

THE PEARL  
COMPANY LIMITED  
BEESTON  
NOTES.

1909

FOSTER & PEARSON, LIMITED.

The following are some of the Principal

PRIZES and MEDALS

Awarded to Foster & Pearson, Limited.



SILVER MEDAL (London, 1880), for Frame.

SILVER MEDAL—FIRST PRIZE (London, 1881), for Best Greenhouse: 16 Competitors.

GOLD MEDAL—FIRST PRIZE (Liverpool, 1881), for Best Greenhouse: 4 Competitors.

SILVER MEDAL—FIRST PRIZE Great Fruit Show, Manchester, (1881), for Best Greenhouse: 10 Competitors.

SILVER MEDAL—FIRST PRIZE (London, 1882), for Best Greenhouse: 10 Competitors.

SILVER MEDAL—FIRST PRIZE (London, 1882), for Best Frame: 7 Competitors.

SILVER MEDAL—FIRST PRIZE (London, 1883), for Best Greenhouse.

SILVER MEDAL—FIRST PRIZE (London, 1883), for Best Frame.

GOLD MEDAL—FIRST PRIZE (Ghent, 1883), for Best Greenhouse, heated.

GOLD MEDAL—SECOND PRIZE (Ghent, 1883), for Greenhouse.

SILVER MEDAL—FIRST PRIZE (Ghent, 1883), for Frame.

HIGHEST DIPLOMA OF HONOUR (Amsterdam, 1883), for Greenhouses.

GOLD MEDAL (Liverpool, 1885).

**SILVER MEDAL (Inventions Exhibition,  
London, 1885), Highest Award.**

GOLD MEDAL—HIGHEST AWARD (R.H.S. Great Provincial Show, Liverpool, 1886), for best General Collection.

SILVER MEDAL—FIRST PRIZE R.H.S. Great Provincial Show, Liverpool, (1886), for Best Greenhouse: 11 Competitors.

SILVER MEDAL—FIRST PRIZE (R.H.S. Great Provincial Show, Liverpool, 1886), for Best Frame: 10 Competitors.

SILVER MEDAL—FIRST PRIZE (R.H.S. Great Provincial Show, Liverpool, 1886), for Best Hot-Water Pipes: 10 Competitors.

GOLD MEDAL (Ghent International Exhibition, 1893), for Plant House.

SILVER MEDAL (Ghent International Exhibition, 1893), for Frame.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



ESTABLISHED 1841.



# FOSTER & PEARSON, ... LIMITED.

HORTICULTURAL BUILDERS,  
... AND ...  
HEATING ENGINEERS. . .

ORIGINAL PATENTEES OF

Movable Greenhouses on Iron Standards

POSTAL ADDRESS:

HORTICULTURAL WORKS.  
BEESTON.

NOTTS.

Station:  
BEESTON, near NOTTINGHAM,  
on the Midland Railway.

Works:  
Five Minutes' Walk from Station.



Telegraphic Address:

"PEARSON, BEESTON, NOTTS."



HORTICULTURAL WORKS,  
BEESTON, NOTTS.

1909.

**W**E have pleasure in submitting a copy of our new and enlarged **CATALOGUE OF HORTICULTURAL BUILDINGS**, and beg to thank our numerous patrons for kind recommendations to their friends, which have been the chief cause of the rapid extension of our business.

During recent years our Works have been much enlarged and improved. We have therefore every facility for producing high-class work at a reasonable cost, and having been established since 1841, we have a large staff of skilled workmen specially trained for this business.

The designs shown are chiefly selected from buildings we have erected in various parts of the country. We shall be happy at any time to arrange an interview to advise respecting the arrangement of proposed Hot Houses, and to take the necessary dimensions for preparing Plans and Estimates.

We also furnish Plans and Estimates on application by post for any description of Horticultural work, and shall be obliged if clients favouring us with enquiries will at the same time state the position in which it is proposed to erect the building, the purpose for which it is intended, and the most convenient position in which to place the boiler.

We beg to direct attention to our method of building Vinerys and Fruit Houses on our Iron Standards, which give the houses great strength in situations exposed to heavy storms of winds, require much less brickwork than houses of ordinary construction, and do not interrupt the passage of the roots from the inner to the outer border (see No. 70, page 47). Plant Houses, etc., can be constructed on this principle as movable houses at a slightly increased cost (see page 40).

Before designing Conservatories intended to be attached to dwelling-houses, it is always advisable that we should either see the proposed position, or receive an elevation of the House, in order that the design for Conservatory may be in harmony with it.

All timber used in the construction of our houses and frames is very carefully selected and seasoned in our own sheds **at least two years** before being used, and all joints are carefully prepared and well painted before being put together, thus ensuring the durability of the work.

During recent years, Teak has come much into favour for building greenhouses, and can be strongly recommended for high-class work, owing to its appearance and great durability. We have erected some extensive ranges in this wood, and have made special arrangements for importing it direct, cut to the required sizes.

We shall be happy to undertake the erection of all descriptions of Hot-Water Apparatus, and from a wide experience in this department are able to ensure the successful carrying out of any work entrusted to us.

Special attention is directed to the cast-iron sectional Boilers shown on pp. 69 to 77. Many thousands of these boilers are now in use and have largely superseded those of wrought iron, as they are far more economical in fuel, require no brickwork setting, are always open to inspection and do not rust nearly so quickly. Being made in sections, they can easily be fixed in an old stoke hole without disturbing the structure.

A list of a few of our partners will be found at page 82, to any of whom we can refer those about to build as to the quality and durability of our work.

We also append a few Testimonials, and the fact that we have received **Twenty-four First Prizes** in the principal Exhibitions of Horticultural Buildings—including the First Prize in two International Exhibitions held at Ghent—is a sufficient guarantee that the Houses we make are well and carefully constructed.

**N.B.**—It is not necessary to cut this catalogue; a reference to the number and year will be sufficient.

Foster & Pearson, Limited.

HORTICULTURAL WORKS, BEESTON, NOTTS.

Our Houses have stood and will stand the  
**TEST OF TIME.**



The following are a few selected letters which confirm the above statement.—

From C. J. Salt, Esq., Mickleover, Derby.

"It is just 19 years since you erected our glass houses and they are still a standing testimony of good workmanship."

From Mr. R. Prince, The Gardens, Bladon, Burton-on-Trent:—

"The first Range of Houses put up by your firm **34 YEARS AGO** is still in good condition, the only repairs done being to the Heating Pipe Stove 5 years ago; the others in the range have needed nothing."

From Miss L. Crewe, The Lawn, Etwall, Derby:—

"The Greenhouse Messrs. FOSTER & PEARSON put up at Etwall **30 YEARS AGO** is quite sound and good now."

From John R. Ringrose, Esq., The Grange, Sutton-on-Hull. Feb. 1900:—

"In **1883** you erected for me Greenhouses and Vinery. The structure is apparently as good as at the time it was put up, and the heating apparatus has worked perfectly ever since."

From Sir Henry Edwards, Wootton Hall, Ashbourne:—

"The Vinery you erected for me at Wootton Hall is the same in every respect as when it left your factory **25 YEARS AGO.**"

From Edward Brown, Esq., The Grove, Lincoln:—

"The large Vinery you built for me **23 YEARS AGO** is as sound and good as the day it was put up."

From Mr. Bailey Wadd (Head Gardener to Right Hon. Lord Middleton, Birdsall, York):—

"I am glad to testify to the durability of the Range of Horticultural Buildings erected by you at this place **25 YEARS AGO.** They have given every satisfaction, and have stood without injury the test of many severe gales to which we are often subjected."

From E. L. Cave, Esq., Solicitor, Bromyard:—

"The houses that your firm supplied nearly **30 YEARS AGO** are still good and sound."

From Watkin Homfray, Esq., West Retford, Notts.:—

"I am very well satisfied with the Houses, and the old ones you put up for my father **MORE THAN 30 YEARS AGO** are as good as new."

## TESTIMONIALS.

From Right Hon. LORD BURTON, Rangemore, Burton.

"Messrs. FOSTER & PEARSON, of Beeston, near Nottingham, have put up a number of houses for us both in Staffordshire and Scotland. We have every reason to be highly satisfied with the style and quality of their work, especially as compared with that of others whom we have previously employed. Their charges appear to be reasonable."

BURTON."

From SIR JOHN AIRD, Bart., Wilton Park, Beaconsfield, Bucks.

"The work has been well done and done quickly, and gives complete satisfaction."

From ALFRED SHUTTLEWORTH, Esq., Hartshorne Hall, Lincoln.

"DEAR SIES,—I have pleasure in saying that the work, both as regards the new Vicarage and Orchard House, has been carried out most successfully. The latter also gives satisfaction. I am therefore quite willing that you put what you like in your next Catalogue as regards the work done at Hartshorne.—Yours faithfully,

ALFRED SHUTTLEWORTH."

From GEO. MC'CORQUODALE, Esq., Gadlys, Menai Bridge, Anglesey.

"GENTLEMEN,—I came here yesterday evening, and have now the pleasure of enclosing cheque; and I take the opportunity of mentioning that I am much pleased with the manner in which you have executed the work.—I remain, Yours truly,

GEO. MC'CORQUODALE."

From J. CHARLTON PARR, Esq., Staunton Park, near Leominster.

"I intended to have written to you earlier to express my satisfaction with the work done at Staunton Park. I think the range of houses will be a credit to you, and I trust may bring you more work in the country, as they have been much admired. I also wish to say that I was well pleased with your men, and their quiet and orderly conduct during the work."

From the Right Hon. VICTORIA, COUNTESS OF YARBOROUGH,  
Healing Manor, Lincolnshire.

"I am very pleased with the houses, which I consider are very conveniently constructed, and of good material."

From Mr. H. LONG, The Gardens, West Wickham Hall, Beckenham.

"The work you did here nearly 20 years ago is in far better condition now than that done by another firm only 10 years ago."

From THOS. W. GREEN, Esq., Oak Lea, Adel, nr. Leeds.

"I consider the whole job a good, solid, satisfactory, well-built and well-finished range of houses. Mrs. Green is particularly pleased with the Conservatory."



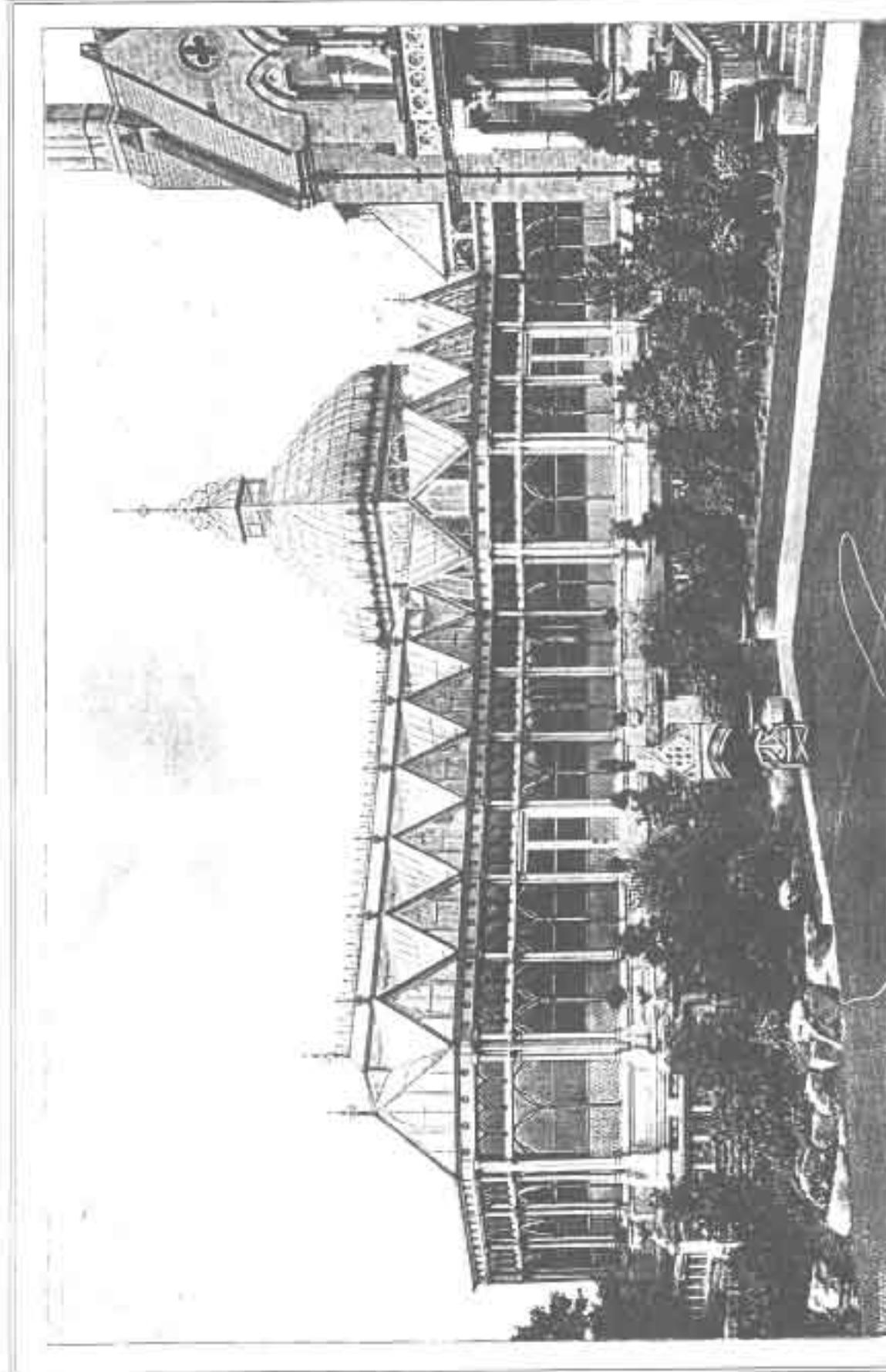
VIEW OF ONE OF OUR TIMBER YARDS,  
where all timber is seasoned at least Two Years.

Only the best quality of timber should be used for Greenhouse work and should be thoroughly seasoned before use. Houses built with unseasoned Timber and other inferior materials are cheap in first cost, but most expensive in the long run and a constant source of annoyance.

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Estimates on application for  
**GREENHOUSES THAT LAST.**

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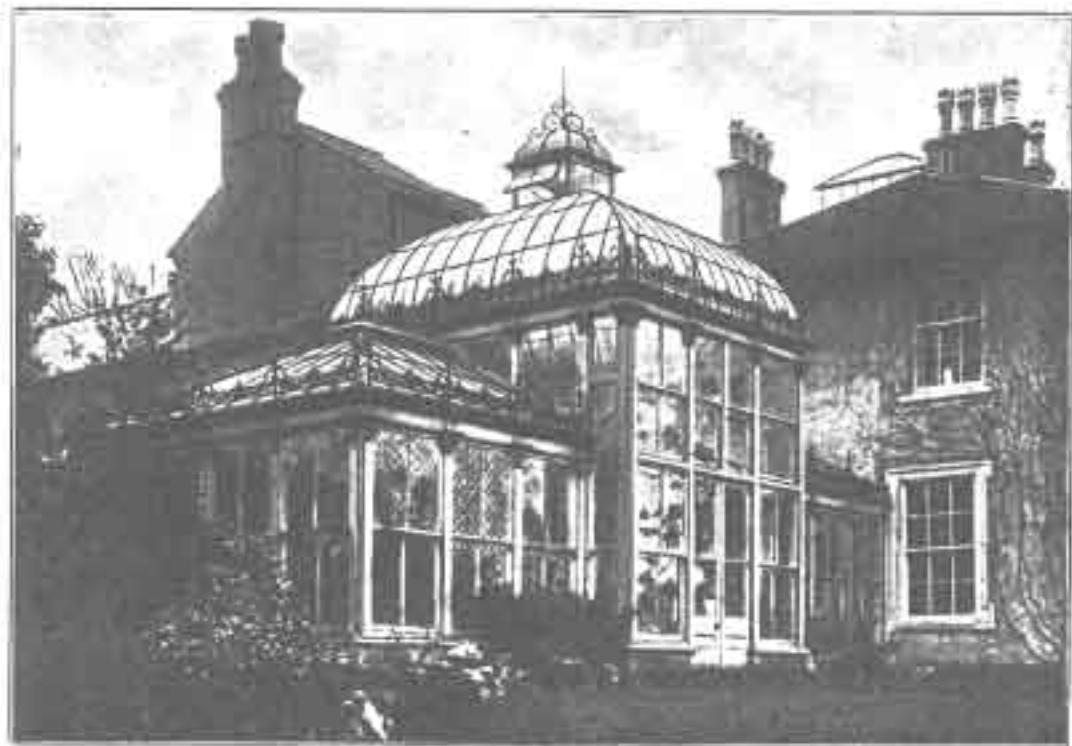
HORTICULTURAL WORKS, BEESTON, NOTTS.

No. 1. CONSERVATORY erected for T. B. Cutts, Esq., Malvern House, Nottingham.

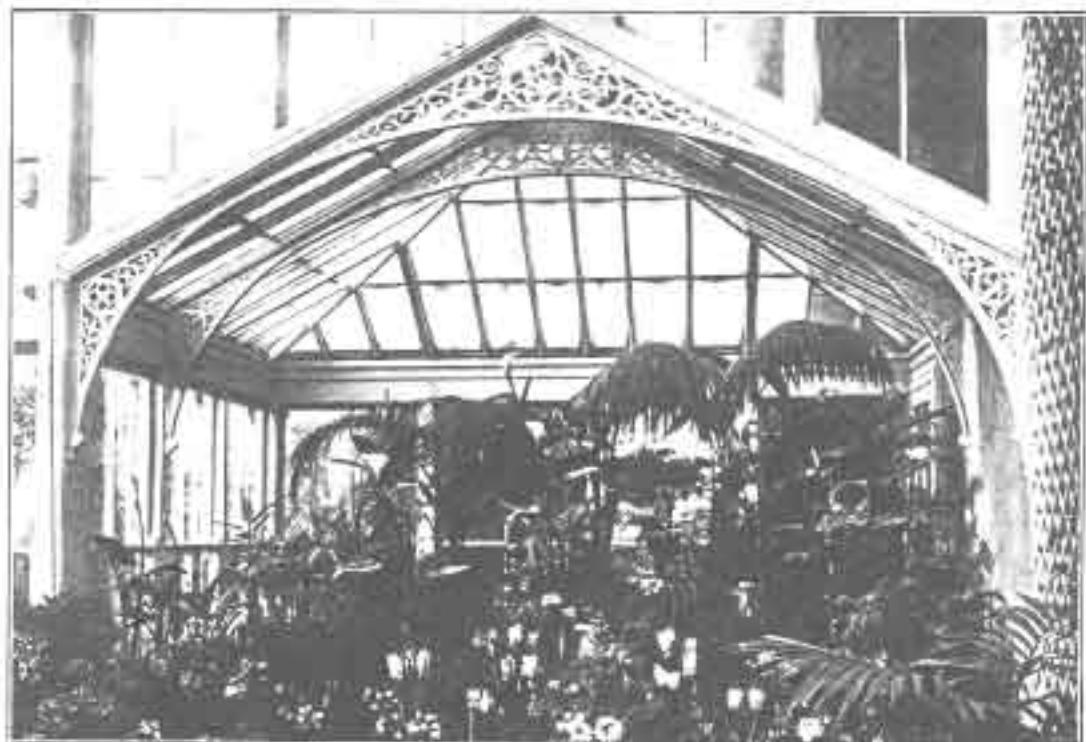
L.C. 1000 1881

FOSTER & PEARSON, LIMITED.

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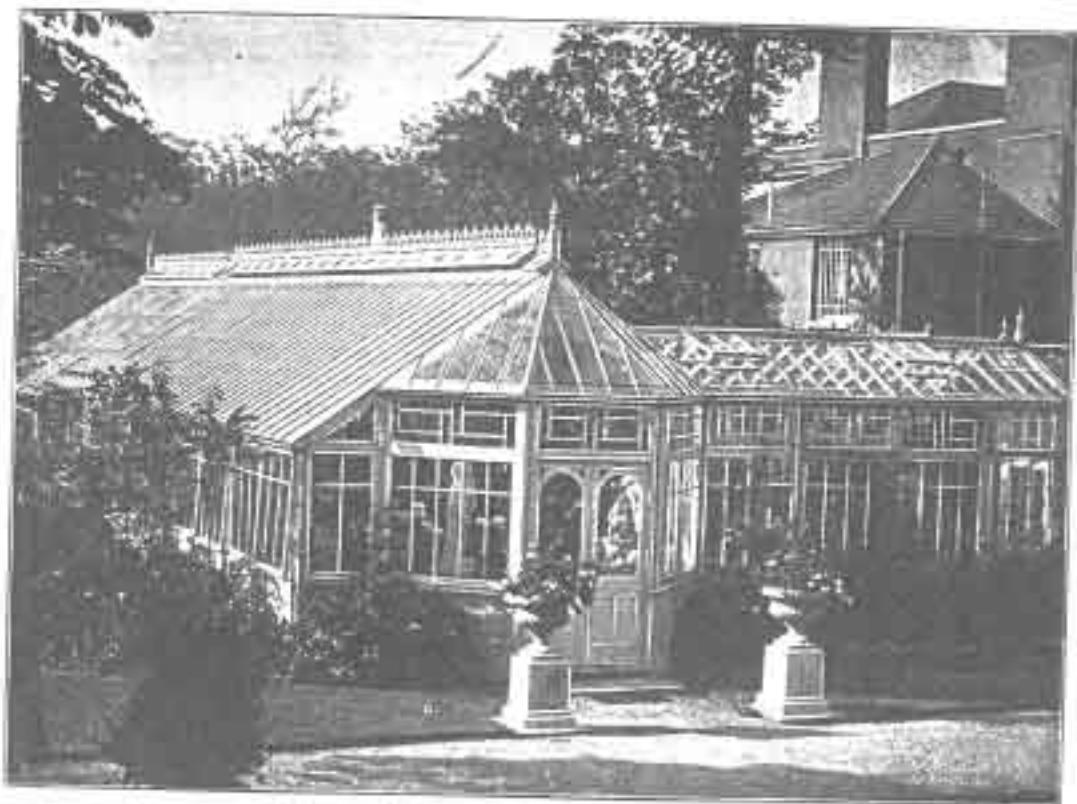


No. 2.—CONSERVATORY erected for A. J. New, Esq., Ruddington, Notts.

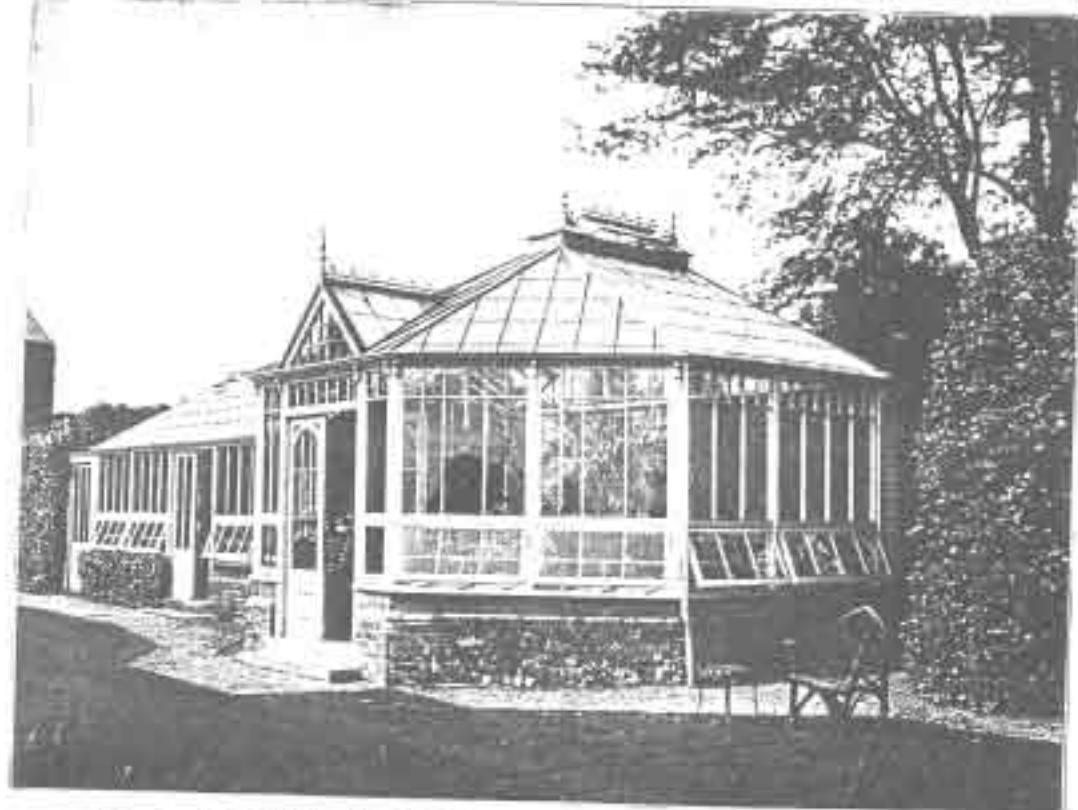


No. 3.—Interior View of above Conservatory.

HORTICULTURAL WORKS, BEESTON, NOTTS.

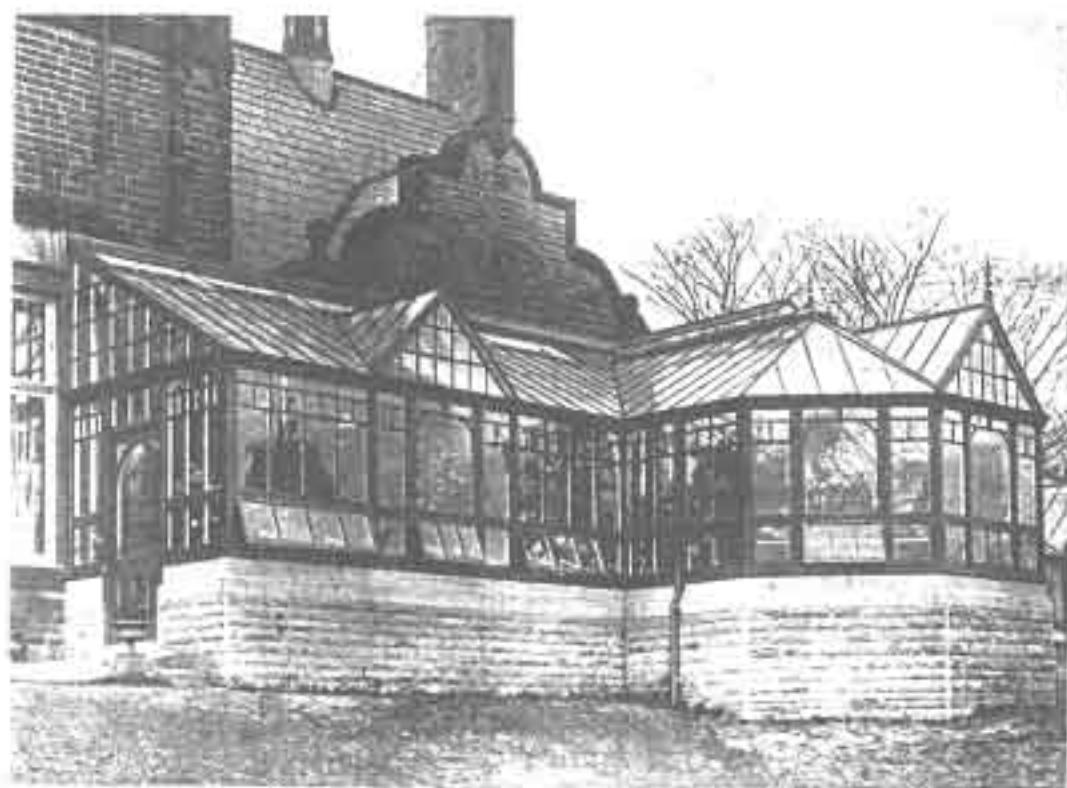


No. 4.—CONSERVATORY erected for J. C. Eno, Esq., Wood Hall, Dulwich.

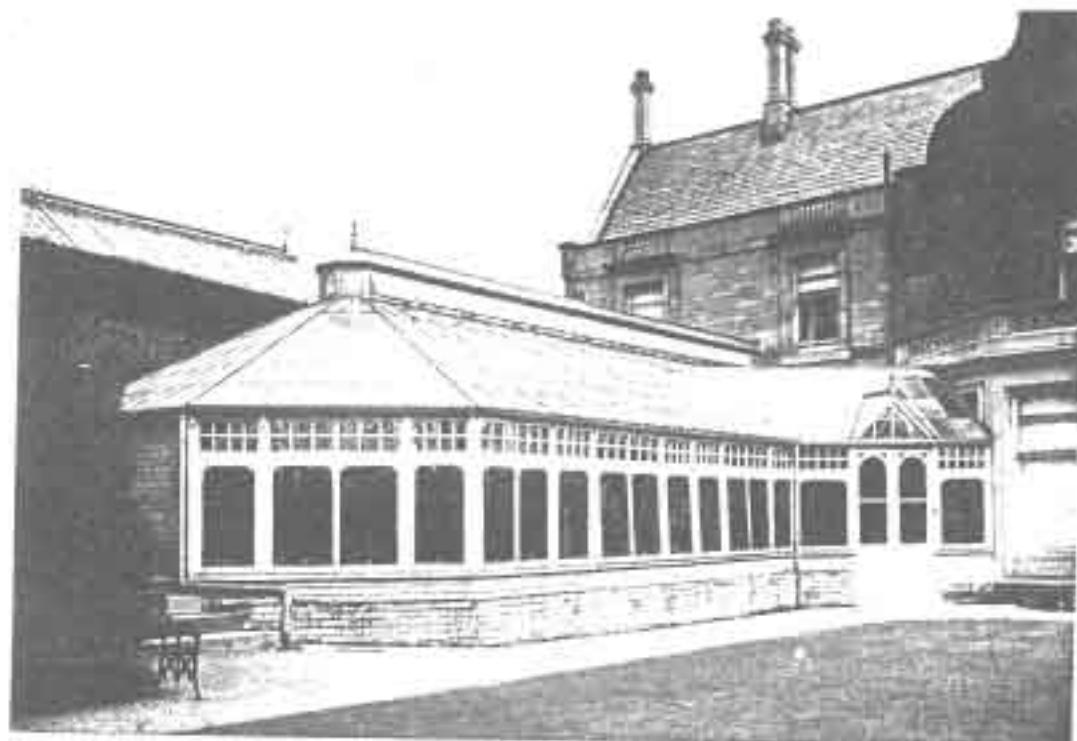


No. 5.—CONSERVATORY erected for H. Kirk, Esq., Beeston, Notts.

HORTICULTURAL WORKS, BEESTON, NOTTS.

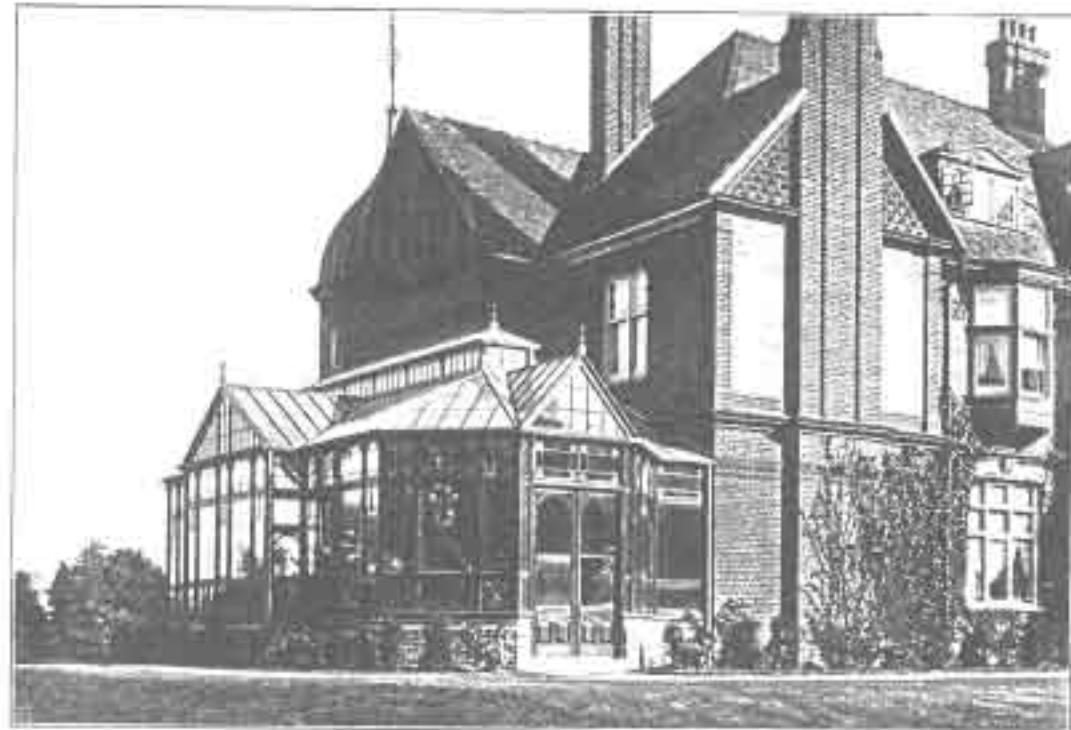


No. 6.—CONSERVATORY, etc., erected for T. W. Green, Esq., Adel, near Leeds.



No. 7.—CONSERVATORY erected for George Howson, Esq., Tapton Park, Sheffield.  
Architect, J. D. Webster, Esq., Sheffield.

**FOSTER & PEARSON, LIMITED.**

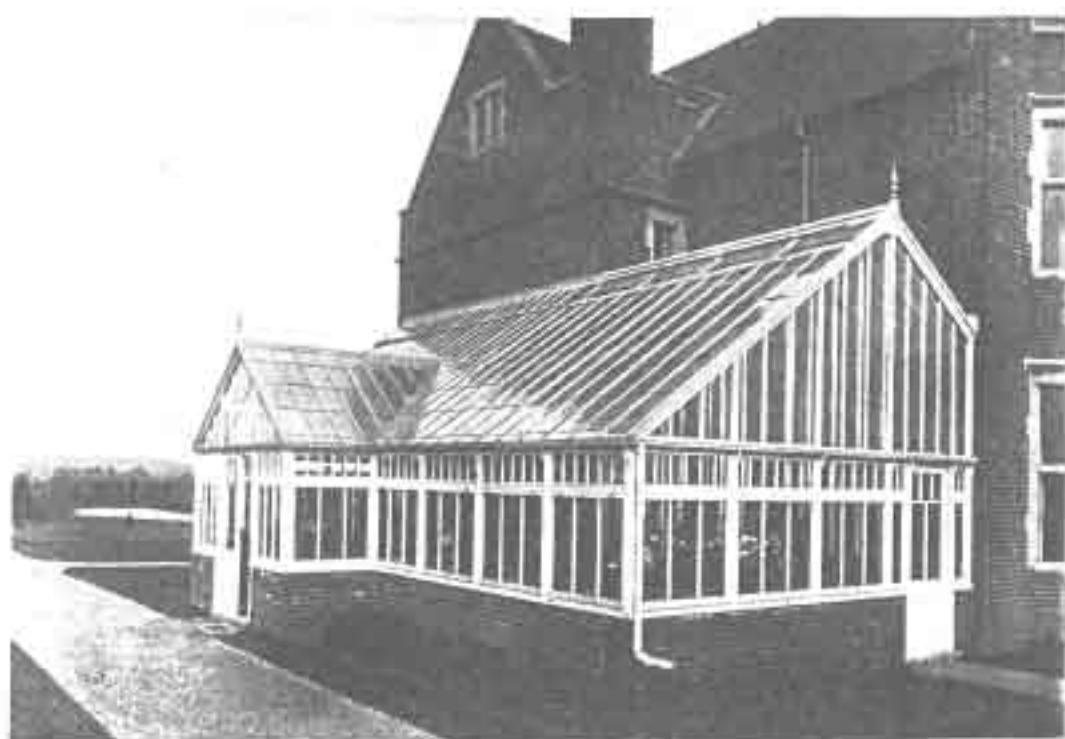


No. 8.—CONSERVATORY erected in Teak for Allen H. Stoucham, Esq.,  
Dinton Hill, Surbiton.

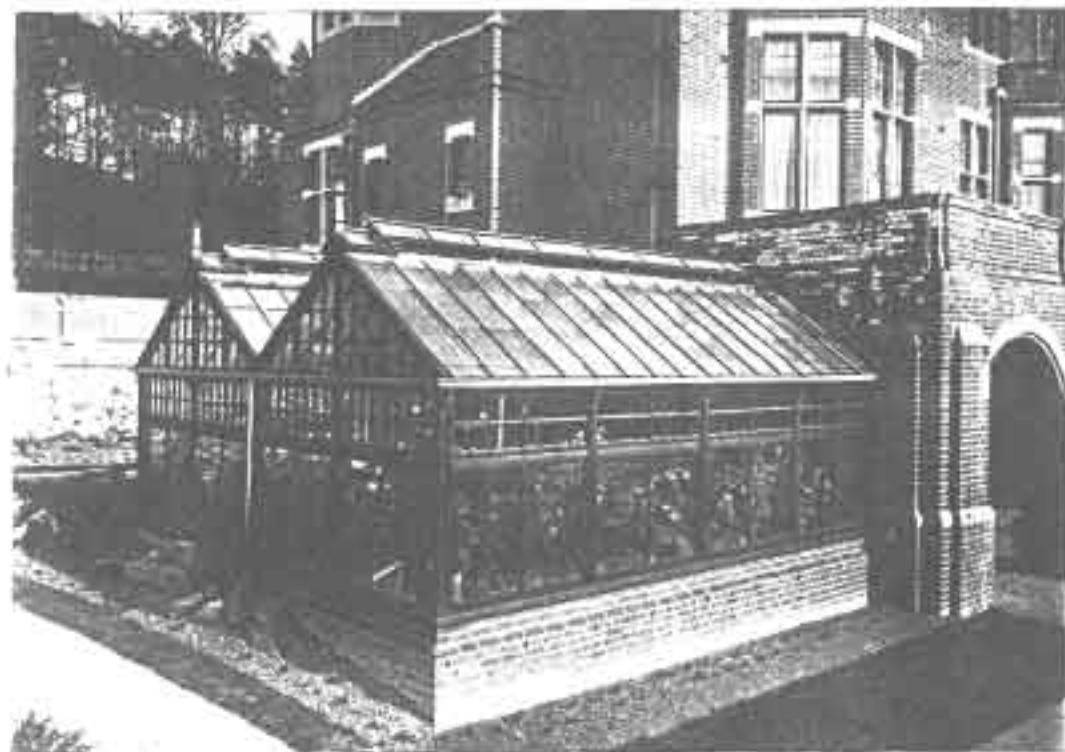


No. 9. CONSERVATORY erected for Mrs. Eeple, Enham, Andover, Hants.  
Architect, W. D. Caroe, Esq., London.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



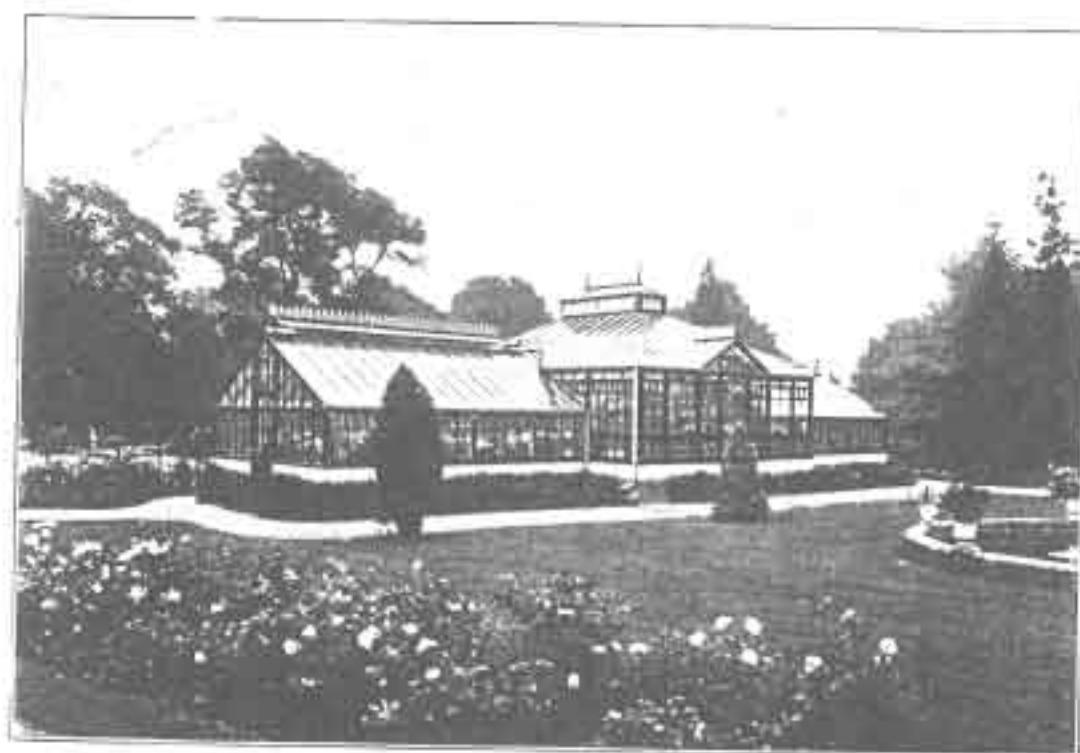
No. 10.—CONSERVATORY erected for Sir S. Fair, Glenfield Frith, near Leicester.  
Architect, E. Burgess, Esq., London.



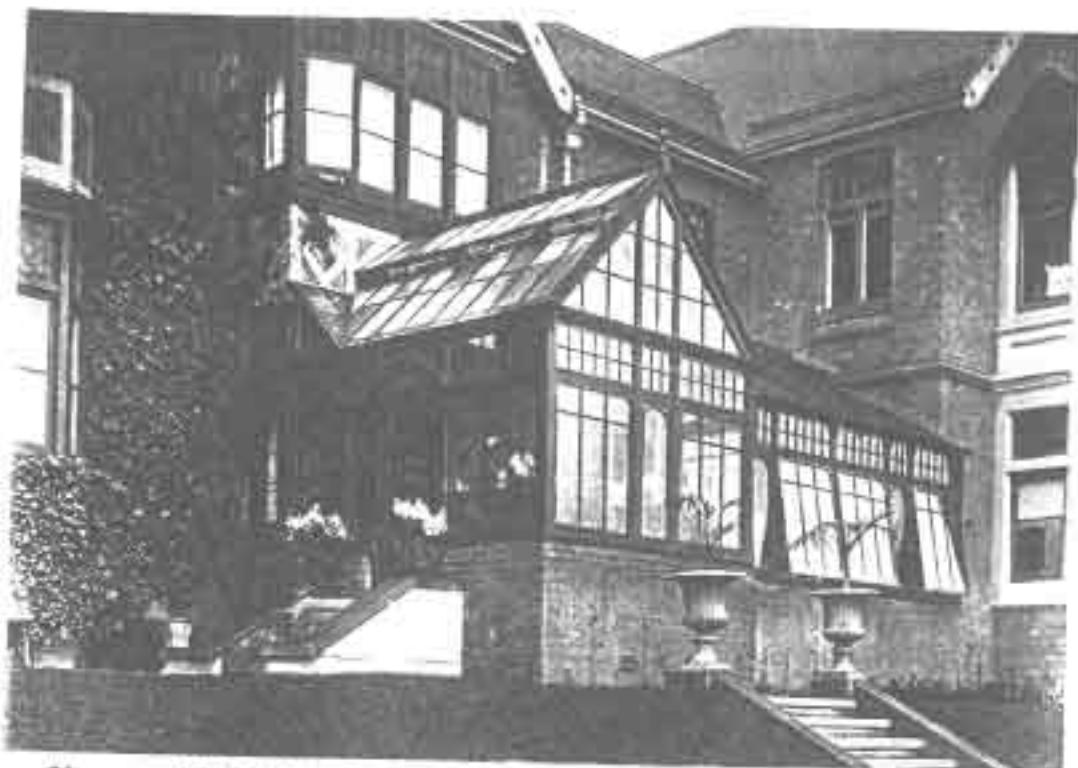
No. 11.—CONSERVATORY erected in Teak for Basil Ellis, Esq., Bevendean, Oxshott, Surrey.  
Architect, E. H. Selby, Esq., London.

HORTICULTURAL WORKS, BEESTON, NOTTS.

**FOSTER & PEARSON, LIMITED.**

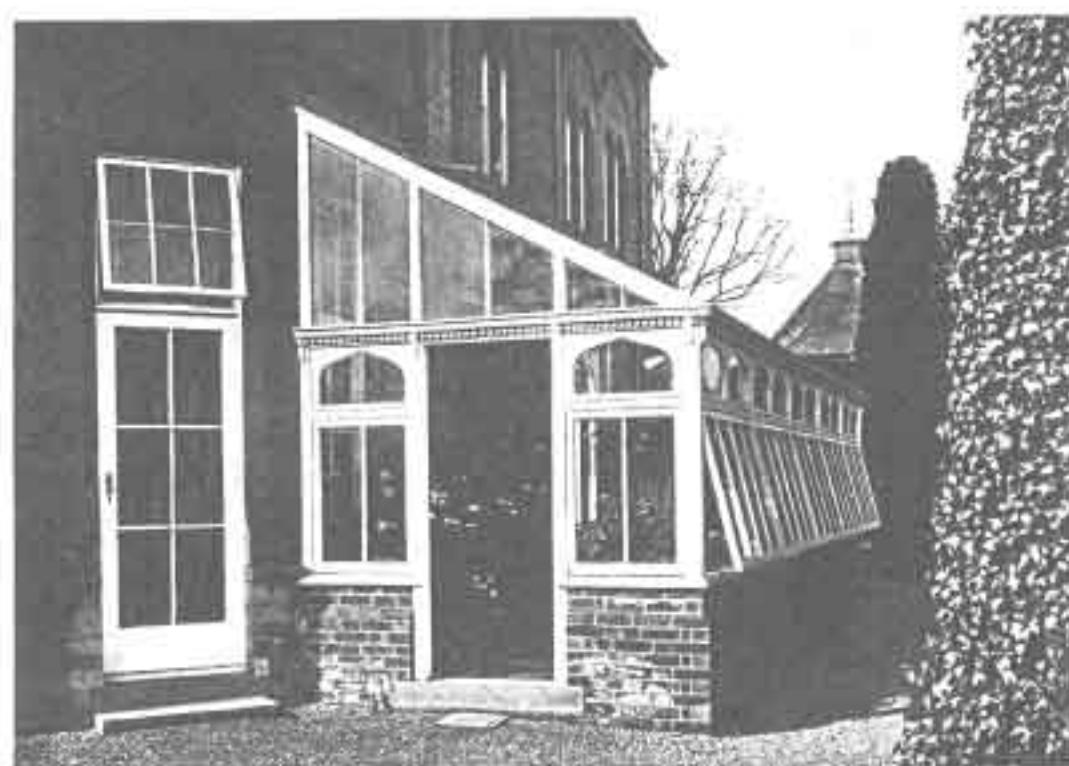


No. 12.—CONSERVATORY AND PLANT HOUSES erected in Teak for  
Sidney Hill, Esq., Langford House, Bristol.

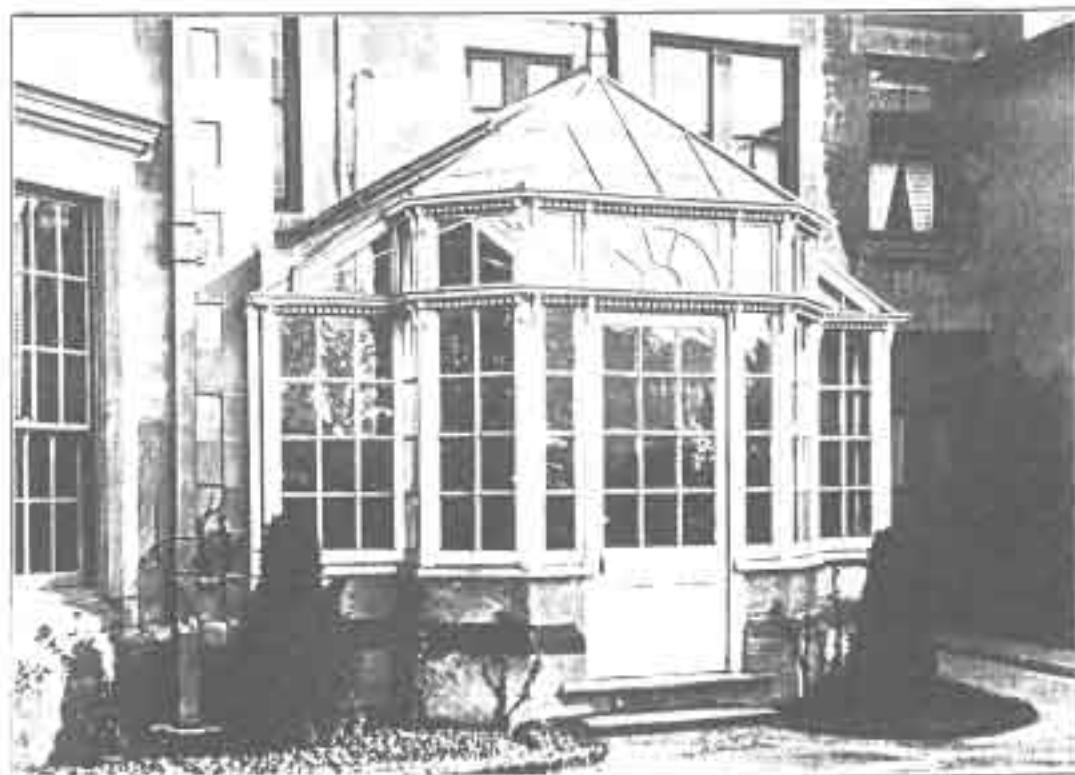


No. 13.—CONSERVATORY erected in Teak for Christopher Spalding, Esq.,  
Shobnall, Burton-on-Trent.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**

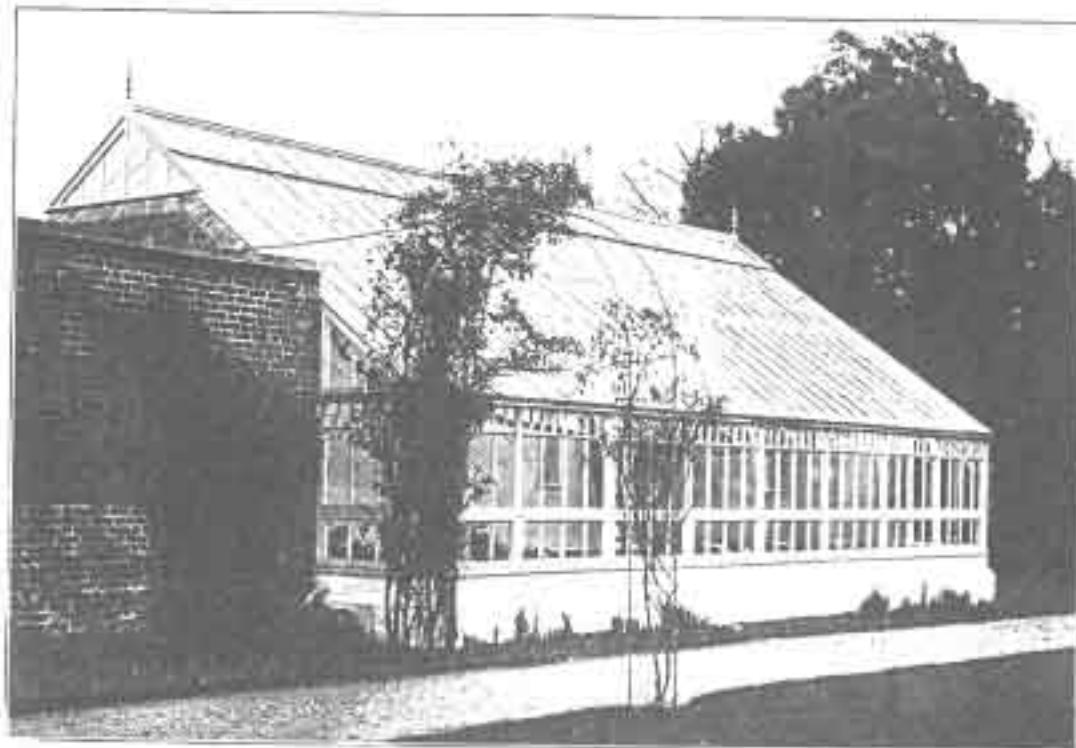


No. 14.—CONSERVATORY erected for Mrs. Robinson, Milton Ernest Hall, near Bedford.  
Architects, Messrs. Goddard & Son, Leicester.

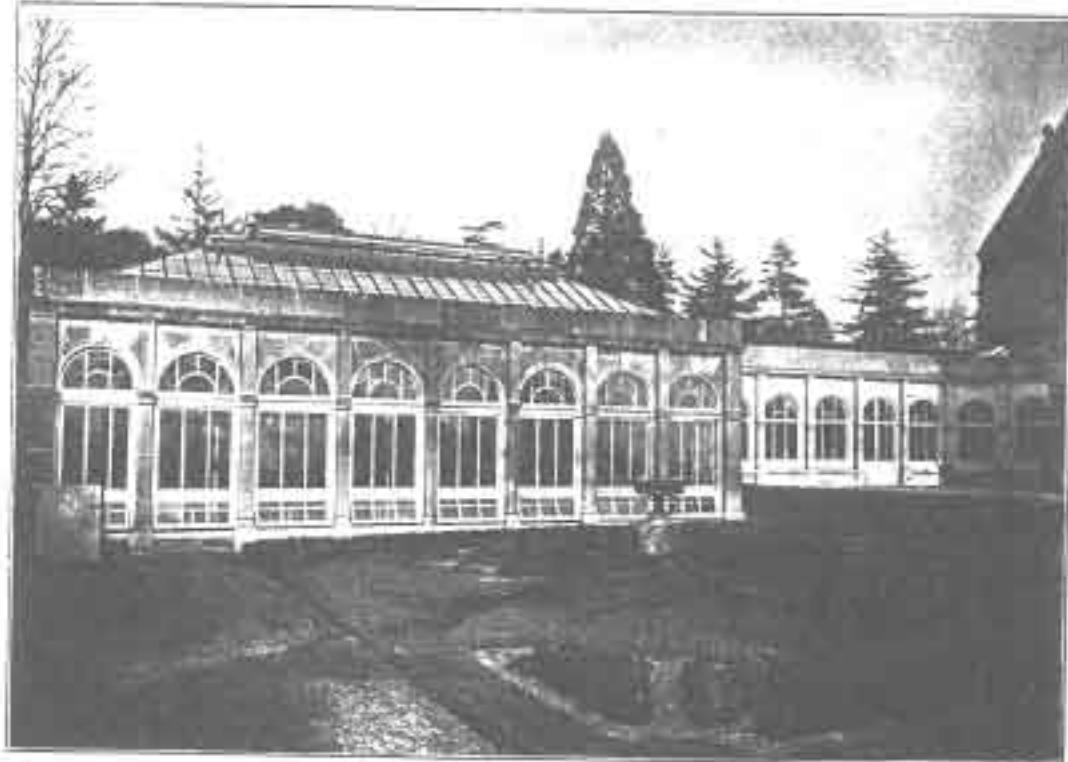


No. 15.—CONSERVATORY erected for Alfred Swinler, Esq., Smalley Hall, near Derby.  
Architect, A. Macpherson, Esq., Derby.

HORTICULTURAL WORKS, BEESTON, NOTTS.

**FOSTER & PEARSON, LIMITED.**

No. 16.—CONSERVATORY erected for Lady Esme Gordon, Paxton Park, St. Neots.

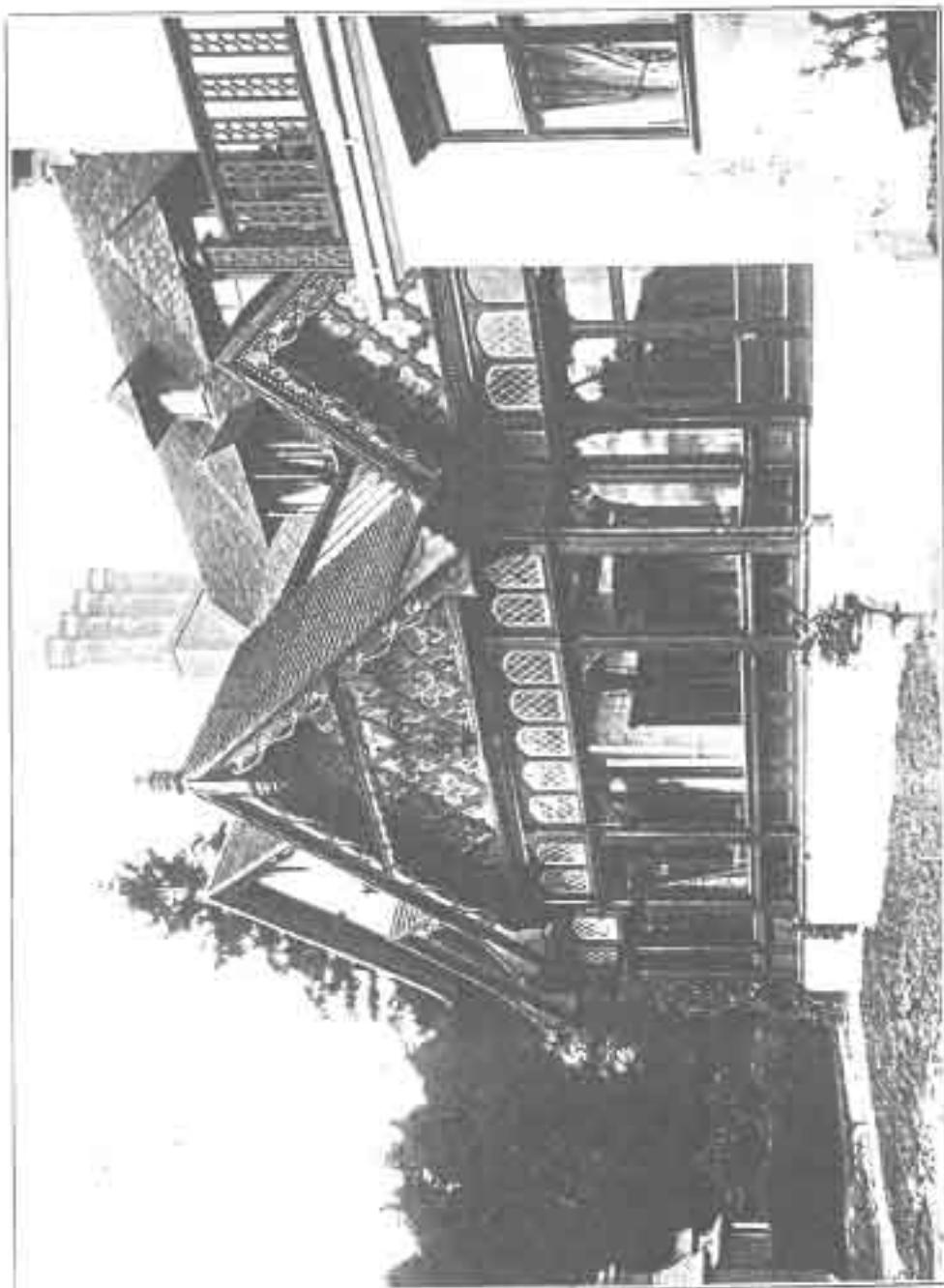


No. 17.—CONSERVATORY erected for Cyril K. Butler, Esq., Bourton House, Shrivenham, Berks.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**

FOSTER & PEARSON, LIMITED.

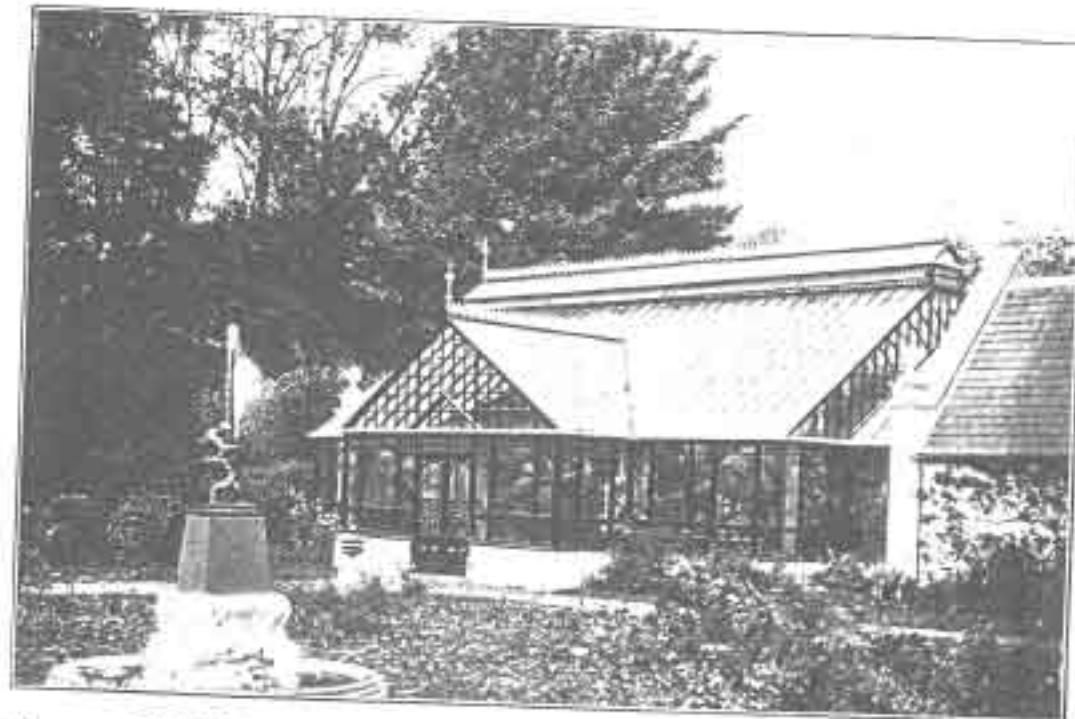
17



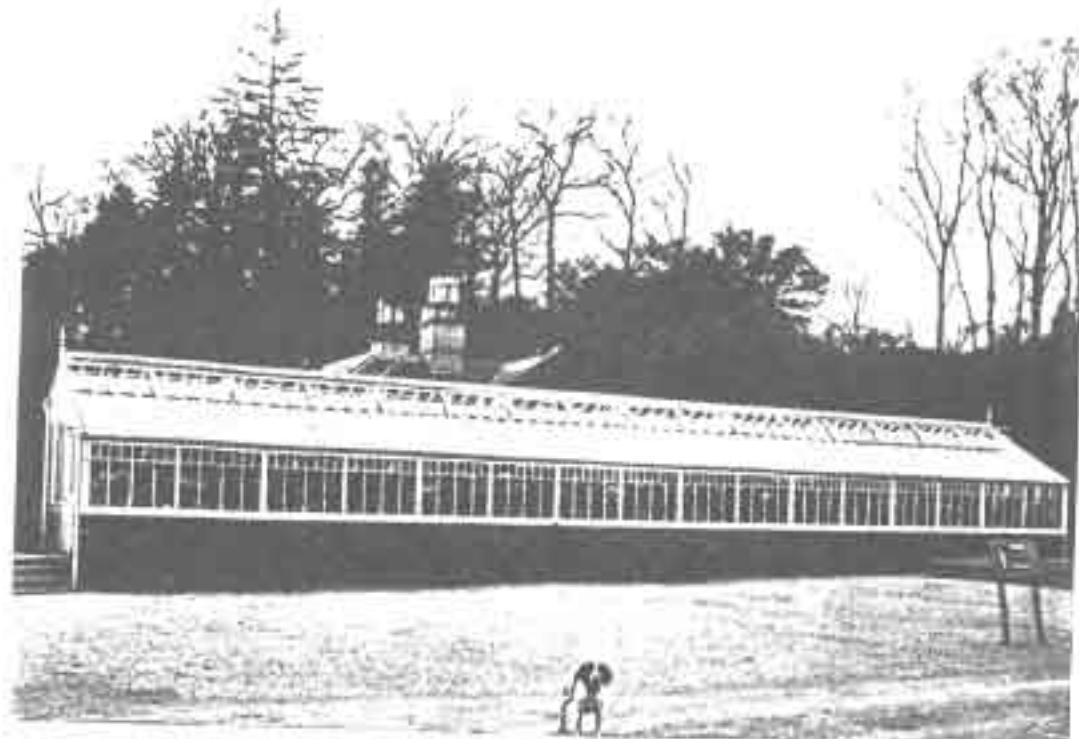
No. 11. CONSERVATORY erected in Teak for Cecil Quantin, Esq., Milland, Liphook, Hants.  
Architect, Alexr. Pelly, Esq., London.

HORTICULTURAL WORKS, BEESTON, NOTTS.

**FOSTER & PEARSON, LIMITED.**



No. 19.—CONSERVATORY erected in Teak for Right Hon. Earl of Effingham,  
Tusmore, Bicester.

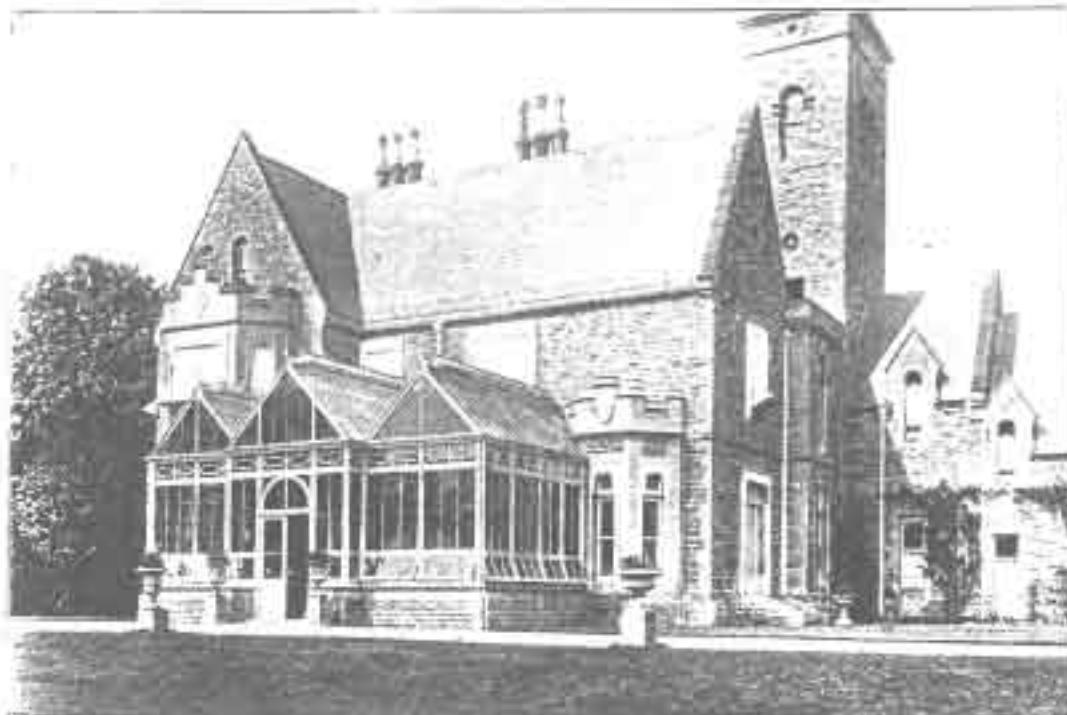


No. 20.—ORNAMENTAL PLANT HOUSE erected for Right Hon. Earl Powis,  
Powis Castle, Welshpool.

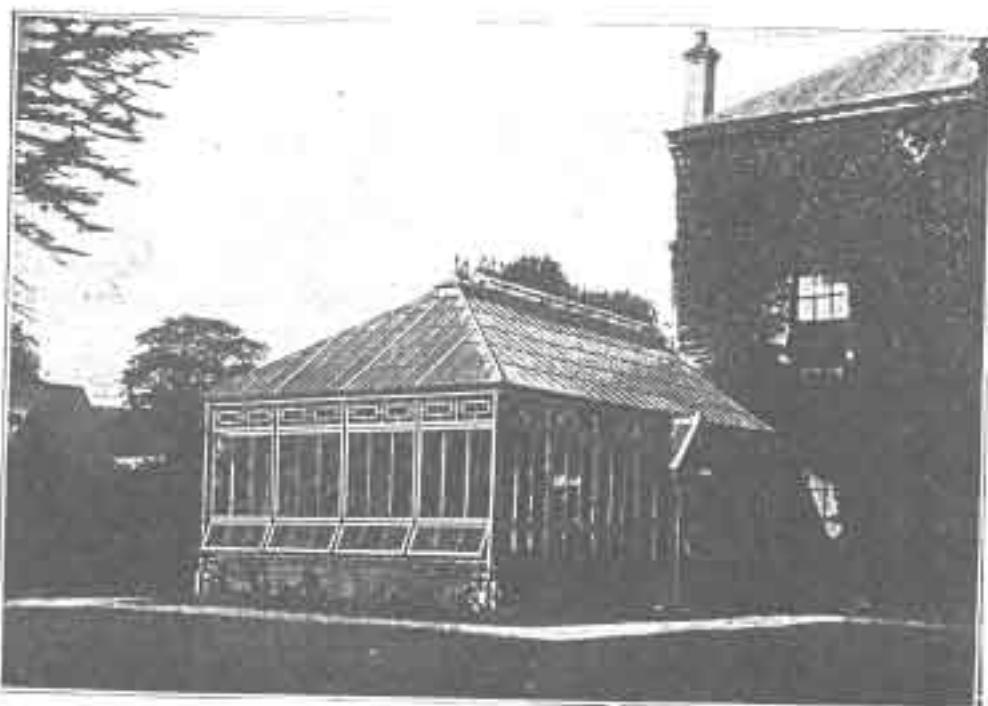
**HORTICULTURAL WORKS, BEESTON, NOTTS.**



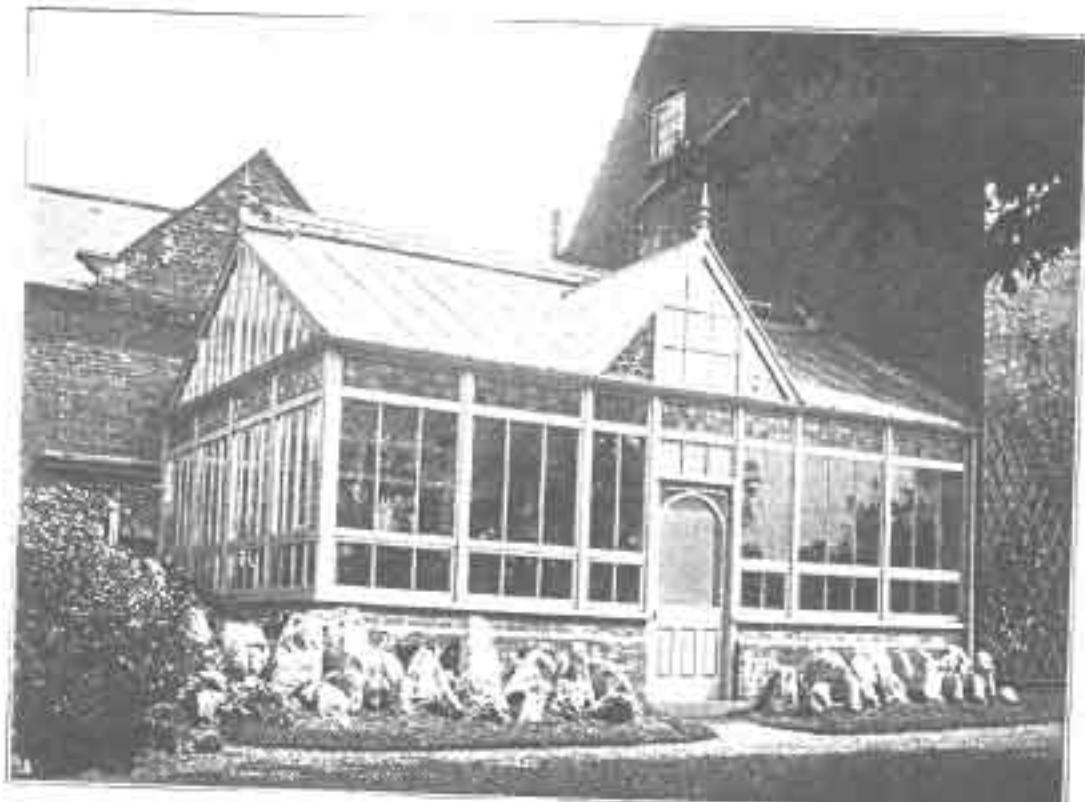
No. 21.—CONSERVATORY erected for Prideaux Brune, Esq., Padstow, Cornwall.



No. 22.—CONSERVATORY erected for M. G. Thorold, Esq.,  
Henington Hall, Grantham.

**FOSTER & PEARSON, LIMITED.**

No. 23.—CONSERVATORY erected for Right Hon. Lord Digby, Minterne, Dorset.

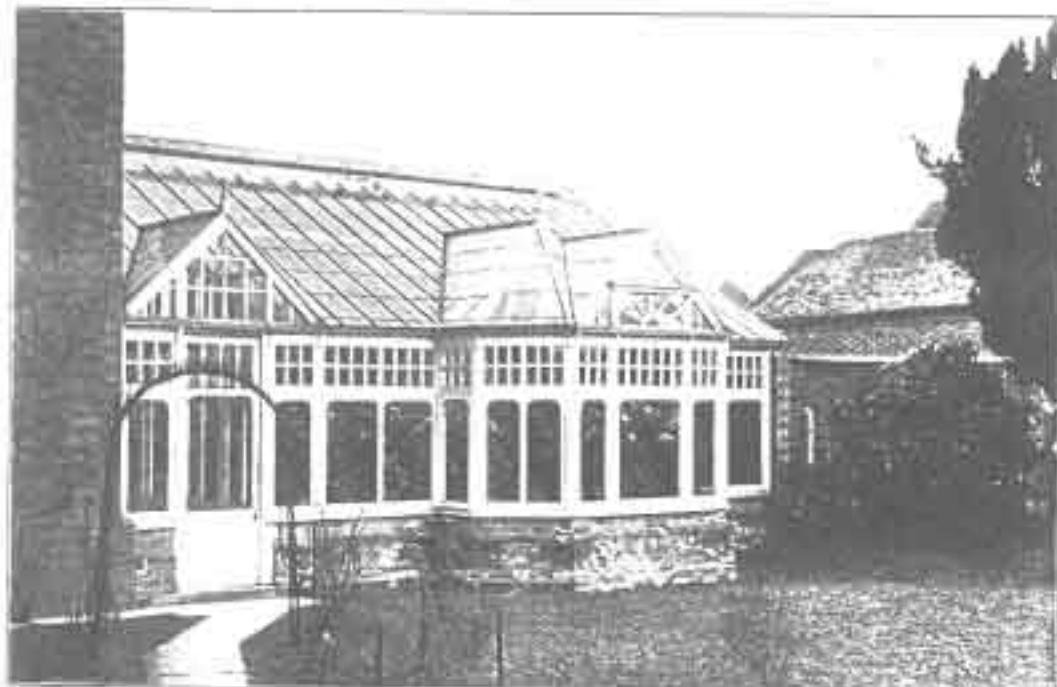


No. 24.—CONSERVATORY erected for Mrs. Berry, Grove House, Worksop.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**

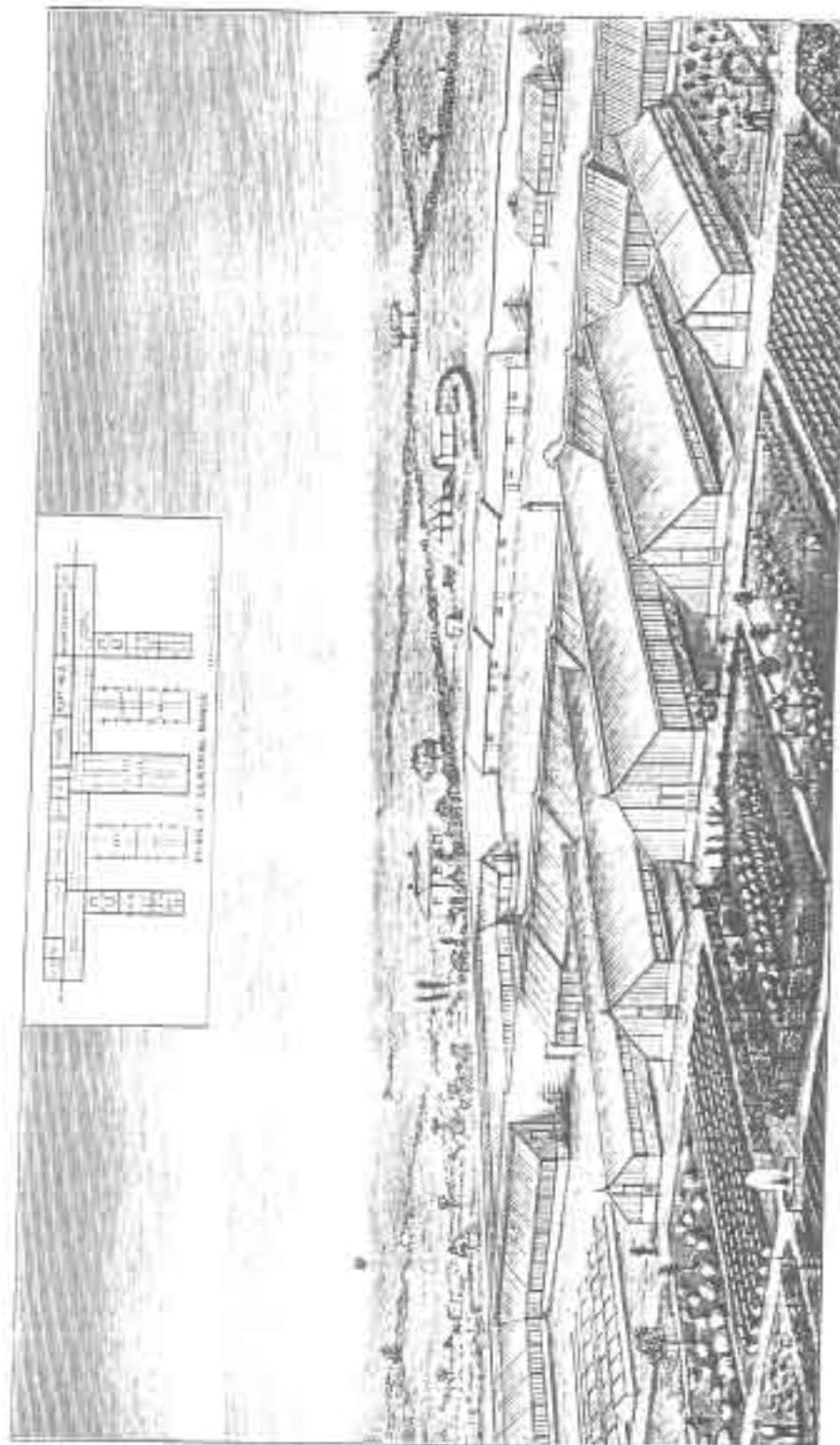


No. 25.—CONSERVATORY erected for Miss Harding, The Hermitage,  
Doddington, Cambridge.



No. 26.—CONSERVATORY erected for Hon. Claude Portman, Goldicote, Stratford-on-Avon.

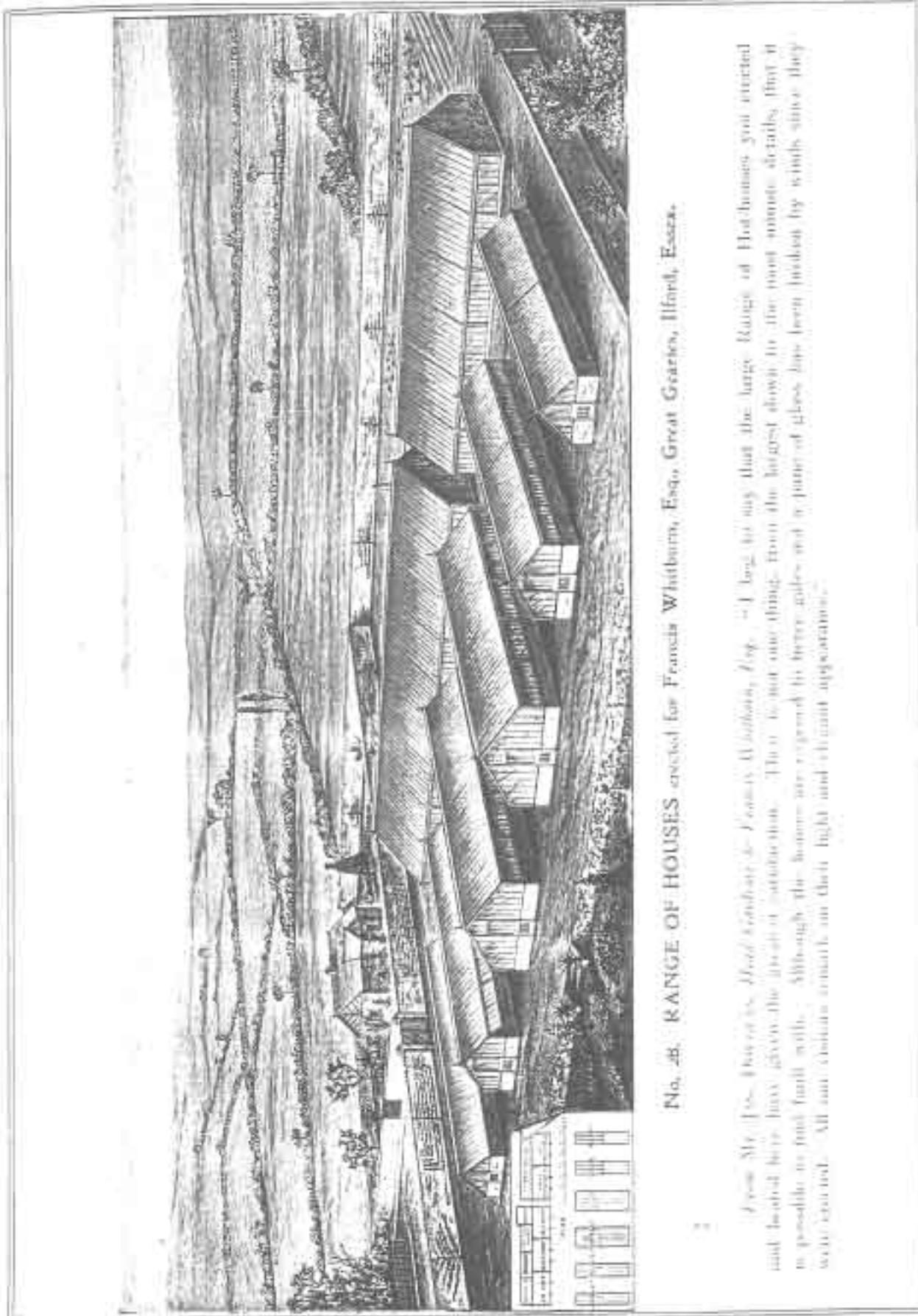
# FOSTER & PEARSON, LIMITED.



No. 27. RANGE OF HOUSES erected at Birdsay, Yorks, for the Right Hon. Lord Middleton.

Please Mr. H. H. Waring, *Highland Bank, York*, *Lord Middleton, Fosters' Gardens, York*, &c. I am glad to inform you the Walled Horticultural Buildings required by you at the above twenty-five-acre site have been put up to your entire satisfaction. The Builders put in all their time and labour to do them such credit and satisfaction, and have never been out of order up to the present time.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**

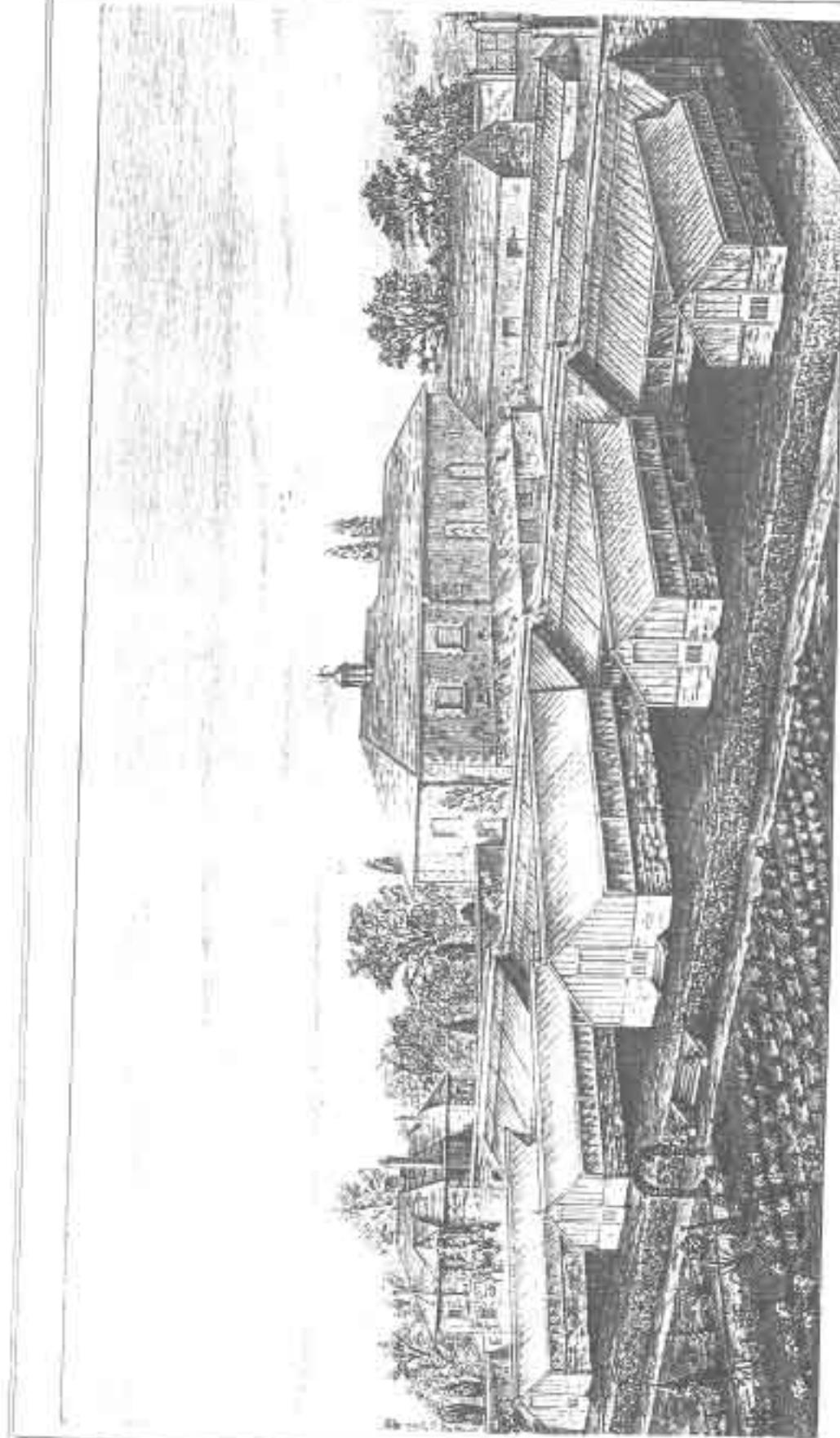


No. 28. RANGE OF HOUSES erected for Francis Whitburn, Esq., Great Grates, Ilford, Essex.

HORTICULTURAL WORKS, BEESTON, NOTTS.

From Mr. F. S. Foster's *Architectural & Practical Works*, Vol. I, Chap. I. Long it was that the large Range of Houses you intended had waited before they received the benefit of publication. There is not one thing from the longest shelf to the most simple details that it is possible to find fault with. Although the houses have remained in better sales and a pane of glass has been broken by winds since they were executed. All and without remark on their light and elegant appearance.

## FOSTER &amp; PEARSON, LIMITED.



No. 20. RANGE OF HOUSES erected at Ganton Park, Religate, for Sir J. Colman, Bart.

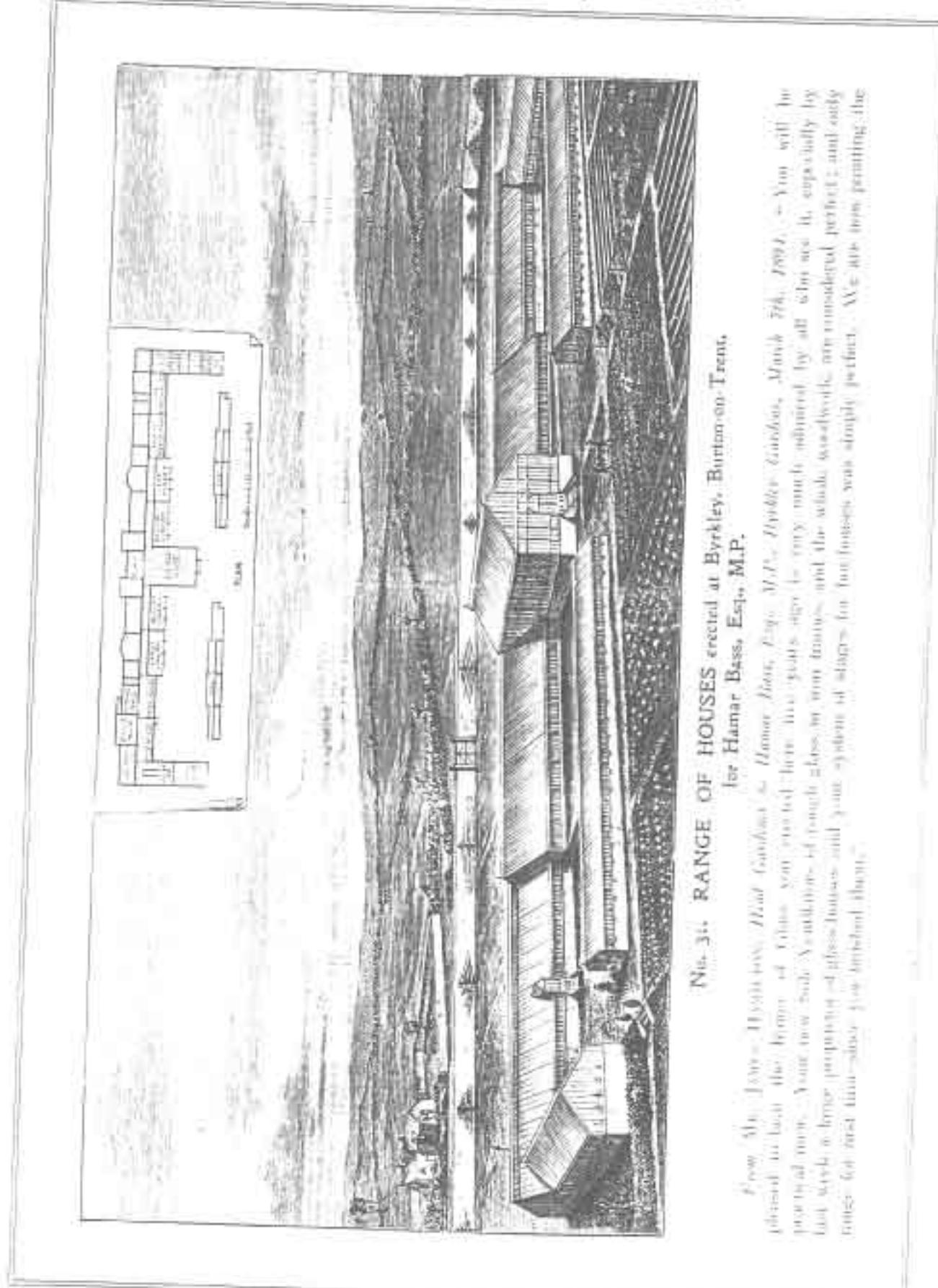
Cost, £15,000 each & in all £100,000. Dated 1st Oct., 1890. — The Range of Houses which you erected for me at Ganton Park, have given great satisfaction. The Improved Apparatus for Heating and Ventilating is most effective and easily managed.

HORTICULTURAL WORKS, BEESTON, NOTTS.



No. 10. RANGE OF HOUSES erected at Aske, Yorks, for the Right Hon. Earl Zetland.  
(Length of Range, 300 feet.)

HORTICULTURAL WORKS, BEESTON, NOTTS.



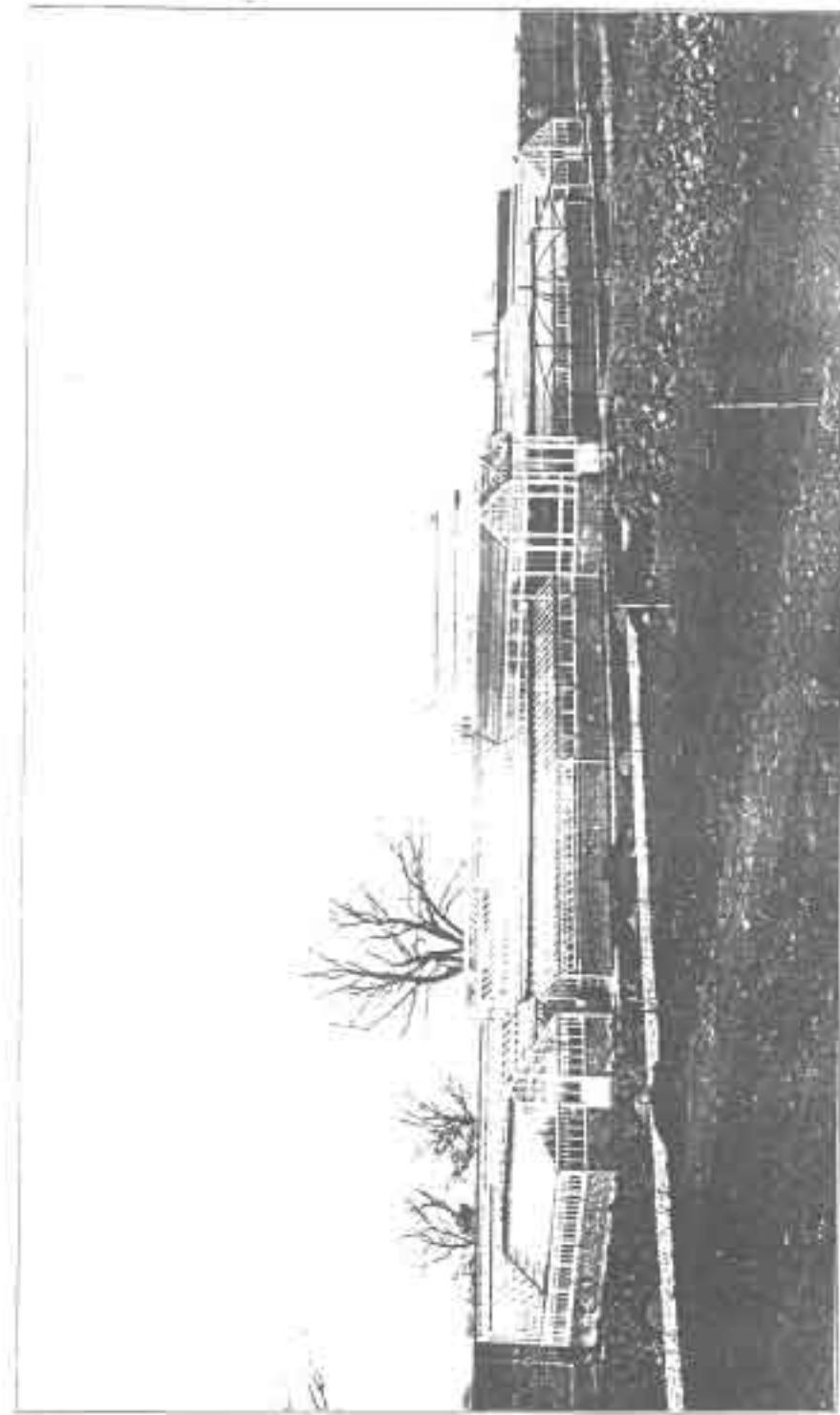
No. 34. RANGE OF HOUSES erected at Birkley, Burton-on-Trent,  
for Hamar Bass, Esq., M.P.

From Mr. John Hyndman, Head Gardener to Hamar Bass, Esq., M.P.,  
I desire to bid the thanks of this year's rental here for his great care in every particular, by all which means he especially by  
his skill & taste has done much good to these houses and your agents of agents for the future will always be  
sure to find him a true friend to them.

HORTICULTURAL WORKS, BEESTON, NOTTS.

FOSTER & PEARSON, LIMITED.

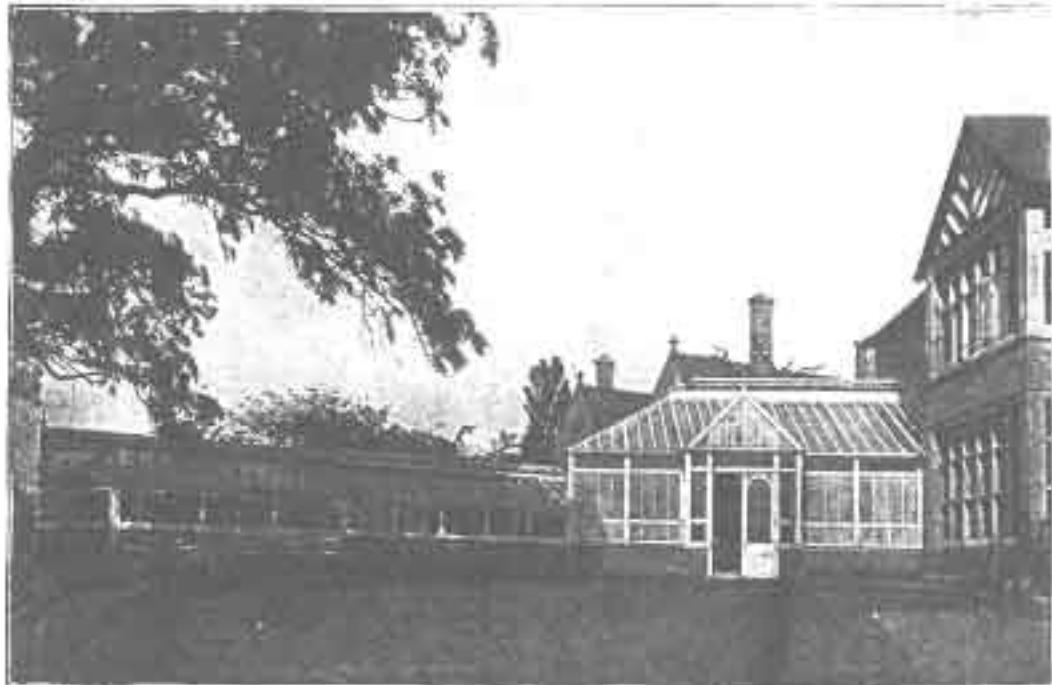
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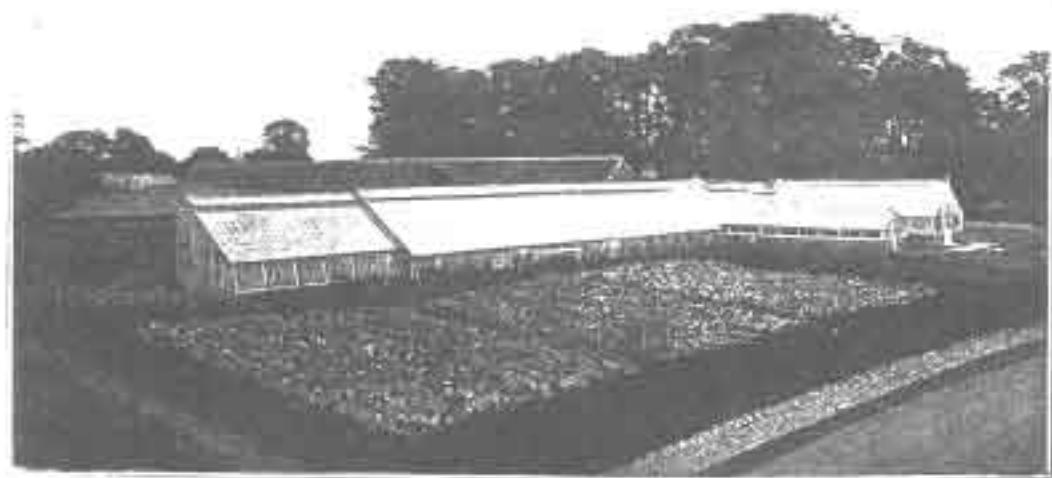
No. 3A.—RANGE OF HOUSES erected at Moreton Moreton, Warwick,  
for C. T. Garland, Esq.

HORTICULTURAL WORKS, BEESTON, NOTTS.

**FOSTER & PEARSON, LIMITED.**

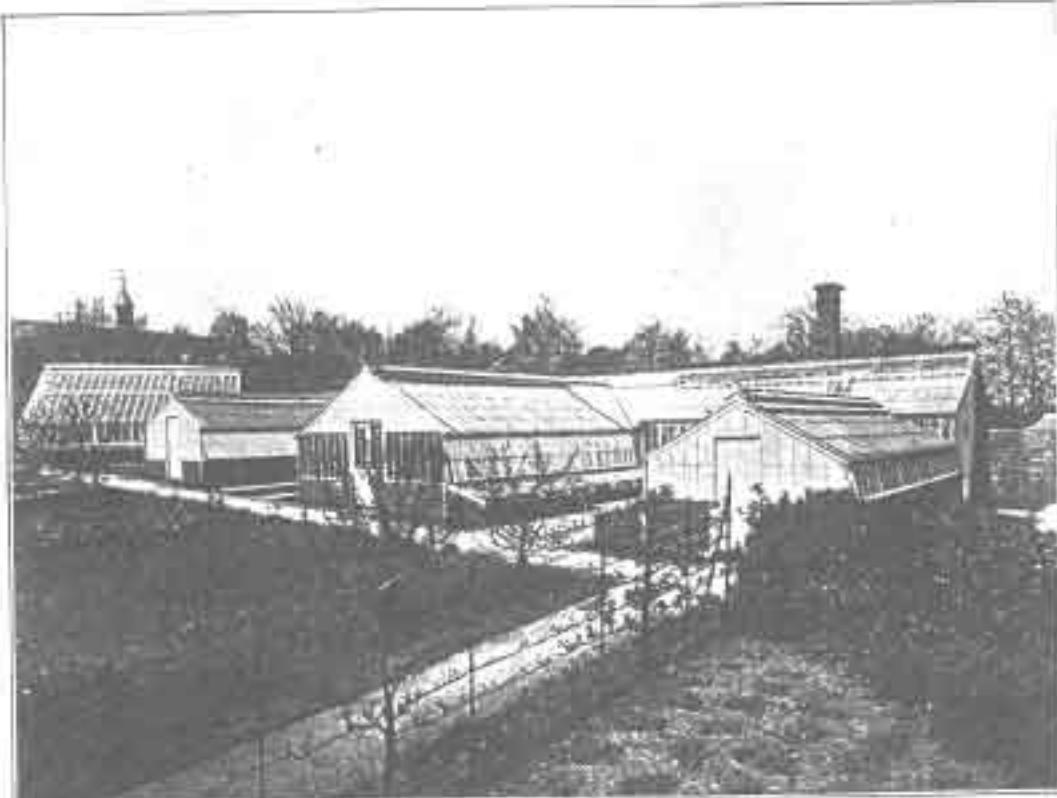


No. 33.—CONSERVATORY & PLANT HOUSES erected at Nottingham for  
R. Wilkinson, Esq., J.P.

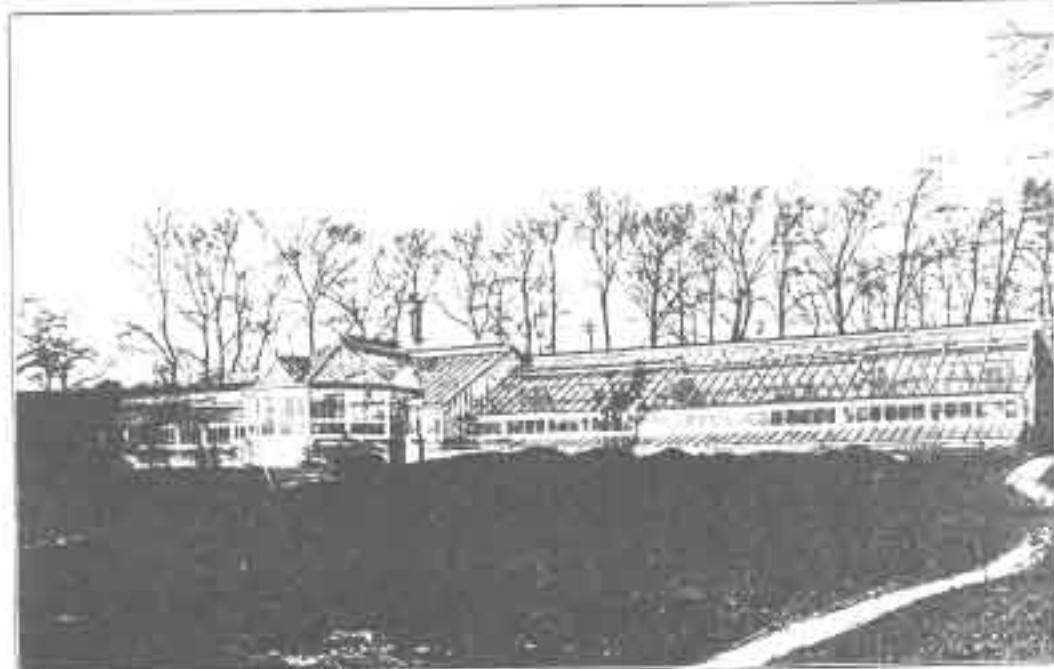


No. 34.—RANGE OF FRUIT & ORCHID HOUSES erected at Staunton Park,  
Leominster, for J. Charlton Parr, Esq.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



No. 35.—RANGE OF ORCHID HOUSES, etc., erected for Major W. G. Blake,  
at Ecclesall, Sheffield.



No. 36.—RANGE OF PLANT HOUSES erected for Edgar Allen, Esq.,  
Whirlow House, Sheffield.

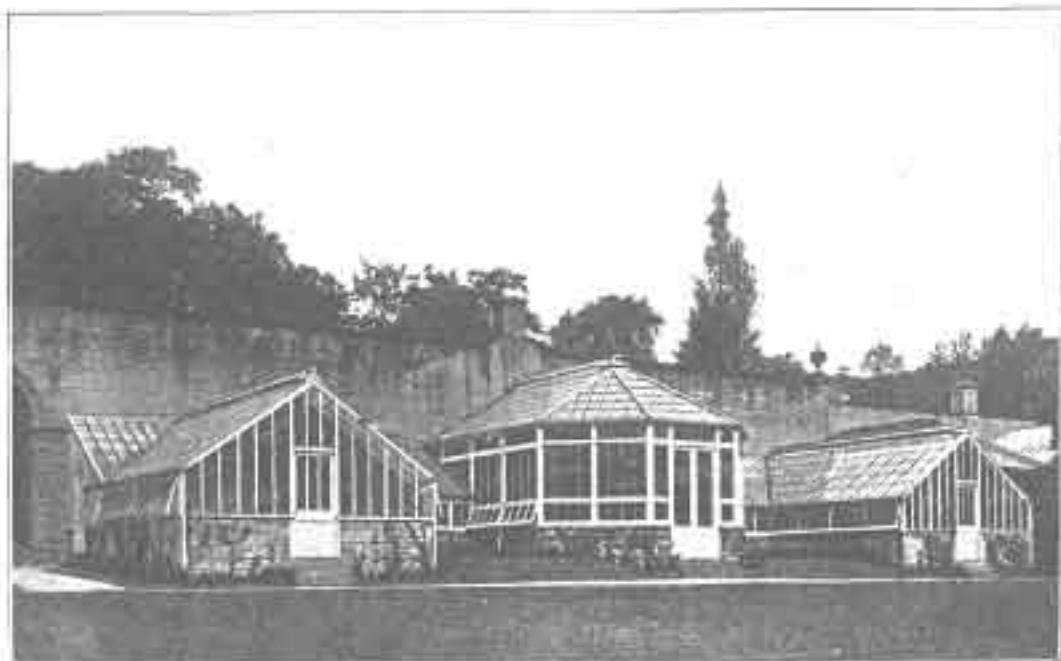
HORTICULTURAL WORKS, BEESTON, NOTTS.



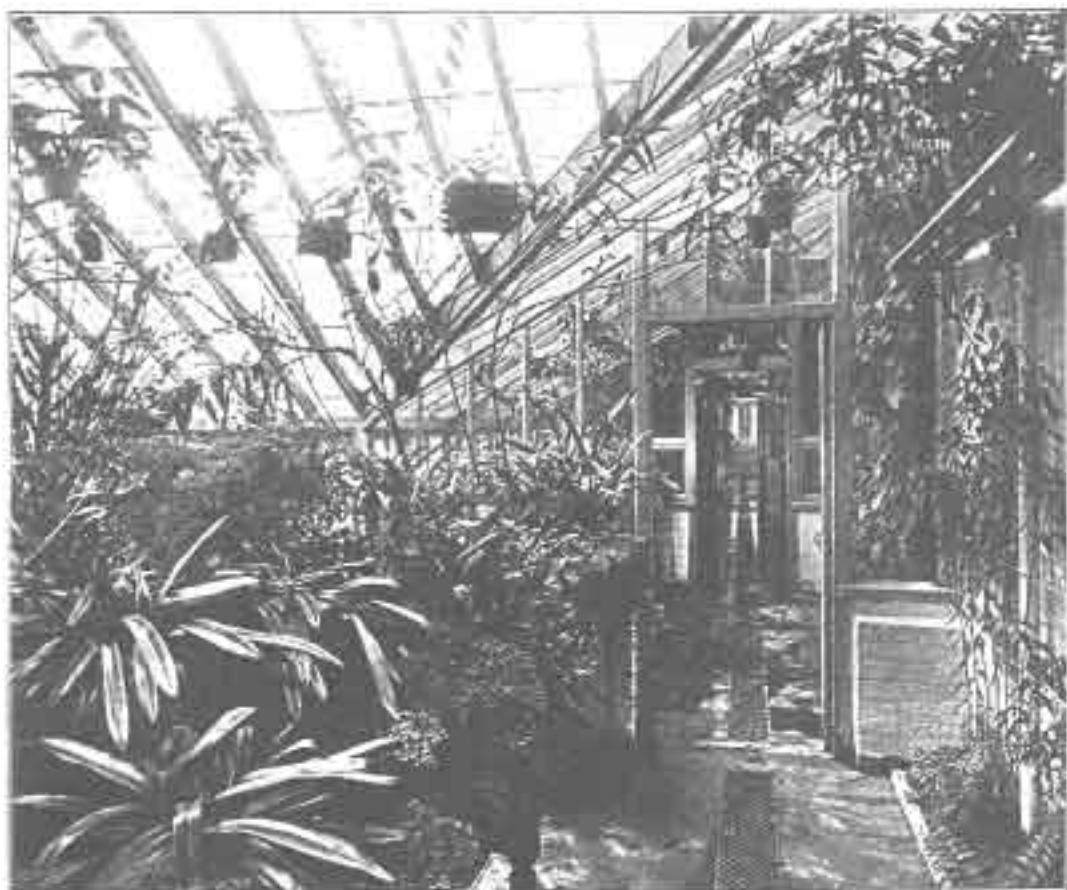
No. 37.—INTERIOR OF RANGE No. 35.

From Major W. G. HARRIS, *Sectoral, Somaliland*.—I have pleasure in testifying to the excellence of the workmanship and material you have put into the range of glass houses erected for me at Beeston. The houses are light, simple and elegant in design; though strong enough to resist unbroken the force of the winter winds; of which from their exposed position they feel the full force. The mechanical gear for simultaneously opening and closing the ventilators and lights works smoothly; and the general arrangement of the houses is convenient. They have been much admired. You have my full permission to make use of this letter, and show it to the design for the range.

HORTICULTURAL WORKS, BEESTON, NOTTS.



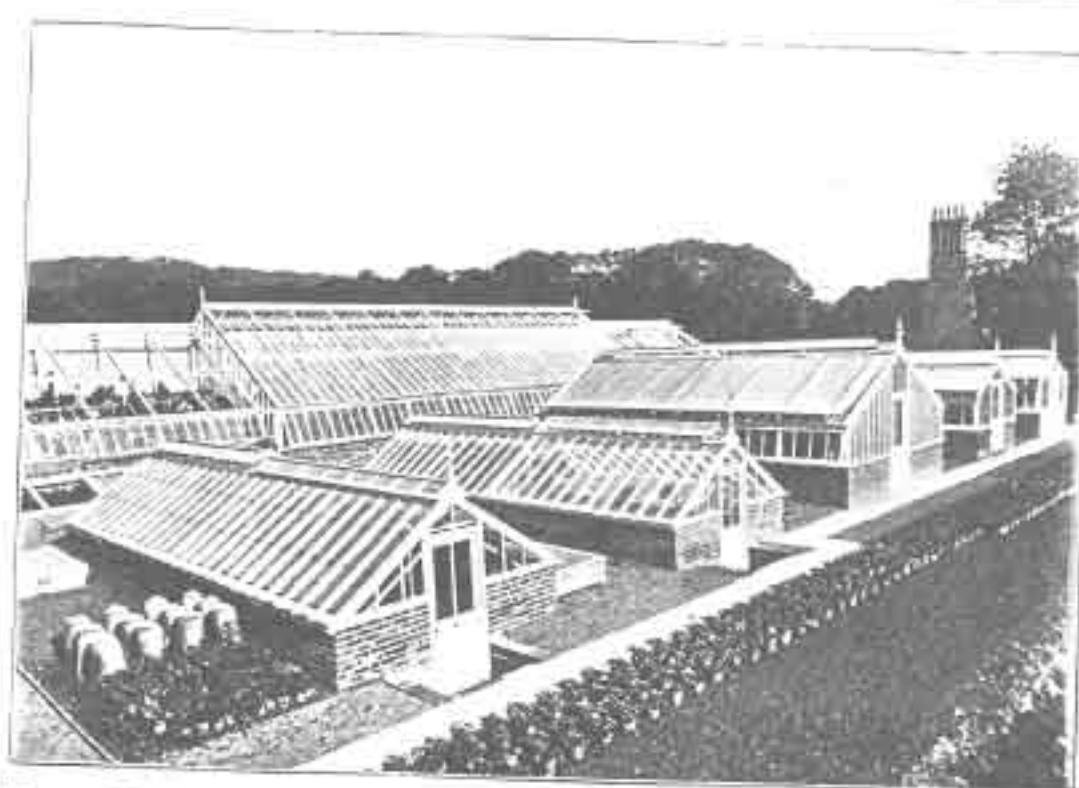
No. 38.—RANGE of HOUSES erected at Oakbrook, Sheffield, for Mrs. Mark Firth.



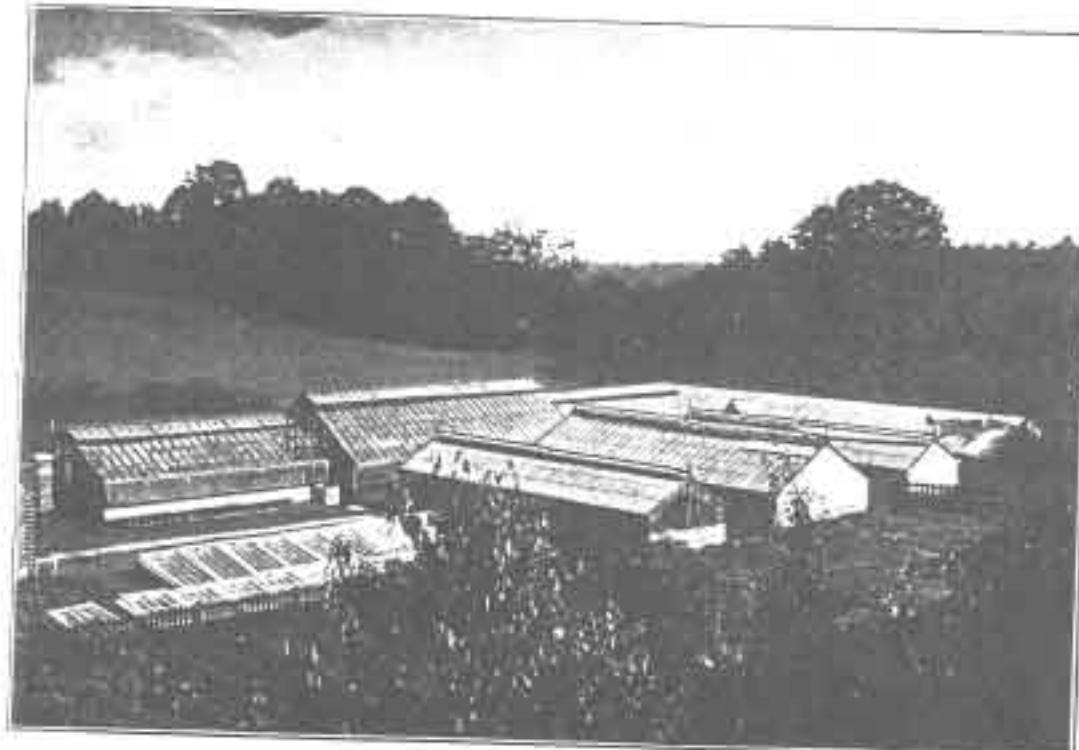
No. 39.—INTERIOR of above Range.

HORTICULTURAL WORKS, BEESTON, NOTTS.

**FOSTER & PEARSON, LIMITED.**



No. 40.—RANGE of HOUSES erected for E. Ascherson, Esq., Pett Place, Charing, Kent.

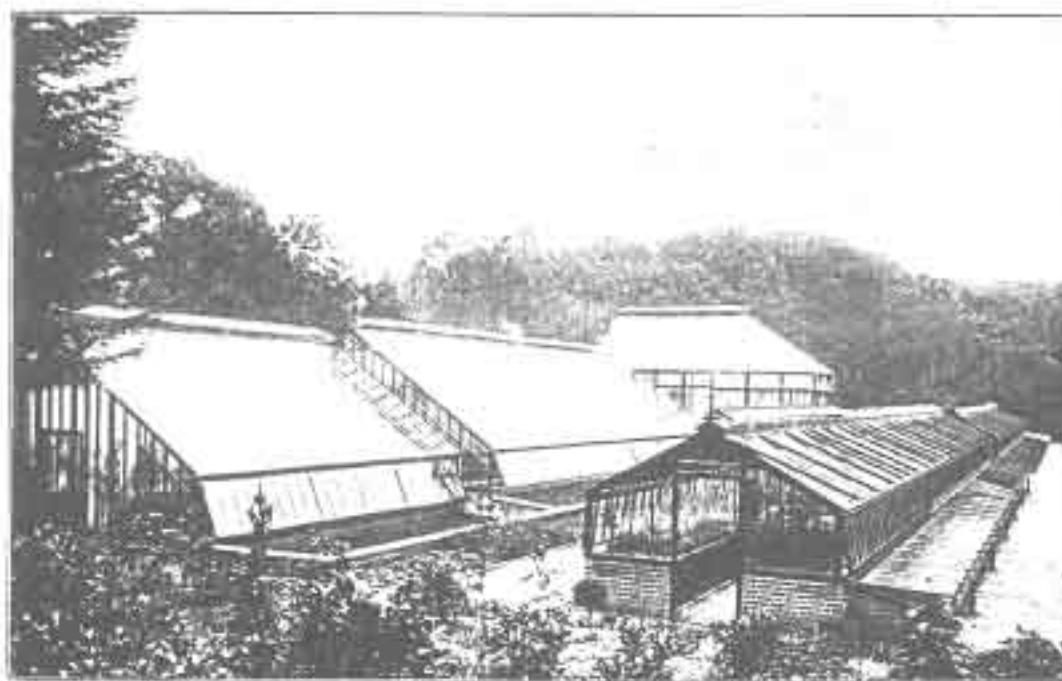


No. 41.—RANGE of HOUSES erected in Teak for Rt. Hon. Lord Grimthorpe,  
Wood Lee, Virginia Water.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



No. 42.—RANGE of HOUSES erected for J. Calverley, Esq., Oulton Park,  
near Leeds.

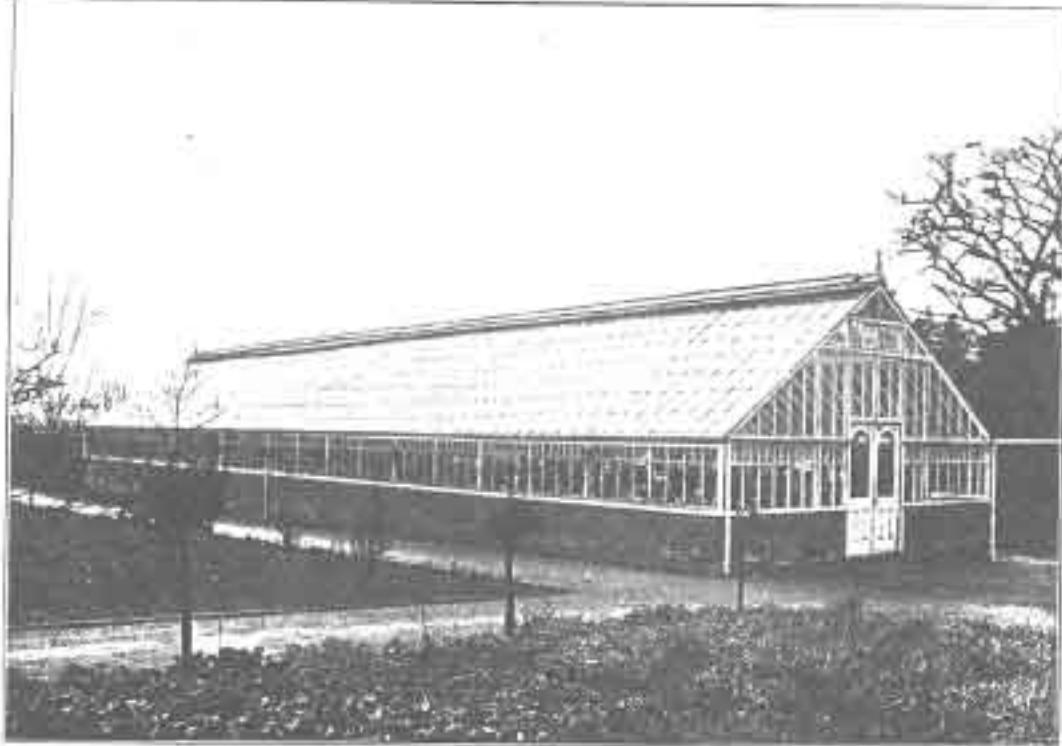


No. 43. RANGE of HOUSES in Teak, erected at Holmbury St. Mary,  
Dorking, for Walter Raphael, Esq.

**FOSTER & PEARSON, LIMITED.**



No. 44.—SPAN PLANT HOUSE and FRAME, erected for Right Hon. Viscount Downe, Dingley Park, Market Harborough.

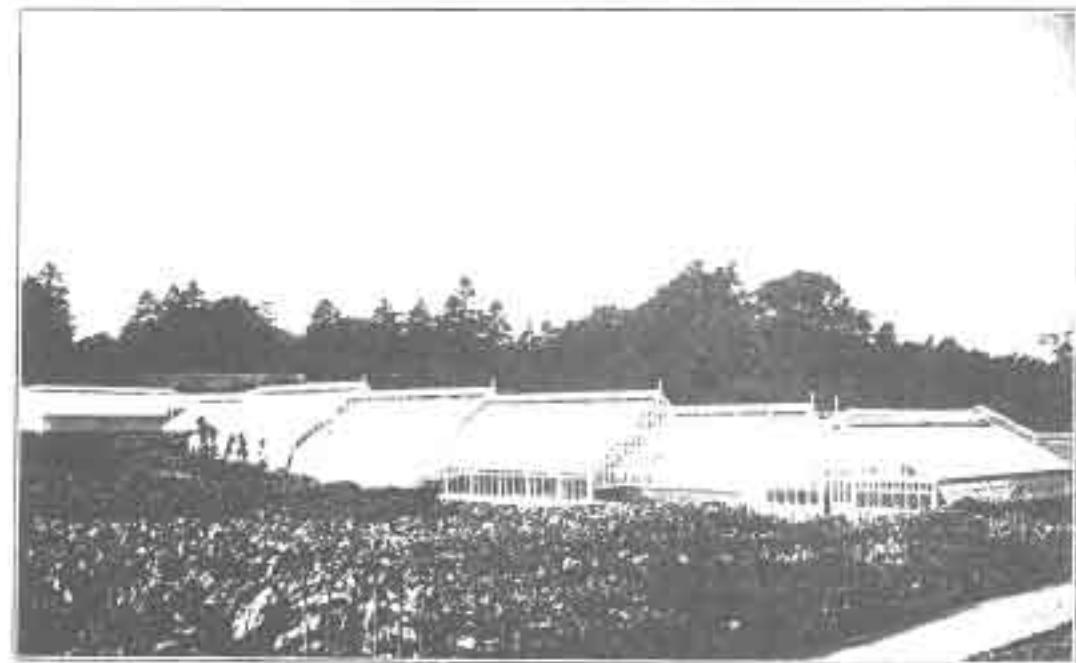


No. 45.—CHRYSANTHEMUM HOUSE erected for Sir W. A. H. Bass, Bart., Byrkley, Burton-on-Trent. Architects, Messrs. Naylor & Sale, Derby.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



No. 46. RANGE of HOUSES erected in Teak, at the Physic Gardens, Chelsea,  
for His Majesty's Office of Works.



No. 47. RANGE of HOUSES erected for Carl Meyer, Esq., at Shortgrove,  
Newport, Essex.



No. 48.—INTERIOR VIEW OF FOLIAGE PLANT HOUSE, being the centre house of range shown on page 22. Erected for the Right Hon. Lord Middleton.

**FOSTER  
AND PEARSON**  
**BEESTON.  
NOTTS.**  
Improved  
Drip Bar—  
as used  
for the  
last 30 years  
No. 49.

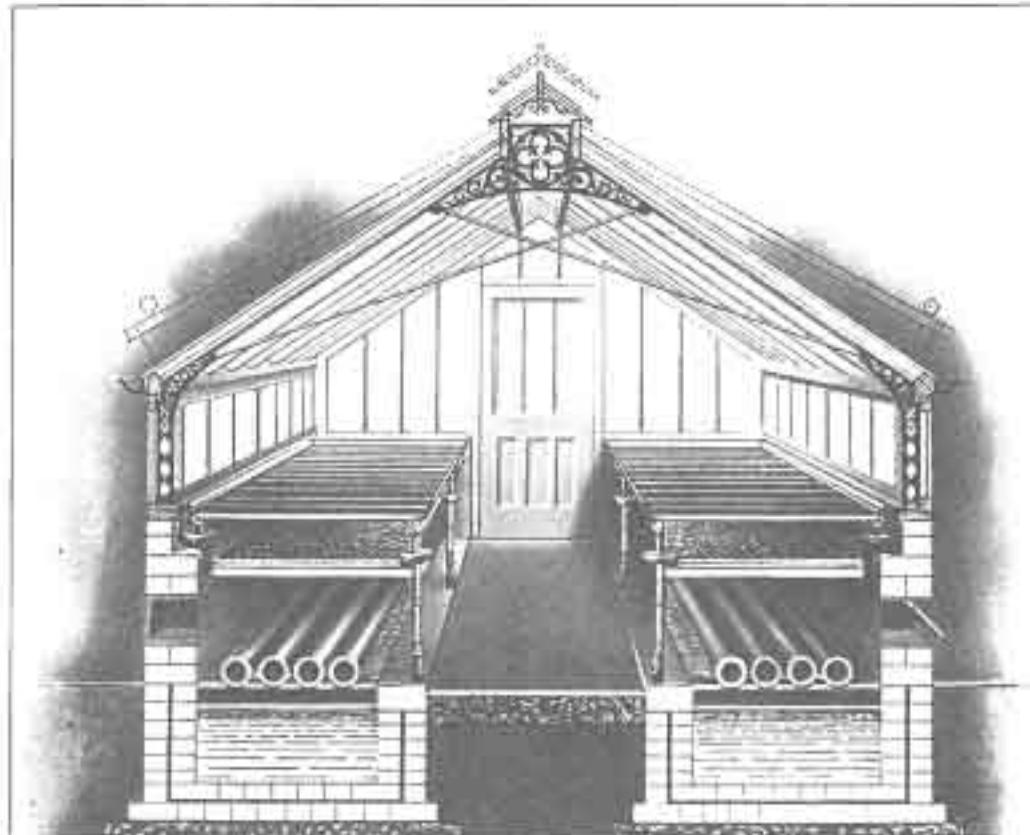
All our Houses with Fixed Roofs have Improved Drip Bars.

## Improved Drip Bars,

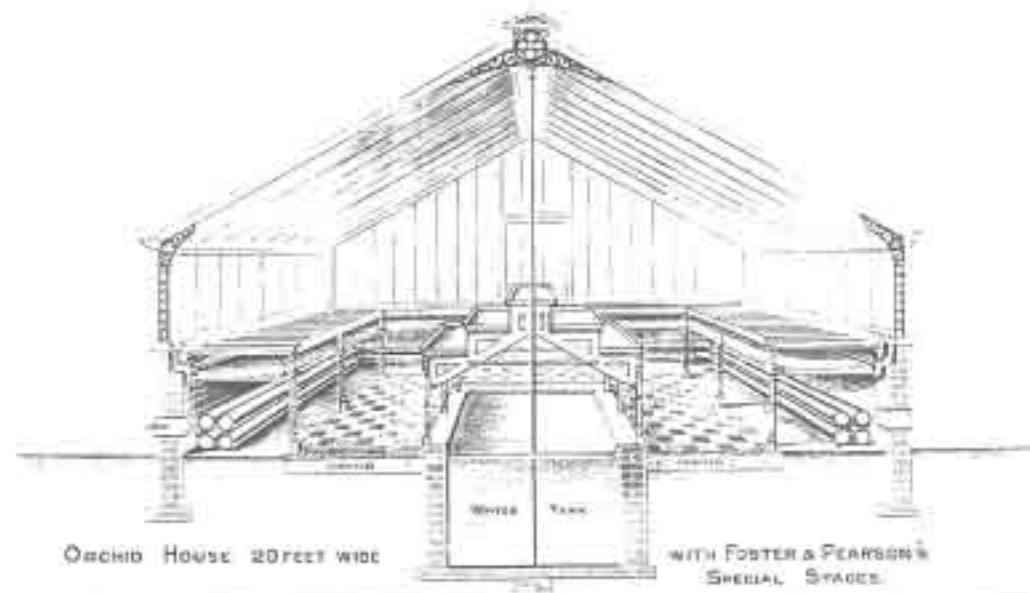
carry the rainwater moisture to the leaves  
of the plants.

Plant Drip on the Plants.

HORTICULTURAL WORKS, BEESTON, NOTTS.

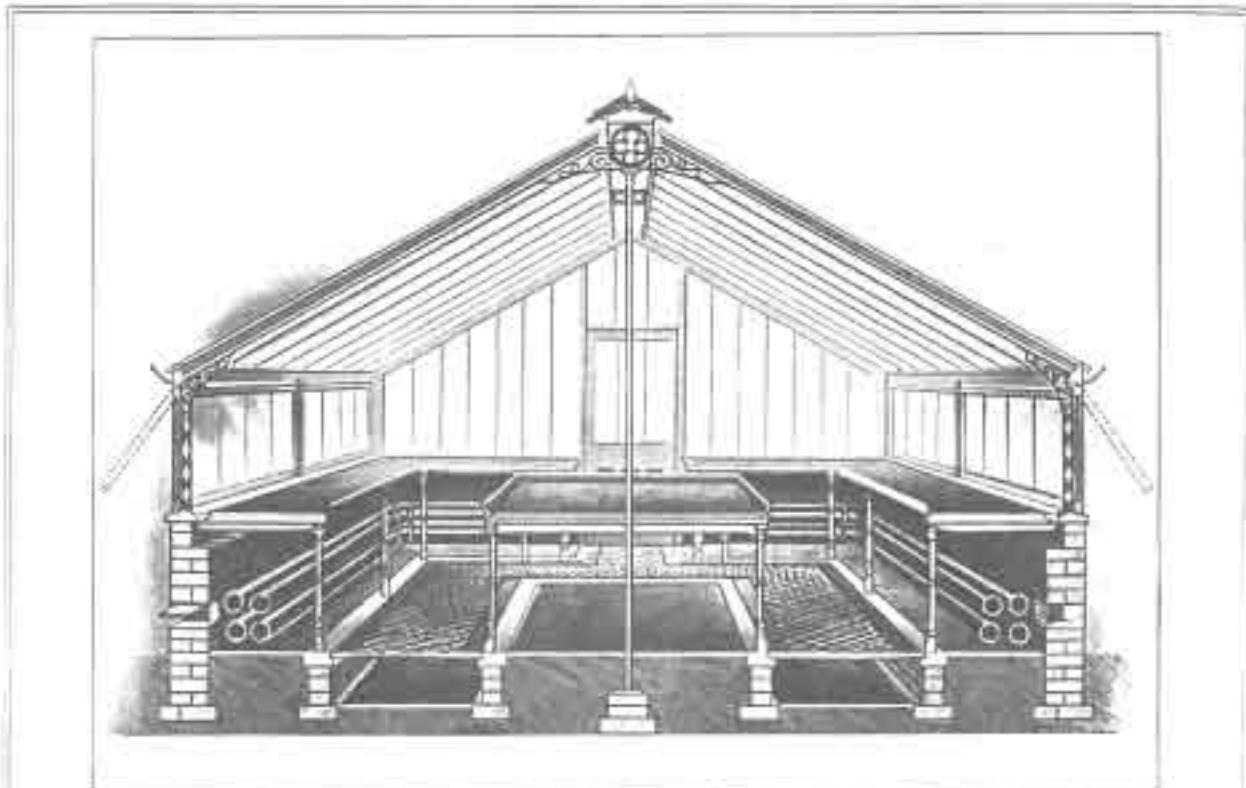


No. 50. SECTION of ORCHID HOUSE, 12 ft. wide, showing Improved Stages and Fittings, side Ventilation under Stage only, and top ventilation by our Improved Lantern.

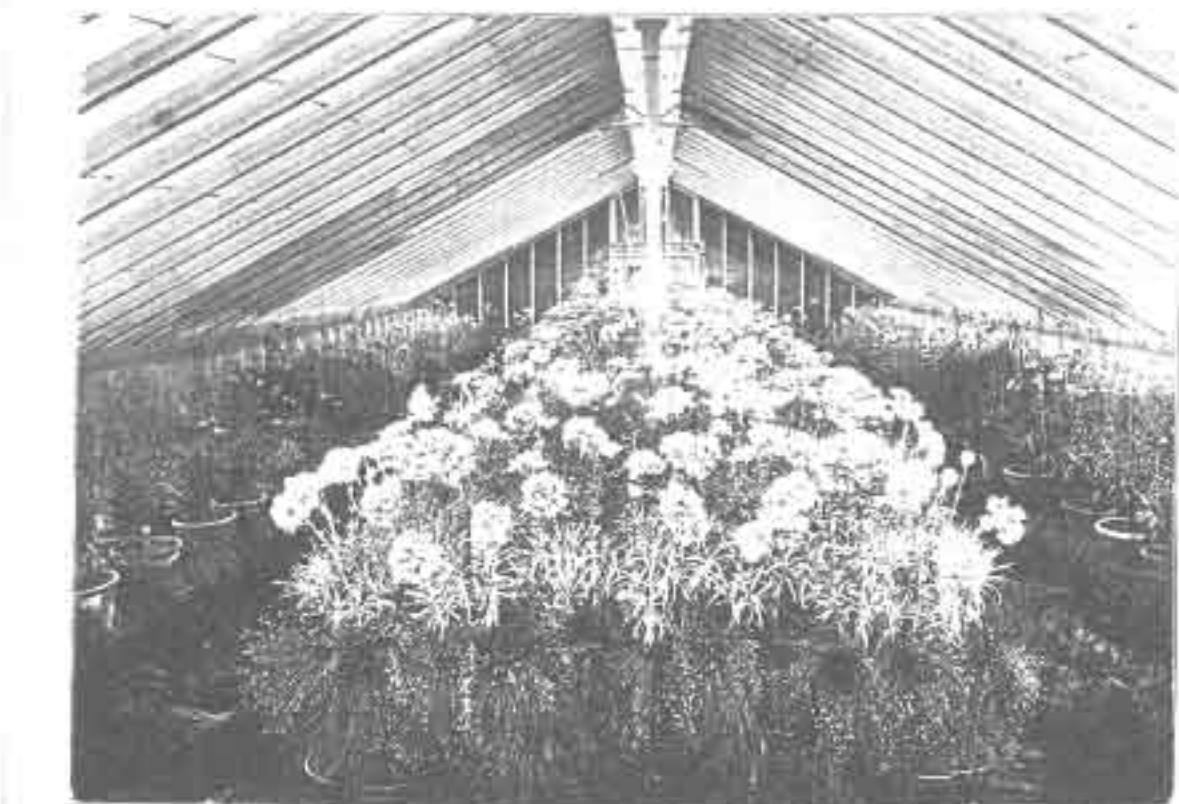


No. 51. SECTION of ORCHID HOUSE, 18 ft. or 20 ft. wide.

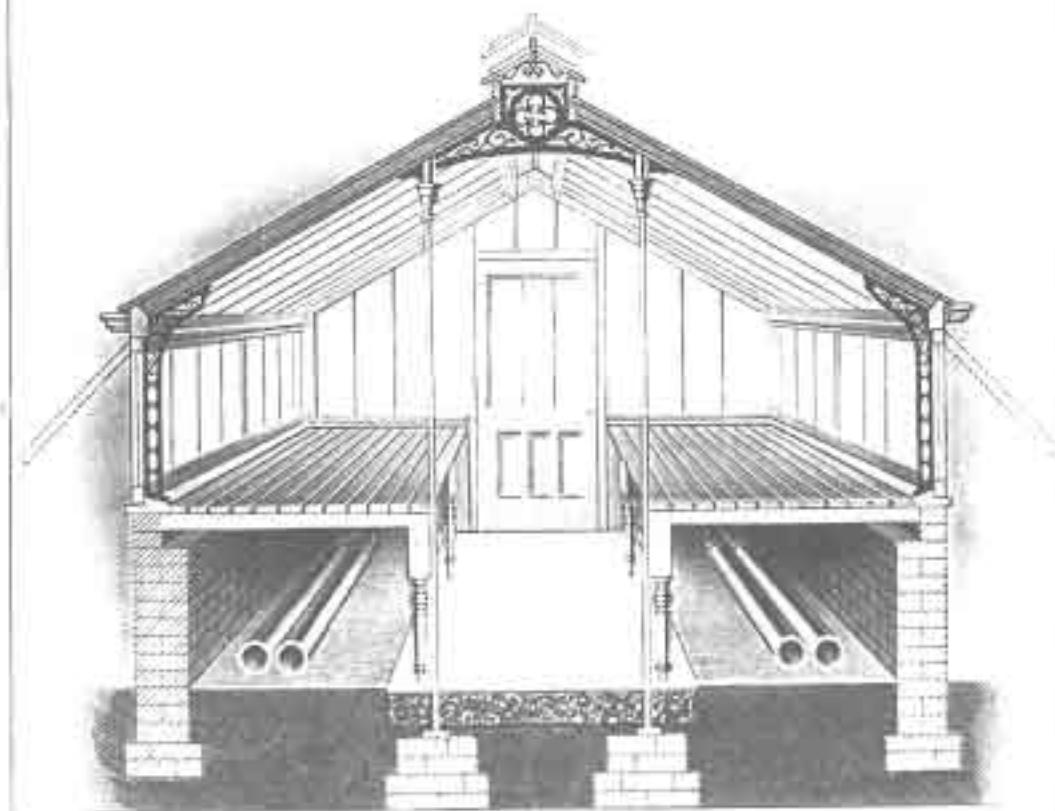
The Stages are of Iron, with Slate Shelves of an Improved Pattern, and the Side Stages have an upper shelf formed of loose wood-laths  $\frac{1}{2}$  in. held in position by brackets on the Iron Rails. They are considered the best Stages for Orchids yet introduced. Centre stage as above have been supplied to the Royal Gardens, Osborne.



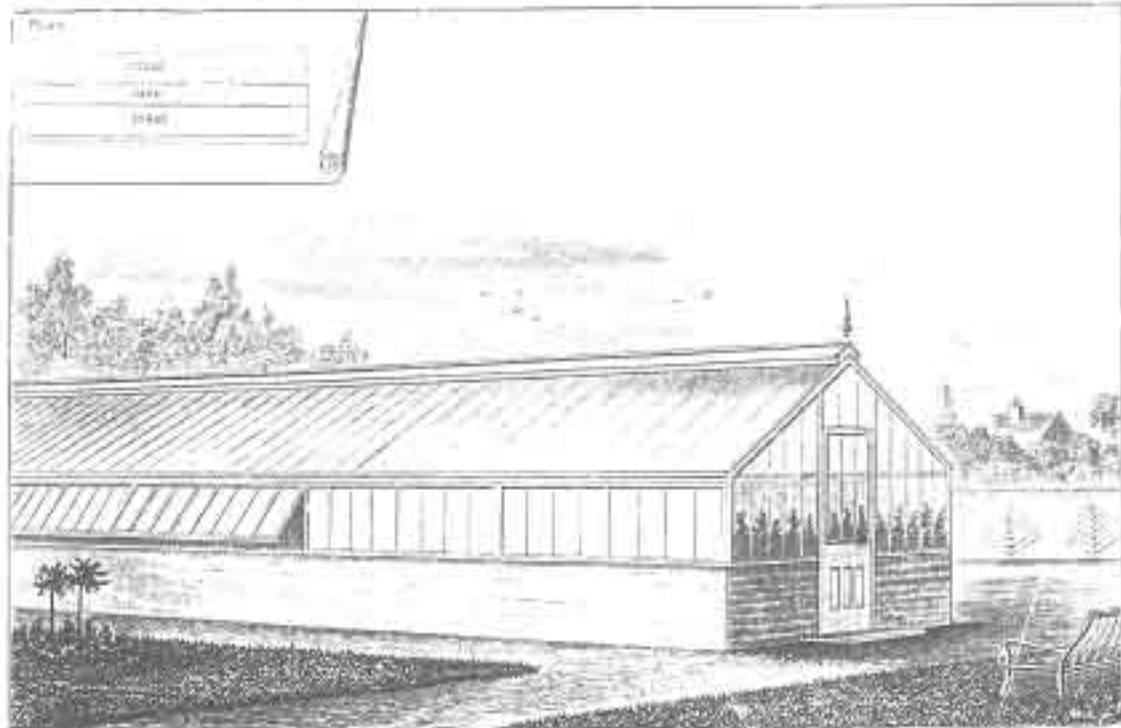
No. 52.—SECTION of CARNATION HOUSE, 18 ft. wide.  
Carnation Houses to this Section have been erected by us for Leopold de Rothschild, Esq.,  
Ascott; W. D. James, Esq., West Dean, Chichester, etc.



No. 53.—INTERIOR VIEW of above house erected for Leopold de Rothschild, Esq.



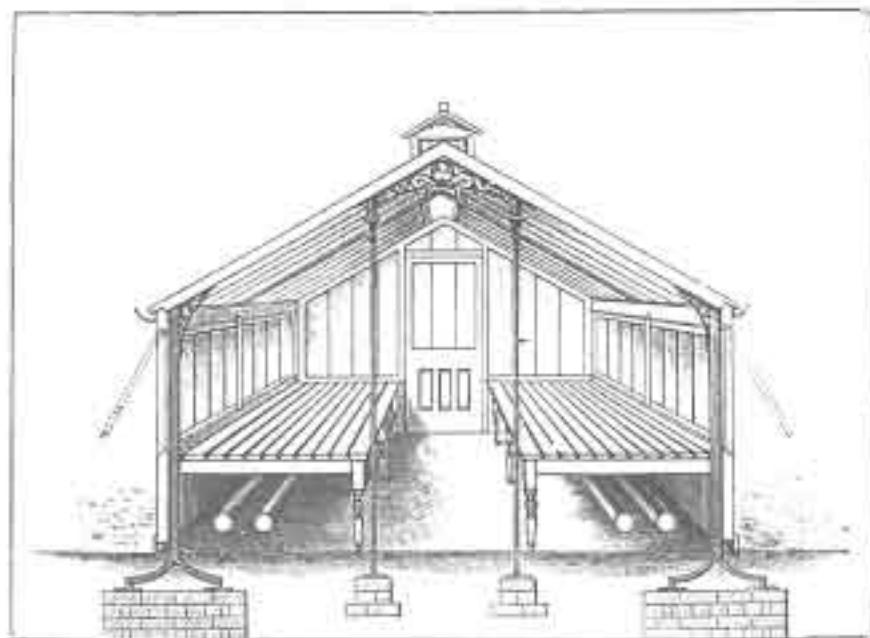
No. 54.—SECTION OF SPAN PLANT HOUSE, 12 ft. wide, with lantern ventilation.



No. 55.—ELEVATION OF SPAN HOUSE, 12 ft. wide, erected for Viscountess Emlyn,  
Frensham Hall, Haslemere, and many others.

HORTICULTURAL WORKS, BEESTON, NOTTS.

**FOSTER & PEARSON, LIMITED.**

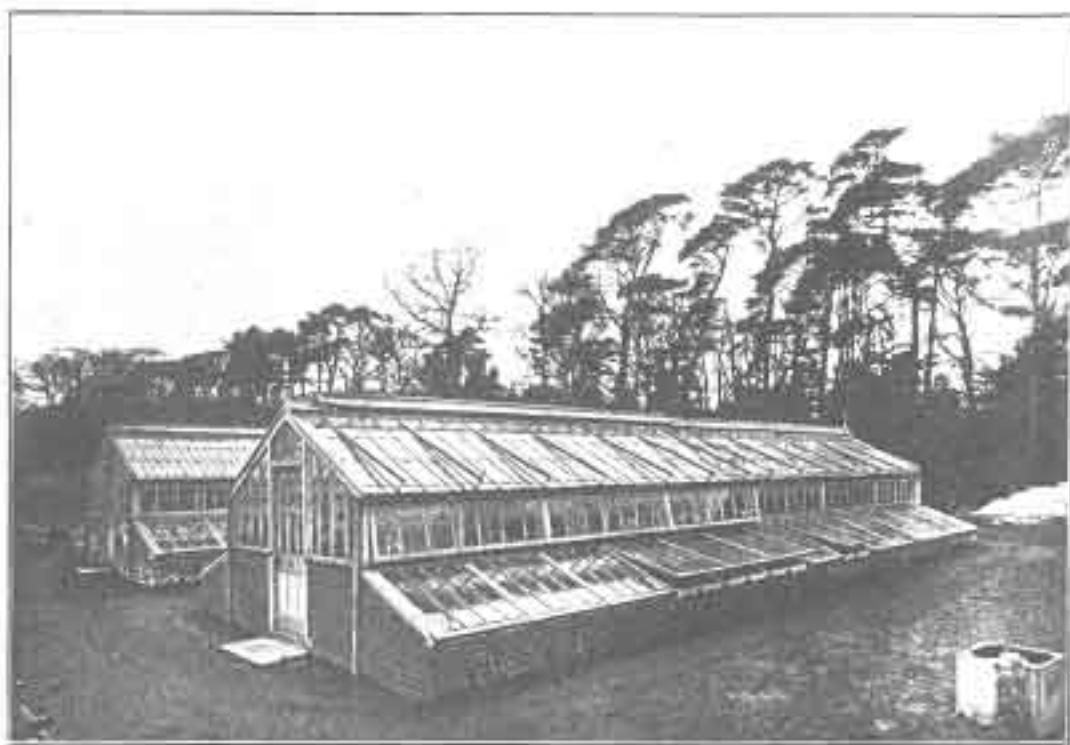


No. 56.—MOVABLE HOUSE ON IRON STANDARDS.

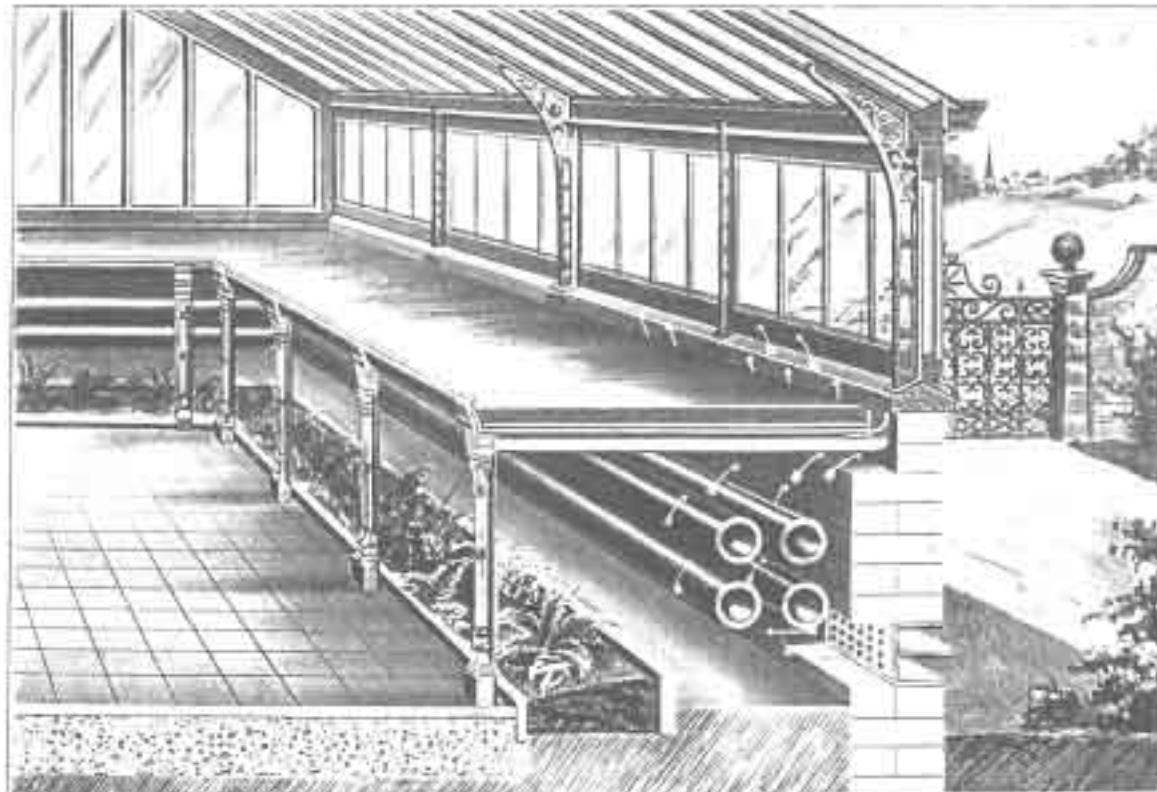
These Houses can be removed and re-erected by any joiner. They will withstand a much heavier wind pressure than houses on brick walls, as they rest on two bases each 1 ft. wide, in place of two single brick walls. For further details of Standards, see No. 70, page 47.



No. 57.—ELEVATION of above Movable Plant House on F. & P.'s Iron Standards,  
erected for W. Garton, Esq., m.p., Hythe, Southampton.

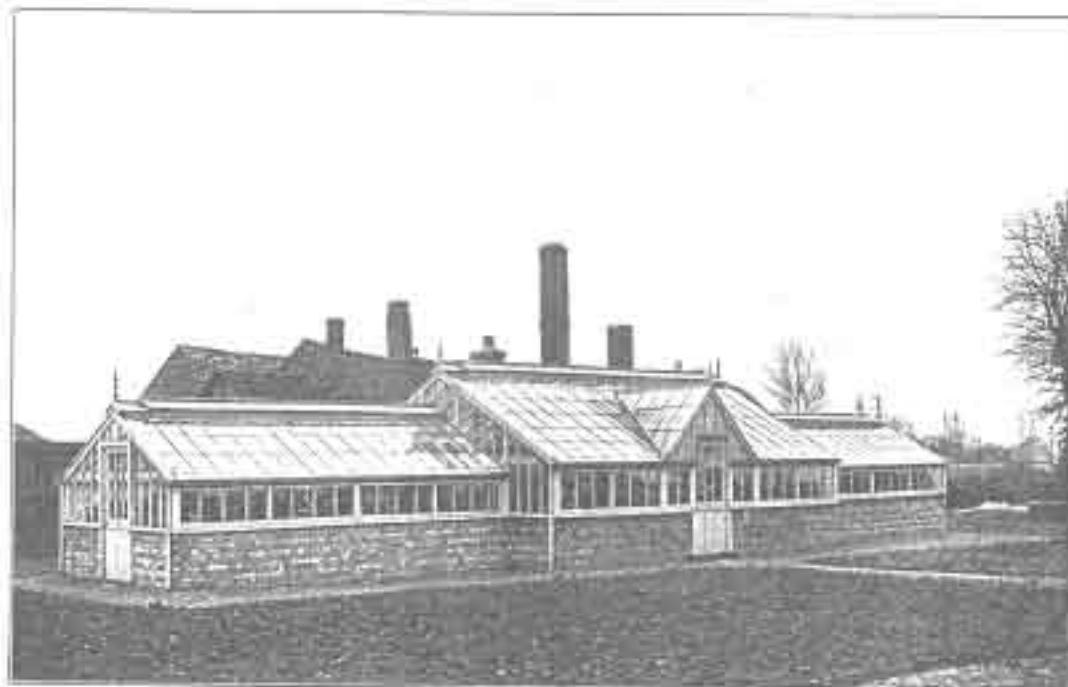


No. 58.—SPAN PLANT HOUSES with side Frames for Bedding Plants, erected for Right Hon. Earl Manvers, Thoresby, Ollerton.



No. 59.—IRON STAGE FOR STOVES, etc., with Galvanised Iron Top; air admitted by our Registered Ventilators and passed over Pipes.  
These Stages are very durable and preserve a most atmosphere round the plants.

HORTICULTURAL WORKS, BEESTON, NOTTS.

**FOSTER & PEARSON, LIMITED.**

No. 60.—RANGE of SPAN HOUSES erected at Tansor Court, Oundle,  
for J. L. Mills, Esq.

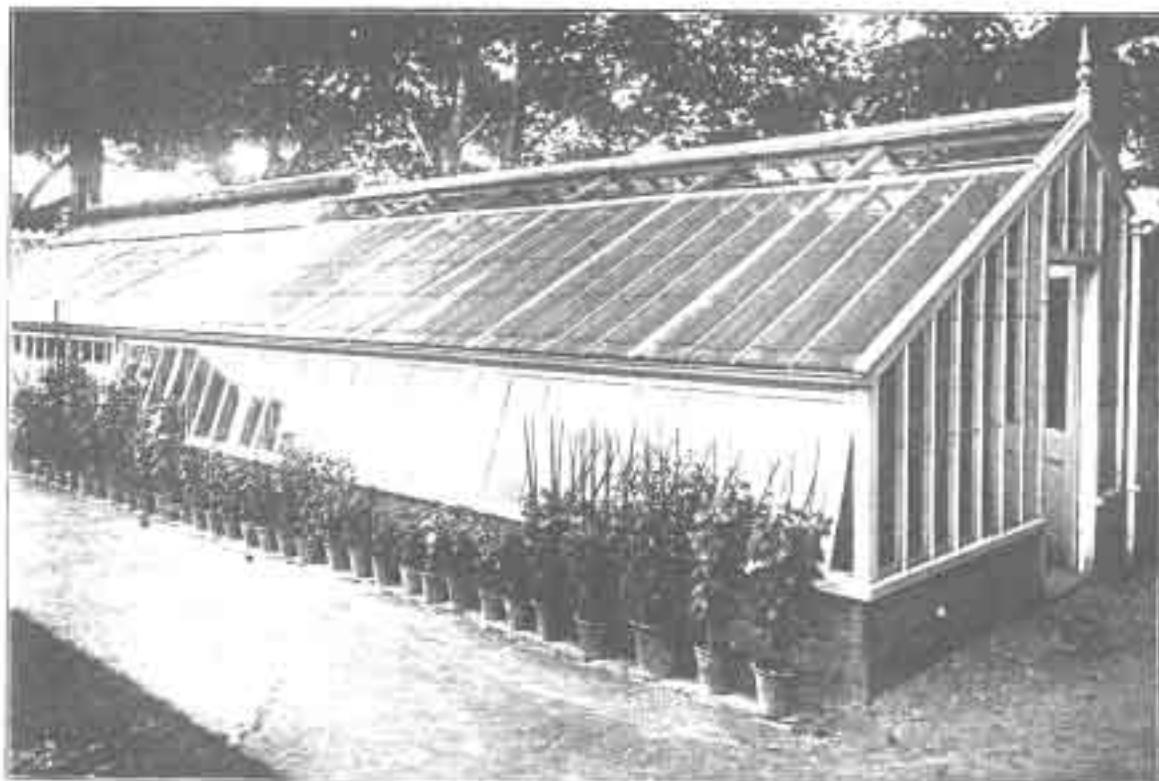


No. 61.—LEAN-TO HOUSE with Ornamental Gables.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



No. 62.—COOL ORCHID HOUSE with sliding lights, erected at Burford Lodge, Dorking, for Sir Trevor Lawrence, Bart.

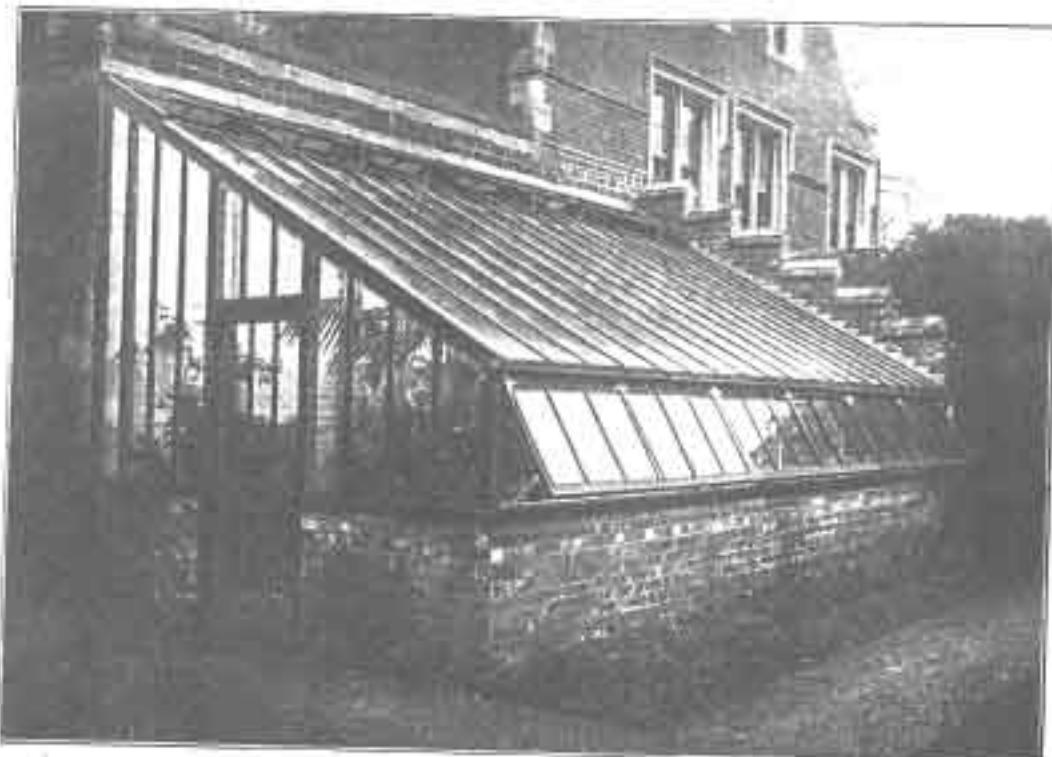


No. 63.—THREE-QUARTER SPAN PLANT HOUSE, erected at Moore Allerton, for J. Ward, Esq.

HORTICULTURAL WORKS, BEESTON, NOTTS.

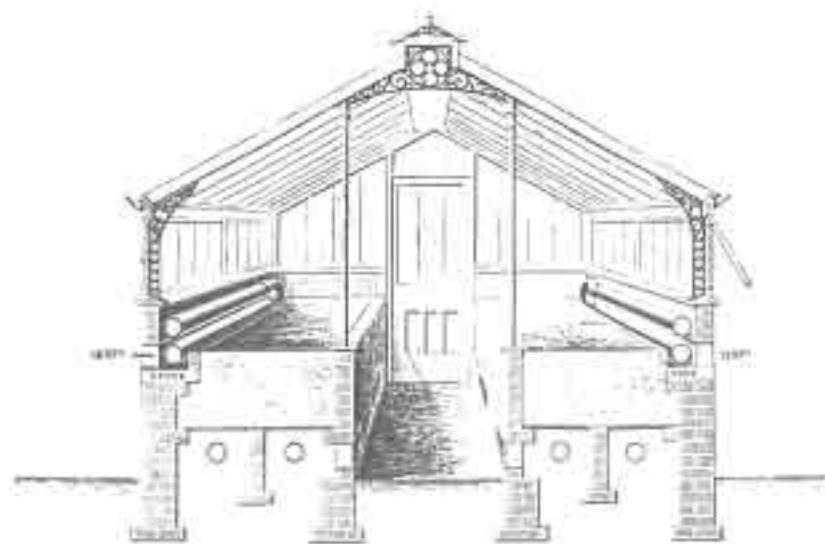


No. 64.—SECTION of LEAN-TO PLANT HOUSE, 12 ft. wide.



No. 65.—ELEVATION of LEAN-TO PLANT HOUSE, 12 ft. wide, on Brick Walls,  
erected in Teak for Major General Codrington, Peeson Hall, Uppingham.

HORTICULTURAL WORKS, BEESTON, NOTTS.



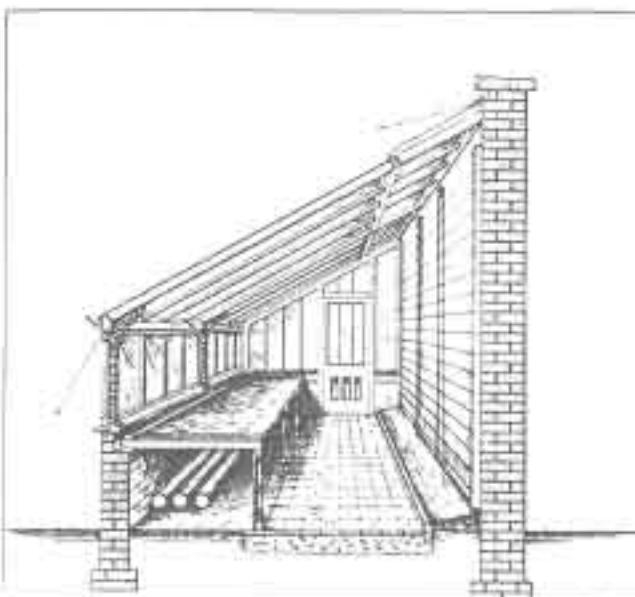
Section of Forcing House.

No. 66.—FORCING HOUSE, with bottom heat for Melons, etc.



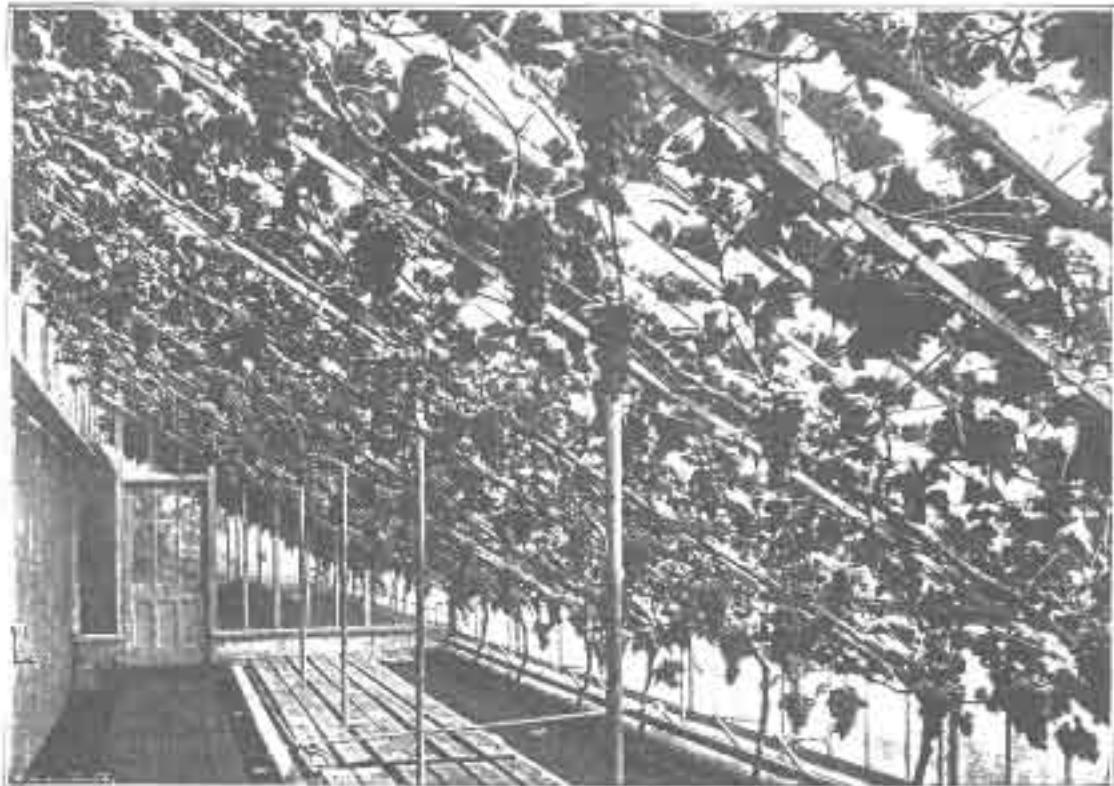
No. 67.—WOOD LATH BLINDS for Orchid Houses, etc.

Very strong and durable, can be used both in summer and winter. Estimates on application to any size of roof required for Rt. Hon. Lord Lilford, Lilford Hall, Oundle, etc., etc.



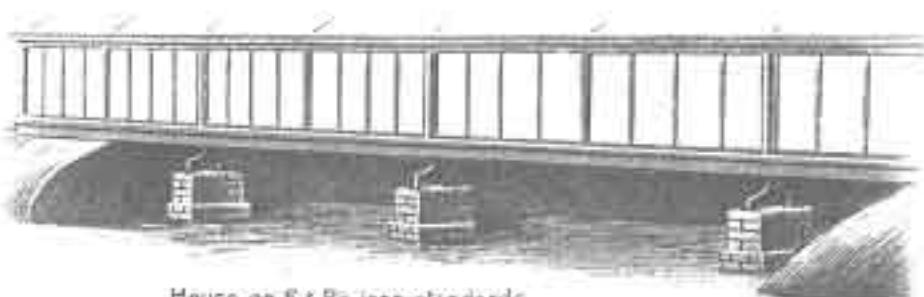
No. 68.—SECTION OF CORRIDOR, 10 ft. wide, connecting Houses in Range of Horticultural Buildings, as shown in Plate No. 27.

These Uteriles can be used either as Porch Housas or Room Housas. With a Fasces or base taken up the roof every 3 ft., and the back wall well covered, they form a very pretty feature in the Range of Glass.

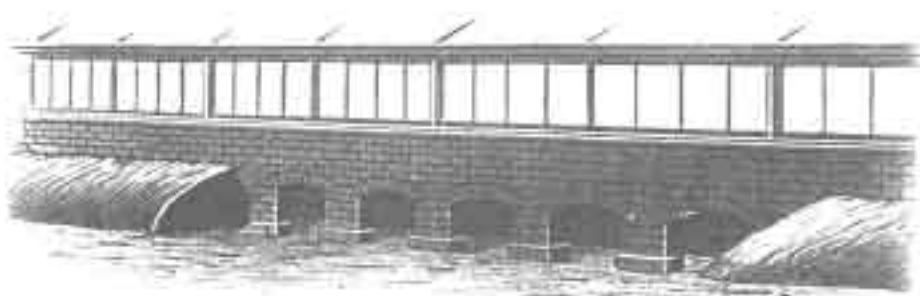


No. 69.—INTERIOR OF VINES erected for W. K. D'Arcy, Esq., at Stanmore Hall, Middlesex.

## Iron Standards Introduced by Foster &amp; Pearson.



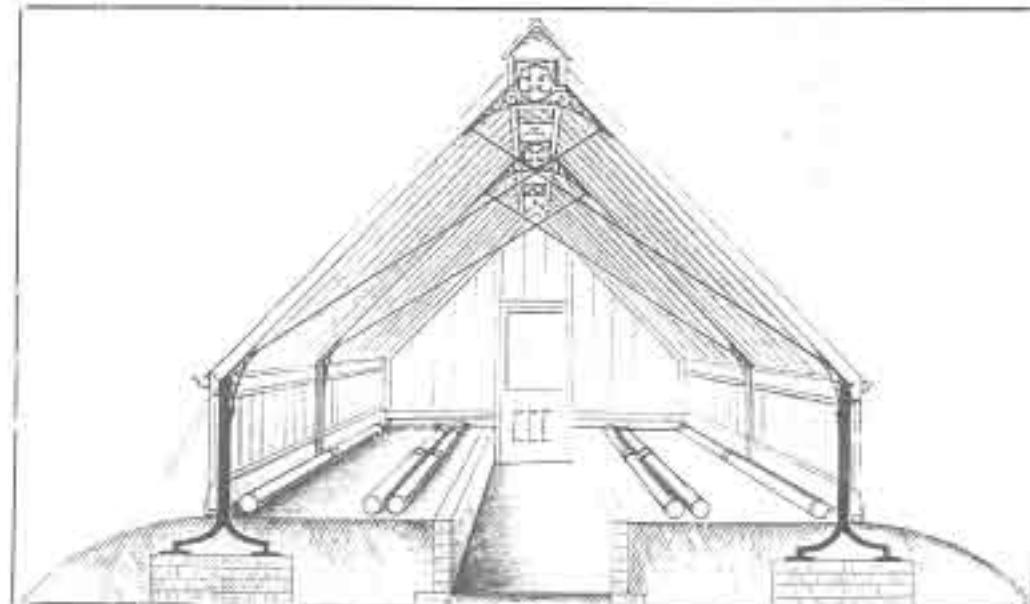
House on F&amp;P's iron standards



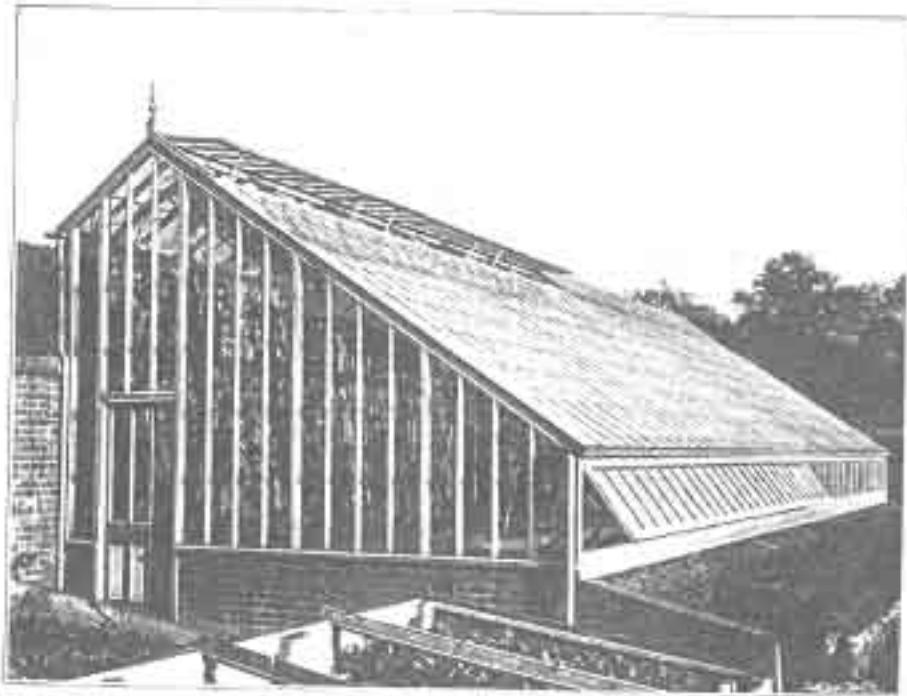
House on usual brick wall with arches

No. 70.—ELEVATION showing the difference in amount of space left for uninterrupted passage of the roots of vines and peach trees from the inside to the outer border, of a house built on F. & P.'s iron standards, and of a house on the ordinary arched brick wall.

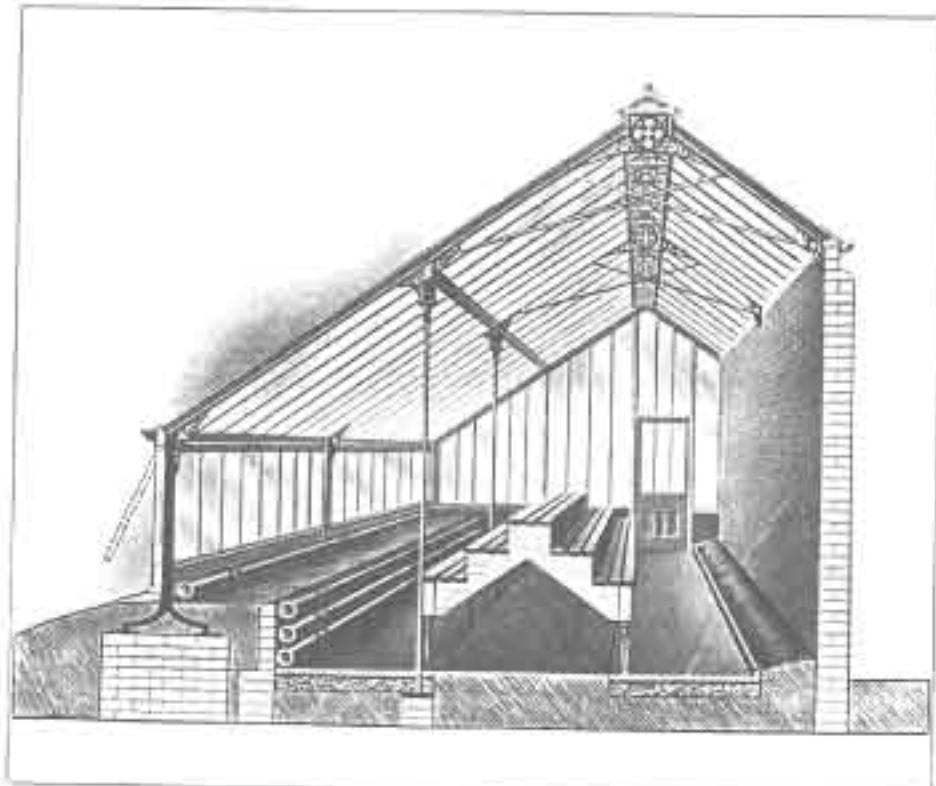
All houses on F. & P.'s iron standards can be made unobtrusive if required, and can then be taken or joined to any house.



No. 71.—SECTION OF VINYERY, 14 feet to 16 feet wide, with square pitched roof, border 18 inches above floor level.



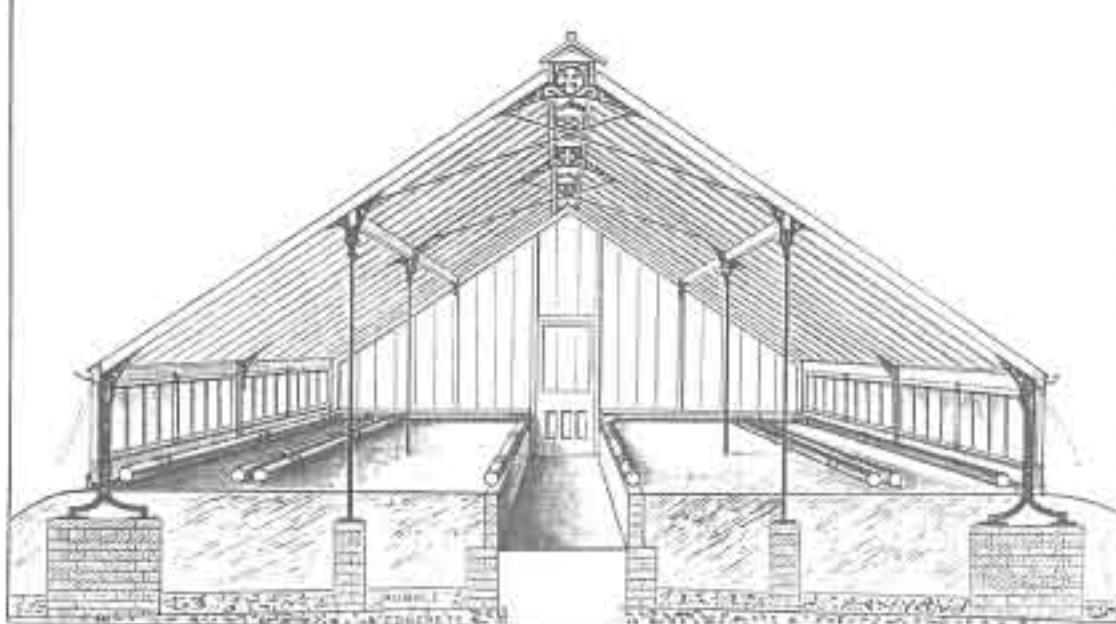
No. 72.—ELEVATION of  $\frac{3}{4}$  Span Vinery, erected for Sir John Edwards-Moss, Bart., Henley-on-Thames.



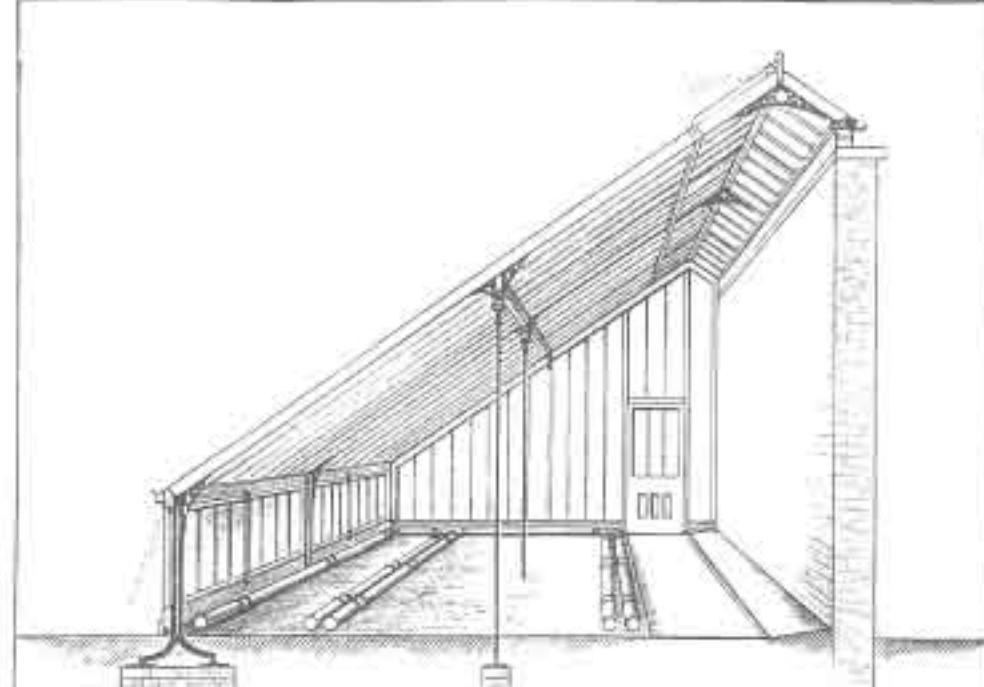
No. 73.—SECTION of THREE-QUARTER SPAN VENERY, 16 ft. wide, on F. & P.'s Iron Standards, with Centre Stage for Plants. (For Elevation see No. 72.)

No. 73 is intended for gardens with a running span of vines, so it can be used to cover a variety of flowers when the vines are at rest, and in the summer will allow larch and other plants to grow under the vines. The second border forms a useful parapet.

HORTICULTURAL WORKS, BEESTON, NOTTS.



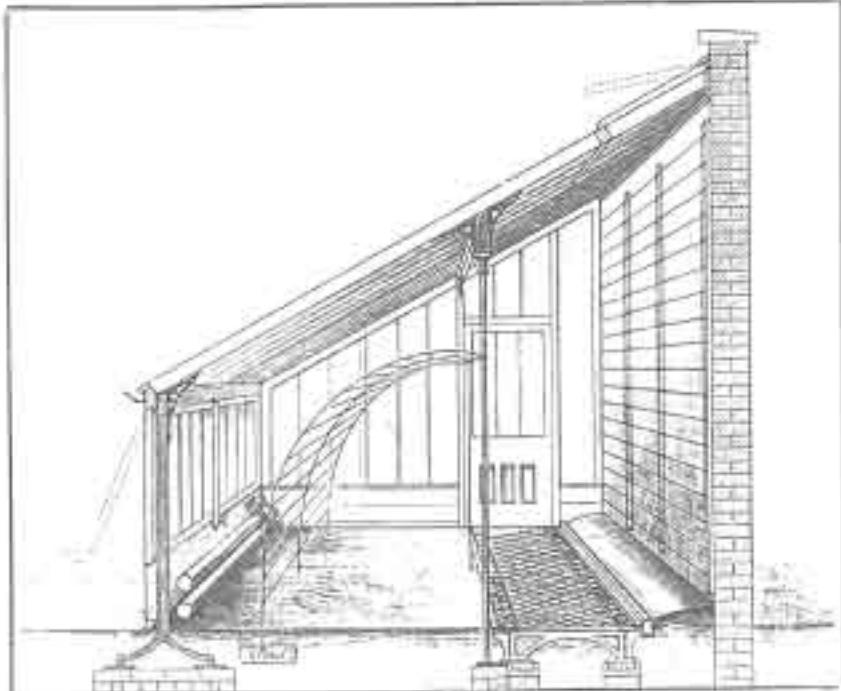
No. 74.—SECTION of SPAN VENERY, 25 ft. wide, on F. & P.'s Iron Standards, suitable for medium and late Houses, erected for the Right Hon. Lord Middleton, Birdsall, and others.



No. 75.—SECTION of THREE-QUARTER SPAN VENERY, 18 ft. wide, on F. & P.'s Iron Standards, for early forcing.

Specially adapted for early forcing. We have erected Veneries to this Section for the Right Hon. THE EARL OF ZETLAND at Aske Hall; also for Right Hon. JOHN HERSTON, Rangmorth, and other noblemen and gentlemen.

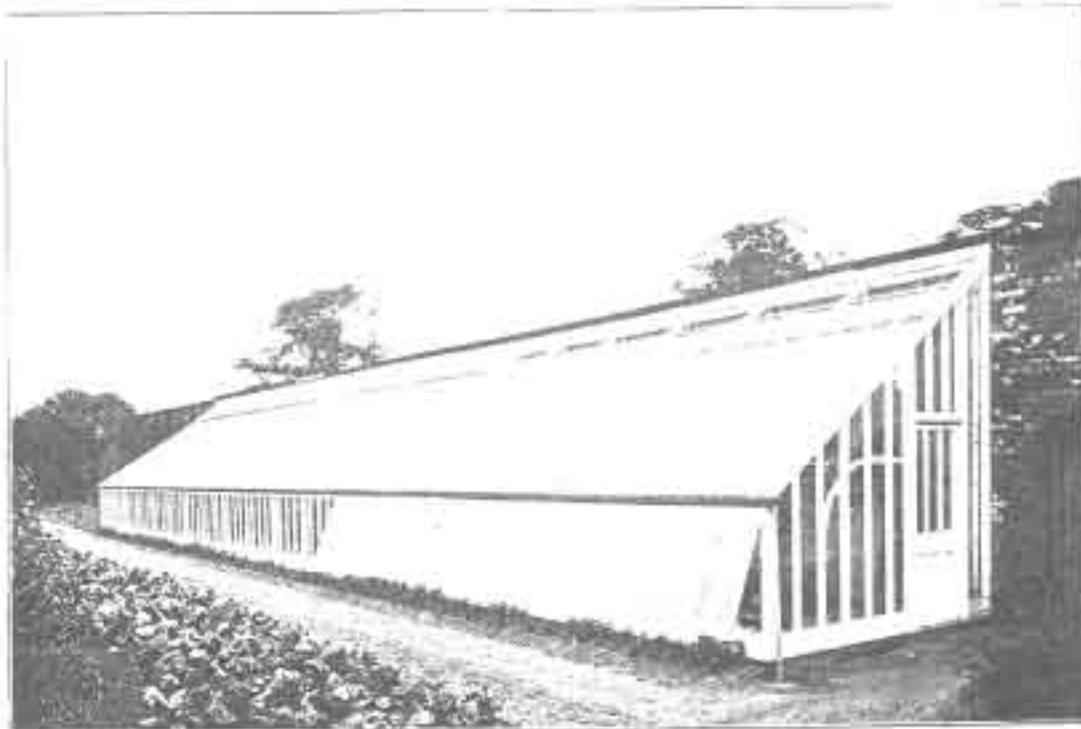
## FOSTER &amp; PEARSON, LIMITED.



No. 76.—SECTION of LEAN-TO PEACH HOUSE, 12 ft. wide, on F. & P.'s Iron Standards.

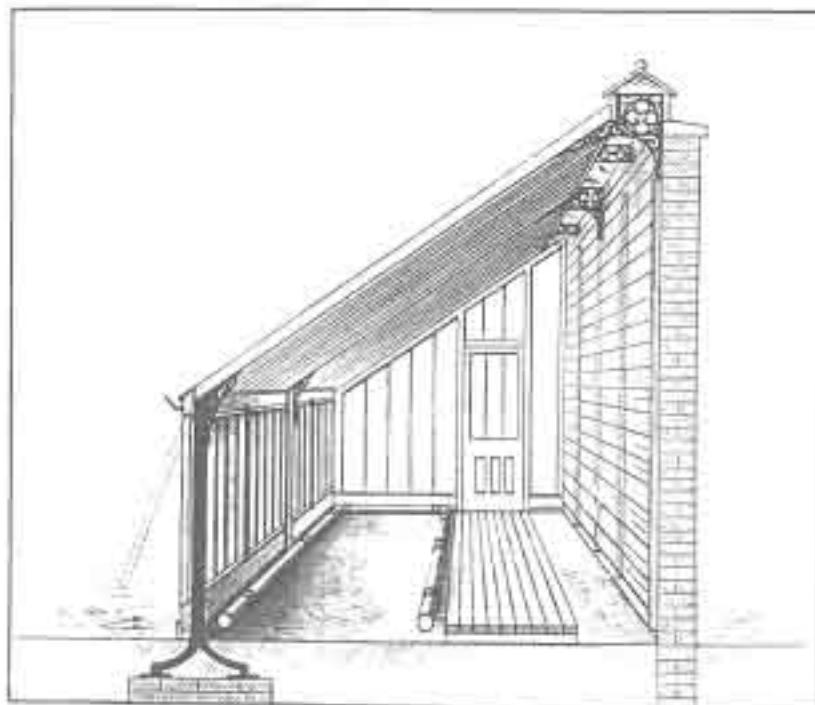
For Elevation of this House see No. 77.

N.B.—In ordering Peach Houses please state whether it is intended to cultivate the Peaches on a curved trellis, and the back wall, or under the roof only; also state the height of wall from floor level to under eaves.



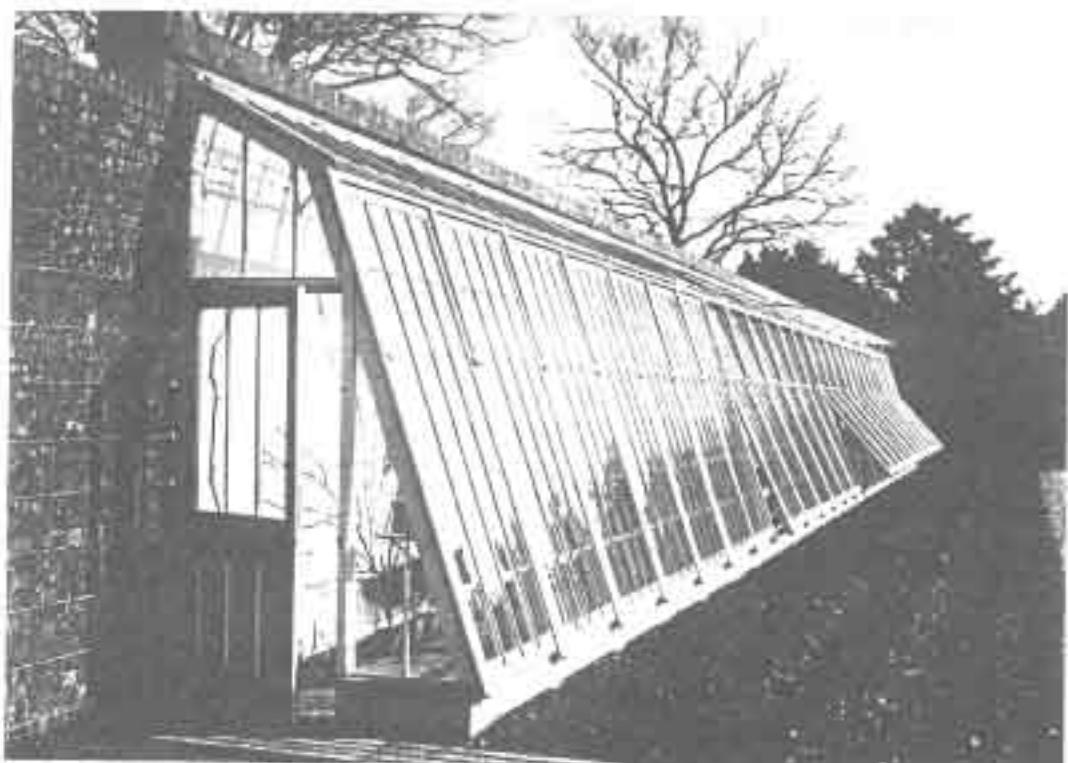
No. 77.—LEAN-TO PEACH HOUSE erected at Oulton Hall, Leeds, for J. Selwin Calverley, Esq.

HORTICULTURAL WORKS, BEESTON, NOTTS.



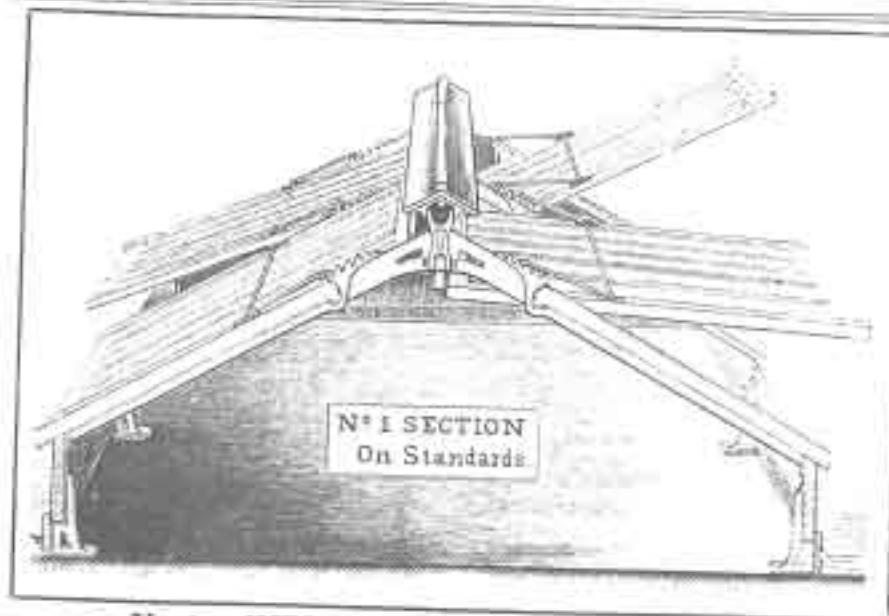
No. 78.—SECTION of PEACH HOUSE, 10 ft. wide, on F. & P.'s Iron Standards, with lantern top ventilation, resting on coping, erected at Feston Hall, Derbyshire, etc.

This form gives much greater freedom for training the upper part of trees. It also utilizes the whole height of the wall for training purposes.



No. 79.—IMPROVED APRICOT and PEACH PROTECTOR, so constructed that all the lights can be removed. Erected for H. Bell, Esq., Mynthwest, Leigh, near Reigate, and many others.

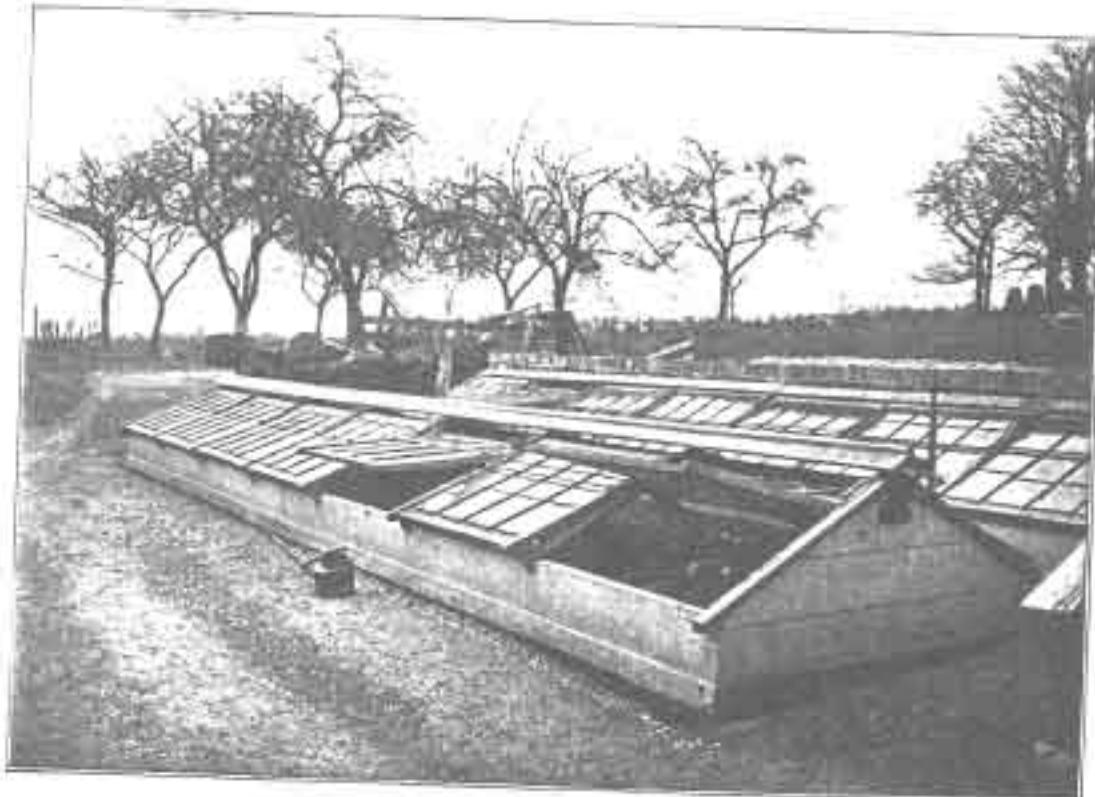
**FOSTER & PEARSON, LIMITED.**



No. 80.—IMPROVED SPAN FRAME Portable.

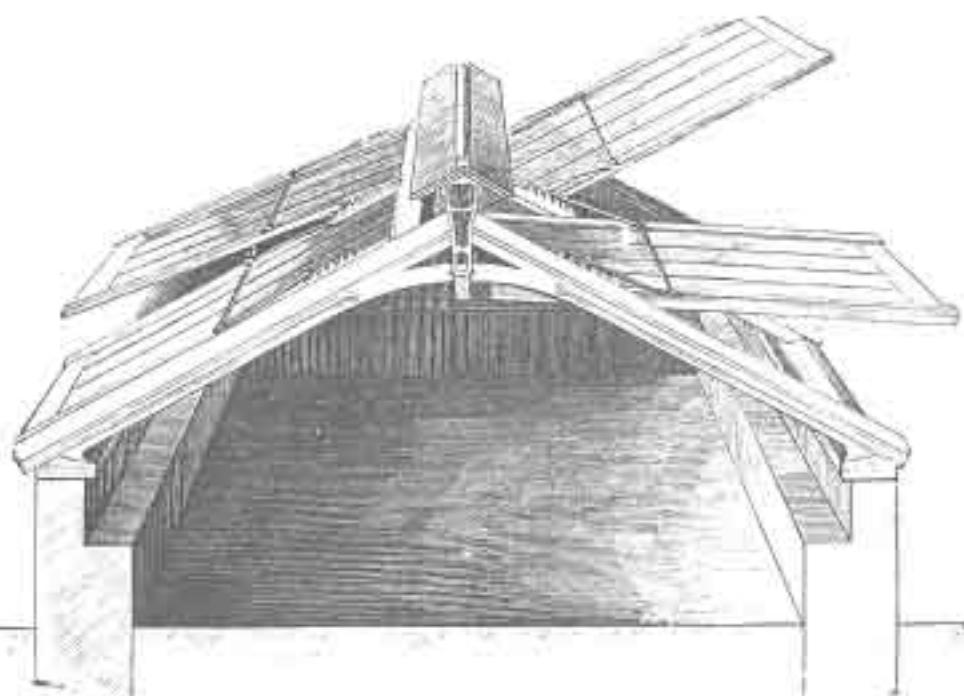
(No. 1 in Frame List).

Over One Thousand Sold. The reputation of these Frames is now firmly established, and we have received numerous testimonials as to their excellence from all parts of the country. The lights can be set open either for ventilation or watering without the necessity of the usual inconvenient and clumsy wood prop. They are supplied with or without the Lantern Ventilator ; and the lights can be at once removed when it is wished to expose the contents of the Frame. The Frames are constructed of the best red deal, well seasoned, and painted three coats, and glazed with 24 oz. sheet glass. They are 15 inches high at the sides, the 6 ft. Frames 2 ft. 6 in. at the centre ; and the 8 ft. 6 in. 4 ft. 1 in. at the centre.



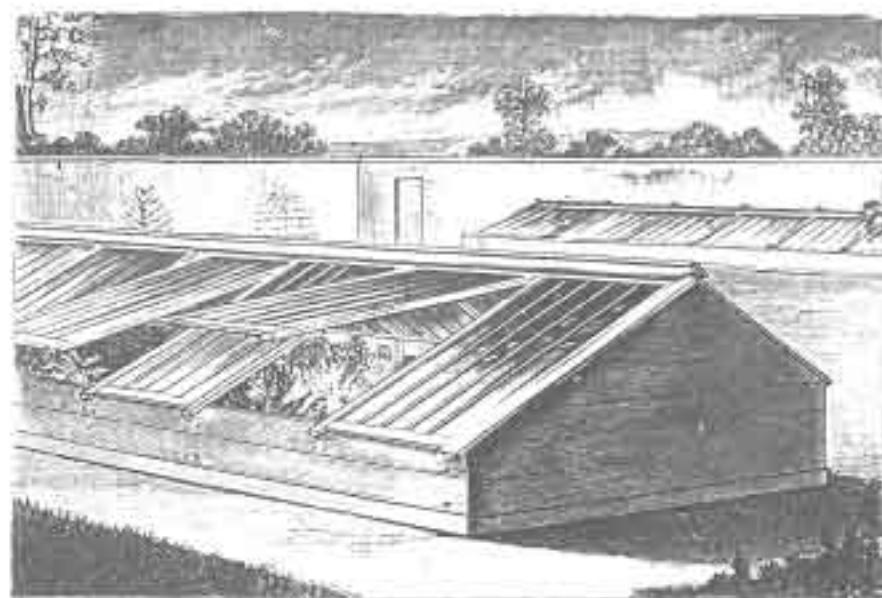
No. 81.—IMPROVED SPAN FRAME, 6 feet wide, as above. Erected for Sir A. S. Haslam, M.P., Breadall Priory, near Derby.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



No. 82.—FRAME FOR FIXING ON BRICK WALLS, for Winter Vegetables  
and Plants requiring heat.

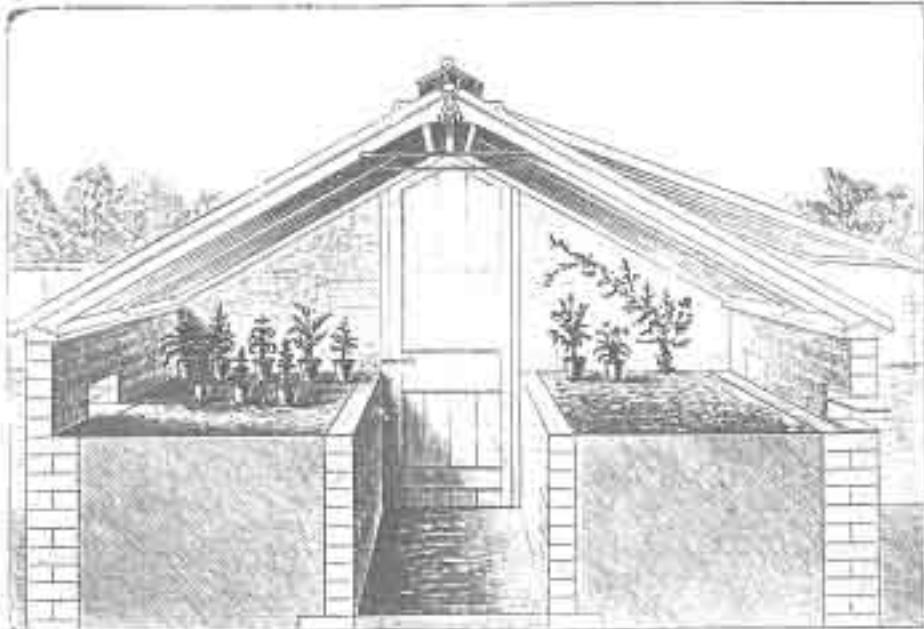
(No. 2 in Frame List.)



No. 83.—HALF-SPAN FRAMES, specially adapted for tall plants.

(No. 8 in Frame List.)

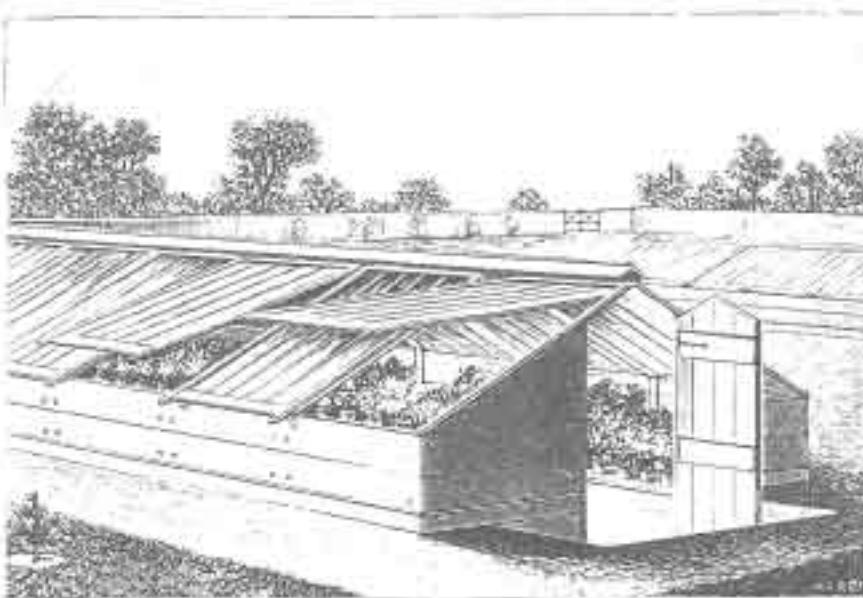
*From ARTHUR WILSON'S GARDEN, Esq., Heath House, Patcham.—A hill converted with  
the frames."*



No. 84.—IMPROVED SPAN FRAME, 12 ft. wide, for fixing on walls.

(Section No. 10 in Frame List.)

We have greatly improved these 10 ft. and 12 ft. Frames. Every other light is now hung at the top and propped open at the bottom to the height required by an iron stay outside, which is much easier to work than the inside stay. The alternate lights slide up and down, and can thus be removed when required. Top ventilation can be given by the lanterns. The frames are constructed of the best red deal, well seasoned, and are painted three coats. Enough 22 oz. sheet glass is sent, securely packed in crates, for glazing them. From around here they are 2 ft. high at sides. Each frame has a door of glass and wood. We supply instruments, these frames in the base set arrangement.

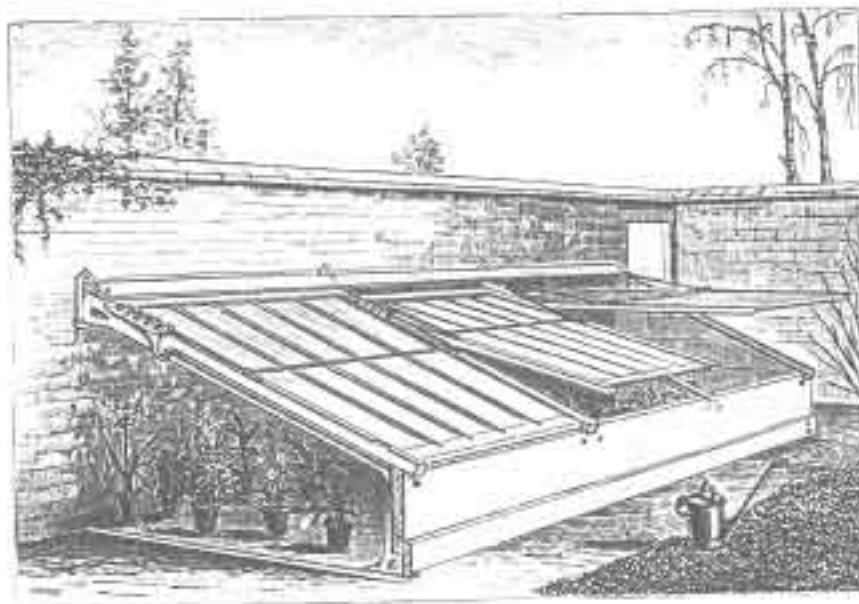


No. 85.—FRAME ON STANDARDS, with Wood Sides.

(Section No. 11 in Frame List.)

The above are suitable for Kitchen, Lathouse, and other small plants.

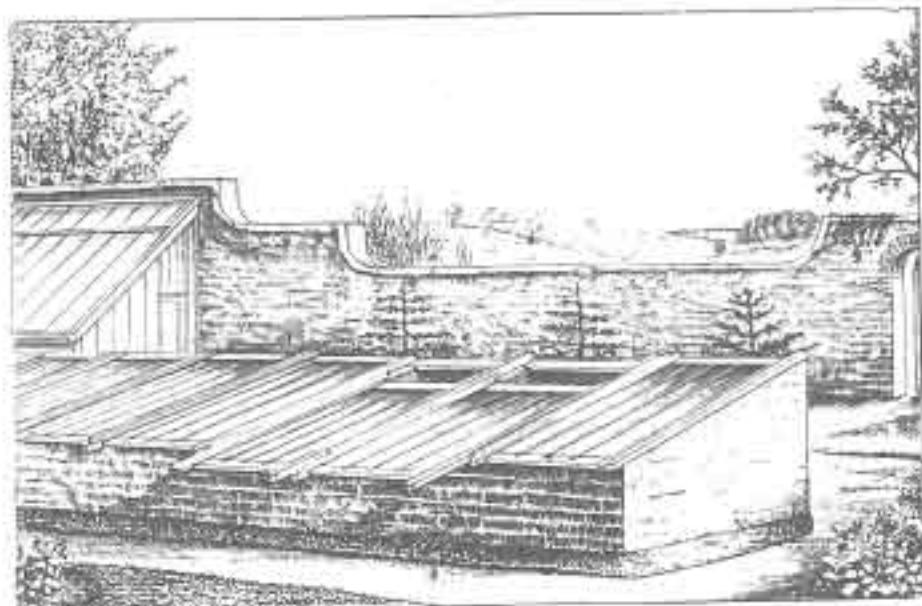
*Price 18s. 10d. per sq. ft. of glass. A Catalogue of the "Foster & Pearson's Horticultural Frame,"—22s. 6d. each postcard.*



No. 86.—IMPROVED LEAN-TO FRAME.

(No. J in Frame List.)

We make these Frames in the lean-to form for erection against walls. The iron rails are prepared with flanges at the top for fastening them with screws and bolts to the wall. The ridge cover is fixed; the lights, being hung on centres, give air at top and bottom simultaneously.

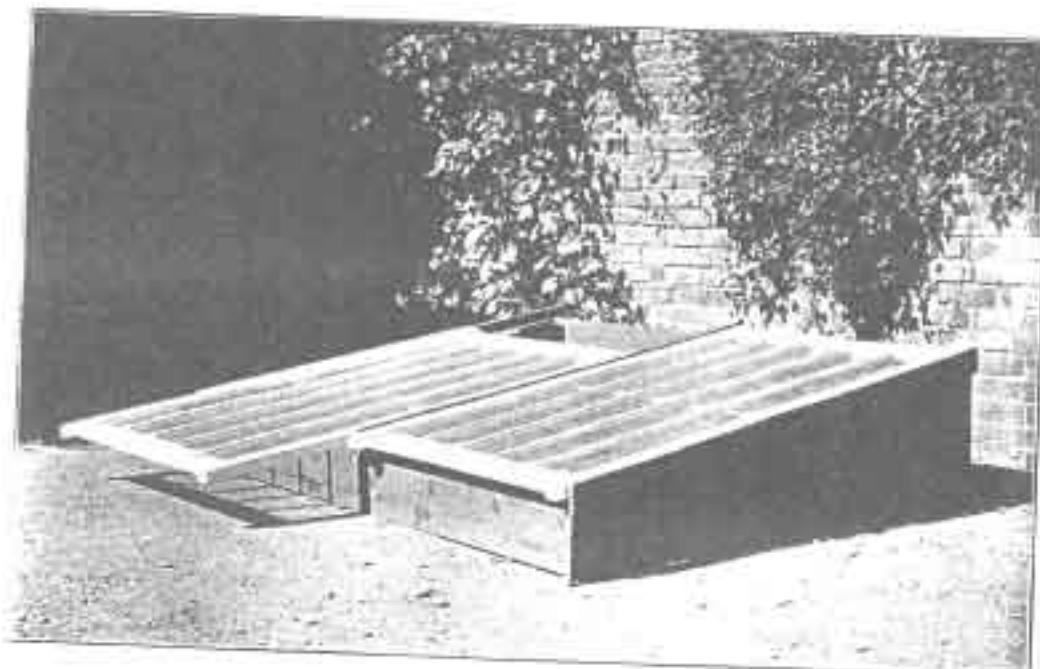


No. 87. FORCING PIT, with Sliding Lights.

From J. W. BAILLIE, Esq., Langport, Somerset. — Length 20 ft. 6 in. width 10 ft. 6 in. The Frame  
can seat 1000.



No. 88.—CAST-IRON HANDLIGHT. Most useful for covering tender plants, etc. Painted three coats and glazed with 21 oz. sheet glass. The top is movable.

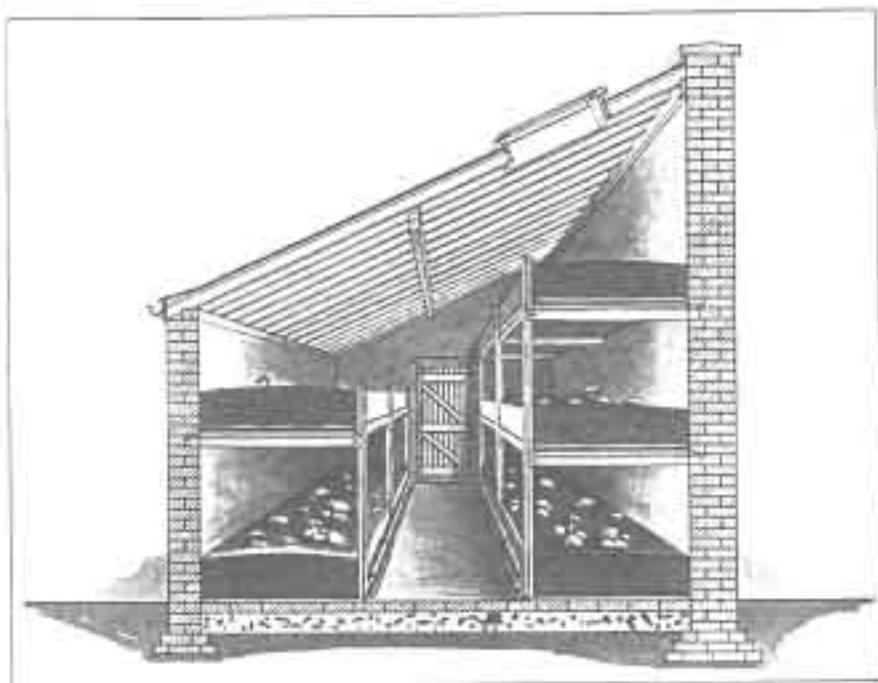


No. 89.—MELON and CUCUMBER FRAME. for Lights 6 ft. x 4 ft.

These frames are made of heat treated steel, well reinforced, and with 21 oz. sheet glass strengthened with thin cross-bars, and fitted with handles. They have strong iron staples firmly fixed to the frame.

Sizes: 4 ft. x 1 ft., 8 ft. x 0 ft.; and 12 ft. x 6 ft.  
(As supplied to the Royal Gardens, Kew.)

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



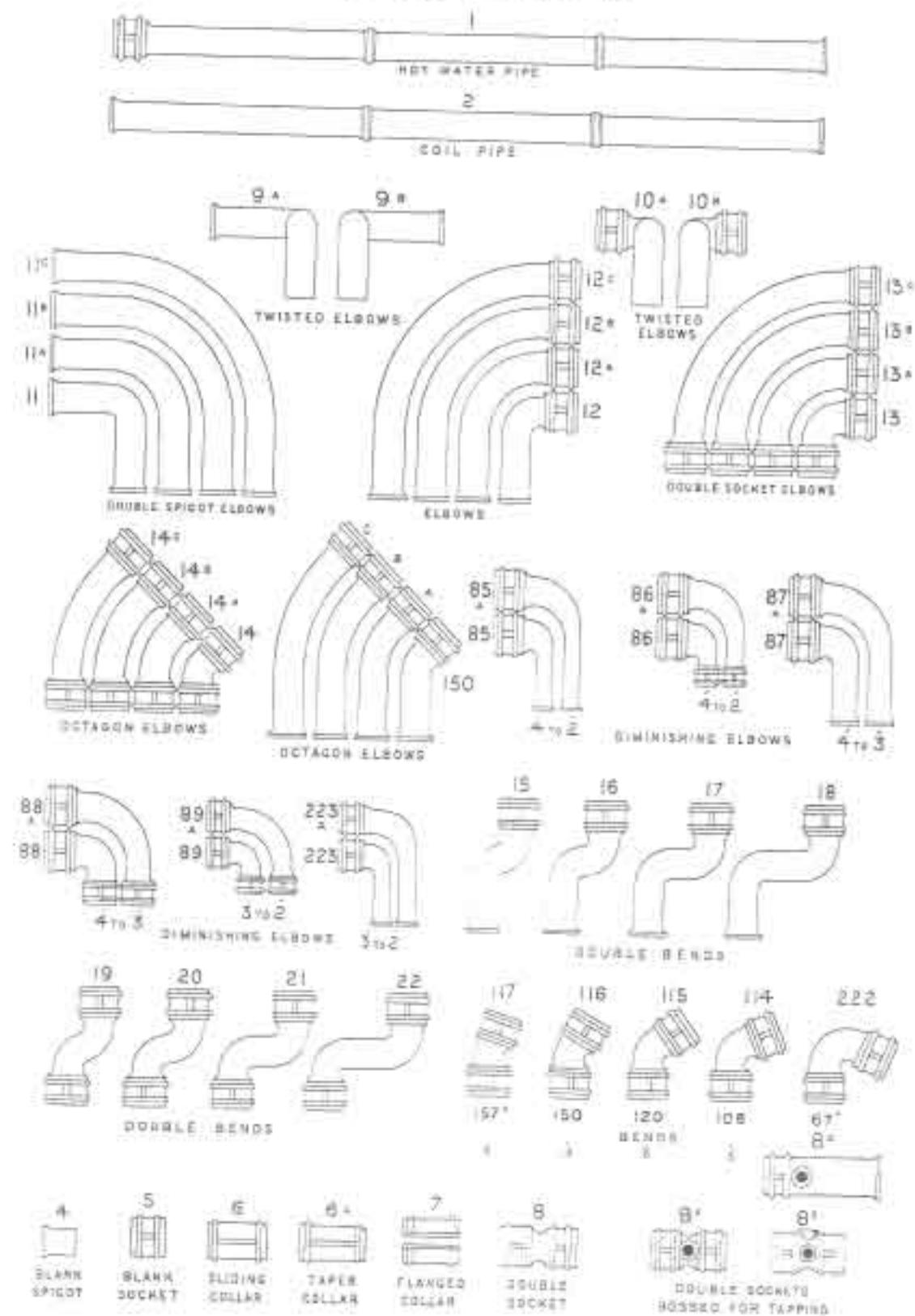
No. 90.—SECTION of MUSHROOM HOUSE, 12 ft. wide, erected for Earl of Zetland, Aske Hall, Richmond; also Carl Meyer, Esq., Shortgrove, Newport, Essex, and many others. The Shelves are formed of Slate Slabs resting on Cast-Iron Frame. They give the largest space possible, and allow of the soil being readily removed.



MOTOR YARD COVER erected at West Dean Park, Chichester, for W. D. James, Esq.

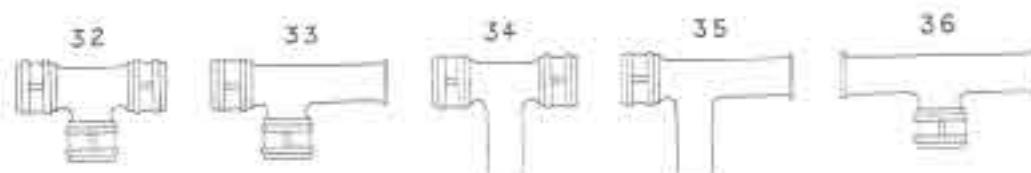
HORTICULTURAL WORKS, BEESTON, NOTTS.

## Hot-Water Apparatus.

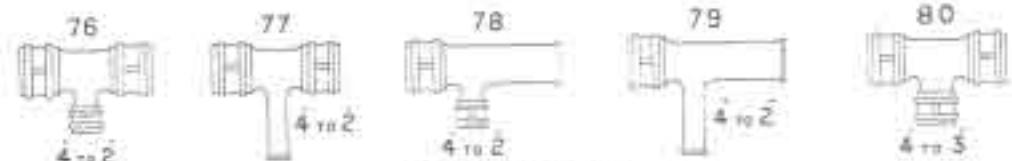


HORTICULTURAL WORKS, BEESTON, NOTTS.

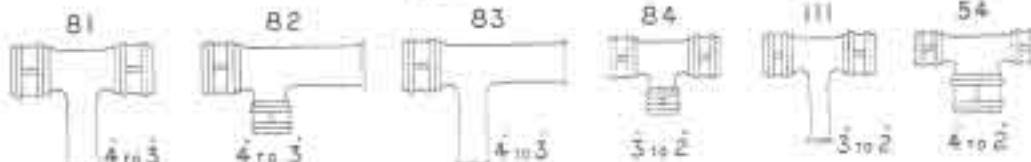
## Hot-Water Apparatus.



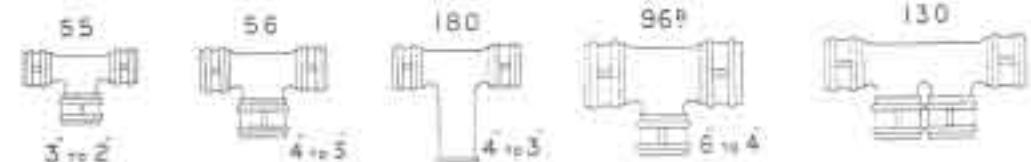
TEES



DIMINISHING TEES



DIMINISHING TEES



DIMINISHING TEES

DOUBLE TEE



DIMINISHING EASY TEES



DIMINISHING EASY TEES

Y PIECE

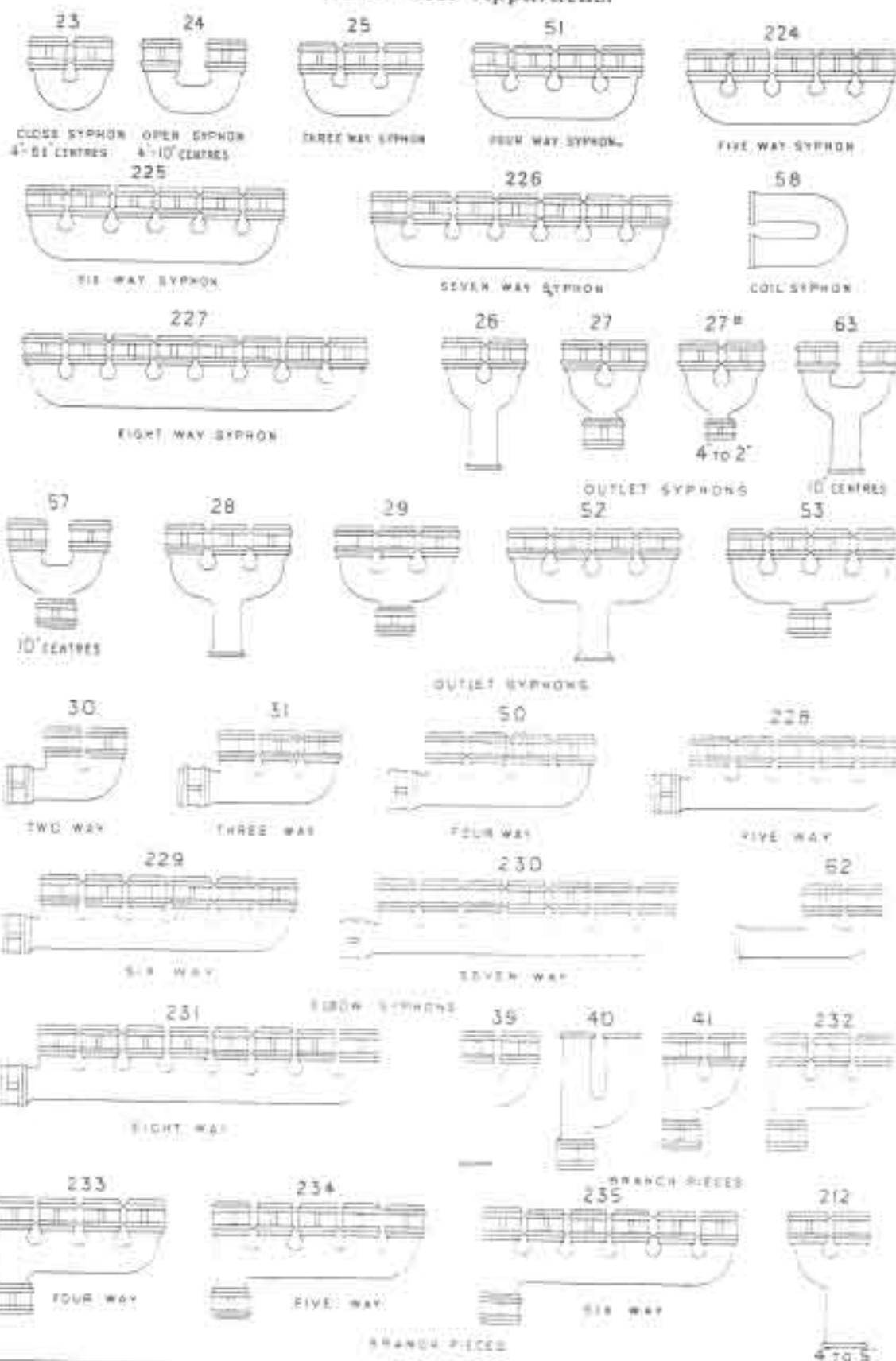


CROSS PIECES

H pieces

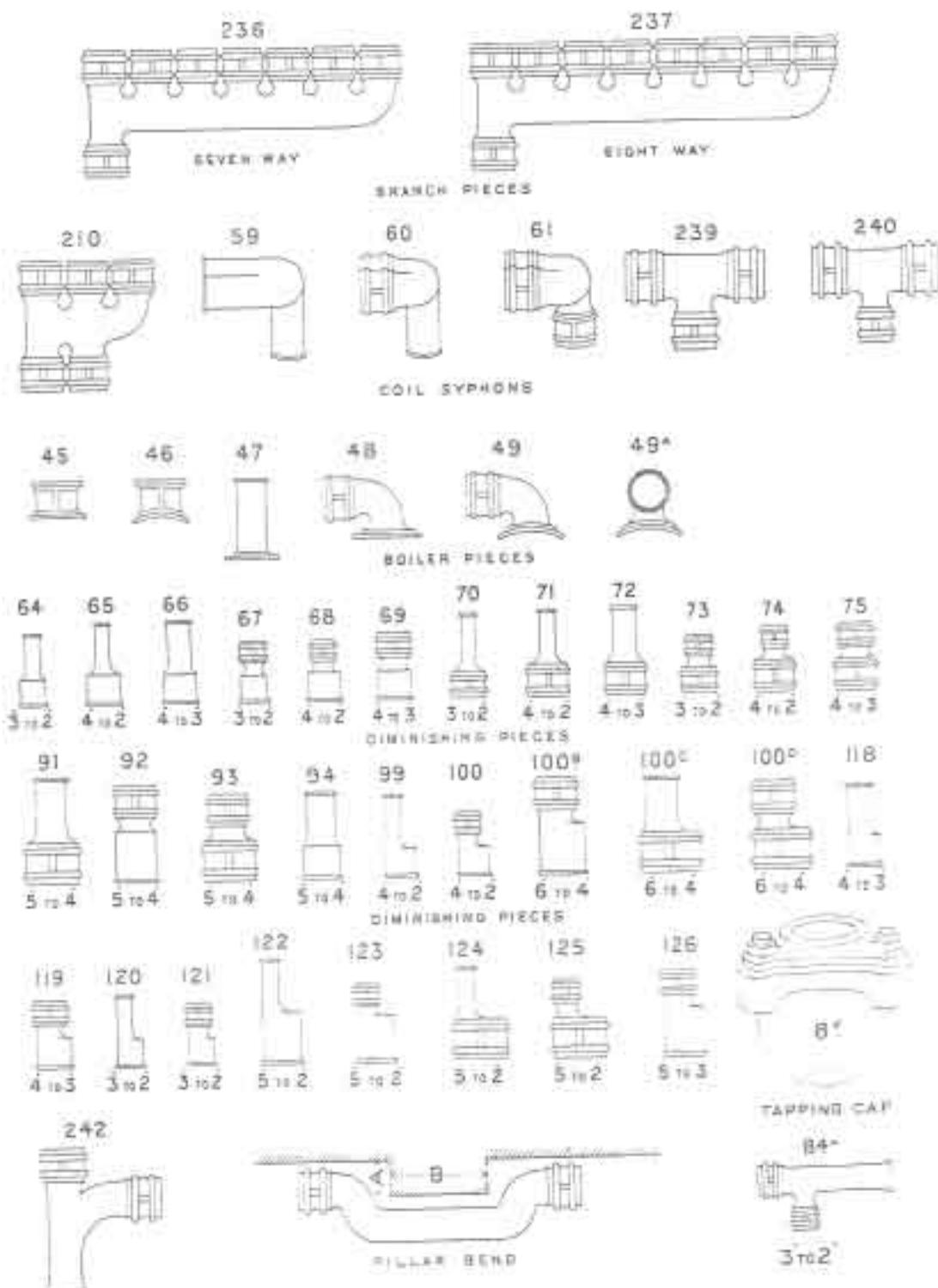
**FOSTER & PEARSON, LIMITED.**

**Hot-Water Apparatus.**



**HORTICULTURAL WORKS, BEESTON, NOTTS.**

## Hot-Water Apparatus.



Price of Pillar Bends on application. 3½" centres, suitable for 4½" projection.

## FOSTER &amp; PEARSON, LIMITED.

## Prices of Heavy Hot-Water Pipes, Bends, etc.

No. or Line					per yard	<sup>1</sup> 2	<sup>2</sup> 1 10	<sup>3</sup> 2 3
1 & 2	Hot-Water Pipes, in 9 ft. lengths				do.	1 3	1 10	2 3
1 & 2	do. in, 6 ft. do.				do.	1 4 $\frac{1}{2}$	2	2 6
1 & 2	do. do. 3 ft. do.				do.	1 4 $\frac{1}{2}$	2	2 6
	Lengths under 6 ft. charged extra.							
12	Socket and Spigot Elbow				each	1 5	2 1	2 9
13	Double Socket do.				do.	1 5	2 2	2 10
14	Double Socket Octagon Elbow				do.	1 5	2 2	2 10
86	Diminishing Elbow, 4 in. x 3 in.				do.	—	—	2 7
6	Sliding Collar				do.	1 1	1 4	2 1
32	T Piece				do.	2 2	3 2	4 5
33-34-35	T Piece ...				do.	2 2	3 2	4 5
95	Cross Piece, 4" to 2"				do.	—	—	5 5
25	Two-way Syphon (2" to 4" centres; 3" to 3 $\frac{1}{2}$ " centres; 4" to 6 $\frac{1}{2}$ " centres)				do.	1 8	2 7	3 8
37	Socket Outer Syphon				do.	2 3	3 8	5 2

## Prices of 4 in. Short Socket Light Pipes and Connections.

No. or Line					per yard	<sup>1</sup> 2	<sup>2</sup> 1 10	<sup>3</sup> 2 4
301 & 302	Hot-Water Pipes in 6 ft. and 9 ft. lengths				do.	—	—	2 2
303	do. 10-13 ft. lengths				do.	—	—	2 4
306	Sliding Collar				each	1 8	—	—
312	Socket and Spigot Elbows				do.	—	—	2 2
313	Double Sockets				do.	—	—	2 4
323	Two-way Syphon				do.	—	—	3
332	T Pieces, all Sockets				do.	—	—	3 8

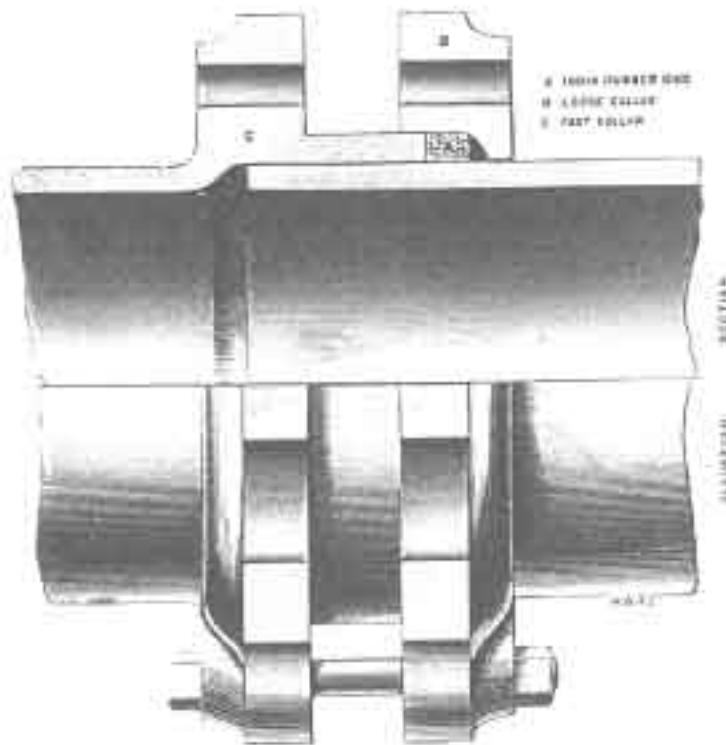
## Prices of Pipes and Connections with Improved India-rubber Joints.

No. or Line					per yard	<sup>1</sup> 2	<sup>2</sup> 1 10	<sup>3</sup> 2 3
401	Hot-Water Pipes (4" to 2") lengths 2' to 10 ft. only				do.	1 3	1 10	2 3
404	do. 22 ft. do.				do.	1 4 $\frac{1}{2}$	2	2 6
405	Complete Socket with Spigot and Rubber Rings				each	1 1 $\frac{1}{2}$	1 5	1 8
406	Outer Ring of Socket				do.	2	3	3 $\frac{1}{2}$
407	Centre Ring of Socket				do.	2	3 $\frac{1}{2}$	2 $\frac{1}{2}$
408	Balls				per dozen	9	9	9
409	India-rubber Rings				do.	2 5	4	4 6
410	Common Bend				each	10	1 1	1 4
411	Two-way Close Syphon				do.	1 1	1 5	2 2
412	Cross Piece				do.	1 10	2 2	3 4
421	Bend, 4" to 2"				do.	—	—	1 4
432	do. 4" to 3"				do.	—	—	1 4

For other connections see opposite.  
Carriage paid on all orders of £10/- and upwards under 4 cwt. sent carriage forward.

## Hot-Water Pipes & Connections, With India-Rubber Joints.

These Pipes are the best yet introduced for Movable Houses or Heating Apparatus which may require to be altered or removed, and we have confidence in recommending them, for they combine the advantages of the loose socket system with that of the fast one. The pipes have a socket (C) at one end only, the other end being a plain spigot, and they can readily be cut to any desired length. The sockets have flat surfaces which allow of several rows of pipes being placed vertically.



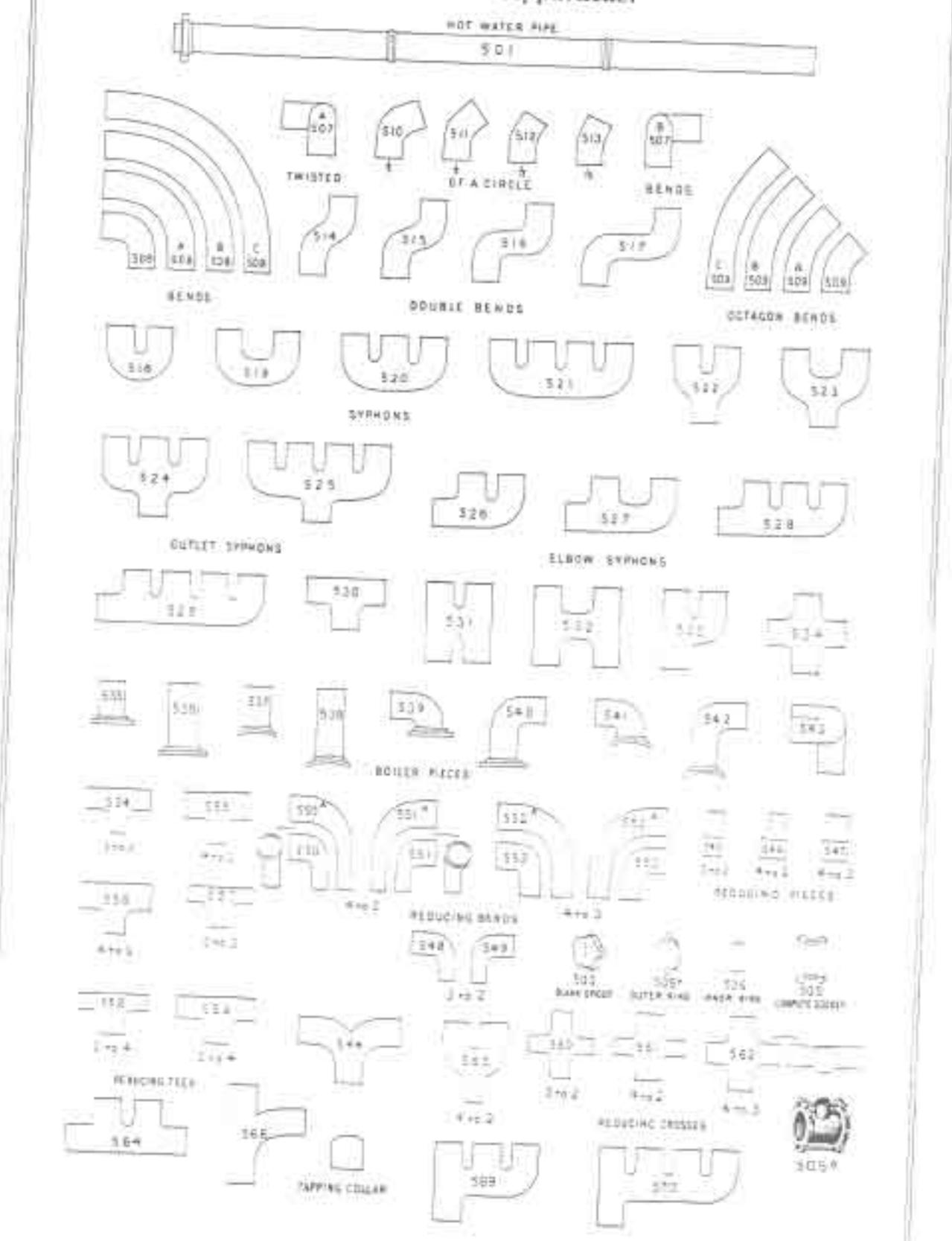
The feature is fixing is much less, especially in rooms and other positions where it is difficult to make a sufficient hold. The pipe can be taken up more easily than cast iron, and repairs are rendered easier.

The connections are of cast iron and are all made by hand from 1½ to 3½ feet square ends. The pipes are well tested and are of the usual weight.

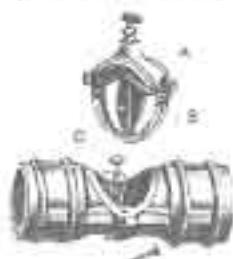
Price Lists on application.

**FOSTER & PEARSON, LIMITED.**

**Hot-Water Apparatus.**



Patent  
Throttle Valve.  
(With Movable Seats.)



109—Socket and Spigot.  
108—Throttle Socket.

Improved  
Diaphragm Valve.



105—Socket and Spigot.  
106—Diaphragm Valve.

All these Valves  
are well  
and strongly made,  
and can be  
recommended.

Patent Slot  
Throttle Valve.



103—Socket and Spigot.  
104—Throttle Socket.

Improved  
Angle Valve.



107—Angle and Spigot.  
108—Flexible Socket.

Improved  
Slide Valve.



109—Socket and Spigot.  
110—Flexible Spigot.



Section of above.

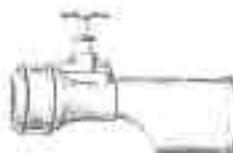


Section of above.



Section of above.

Reducing  
Throttle Valve.



103c—1 in. Spigot, 1 in. Spigot.

Reducing Valve.



106—2 in. Spigot, 1 in. Spigot.

Reducing Valve.



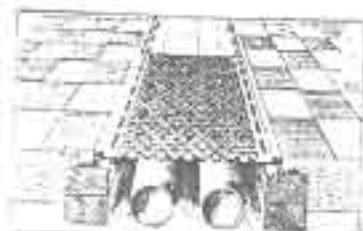
107—1 in. Spigot, 2 in. Spigot.

## FLOOR GRATES.

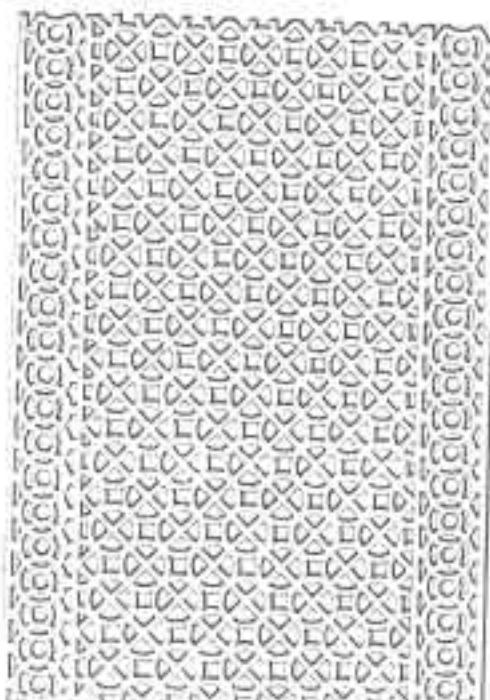
Any Length made to Order.



No. 2	3 ft. 0 in.	4 ft. 0 in.	5 ft. 0 in.	6 ft. 0 in.
2 ft. 0 in. x 4 ft.	3 ft. 0 in. x 4 ft.	4 ft. 0 in. x 4 ft.	5 ft. 0 in. x 4 ft.	6 ft. 0 in. x 4 ft.
2 ft. 0 in. x 5 ft.	3 ft. 0 in. x 5 ft.	4 ft. 0 in. x 5 ft.	5 ft. 0 in. x 5 ft.	6 ft. 0 in. x 5 ft.
2 ft. 0 in. x 6 ft.	3 ft. 0 in. x 6 ft.	4 ft. 0 in. x 6 ft.	5 ft. 0 in. x 6 ft.	6 ft. 0 in. x 6 ft.
2 ft. 0 in. x 7 ft.	3 ft. 0 in. x 7 ft.	4 ft. 0 in. x 7 ft.	5 ft. 0 in. x 7 ft.	6 ft. 0 in. x 7 ft.



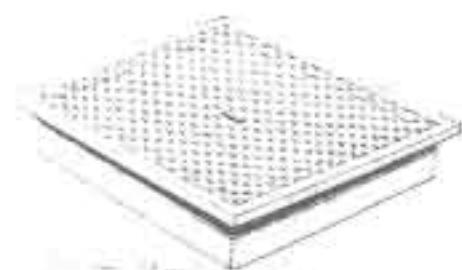
Section showing No. 2 Grate with Bearers.



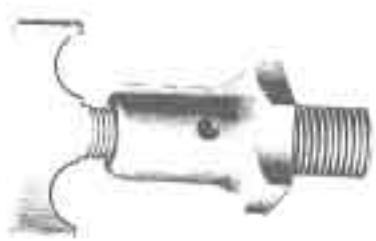
No. 3 - 3 ft. 0 in. x 6 ft. 0 in.



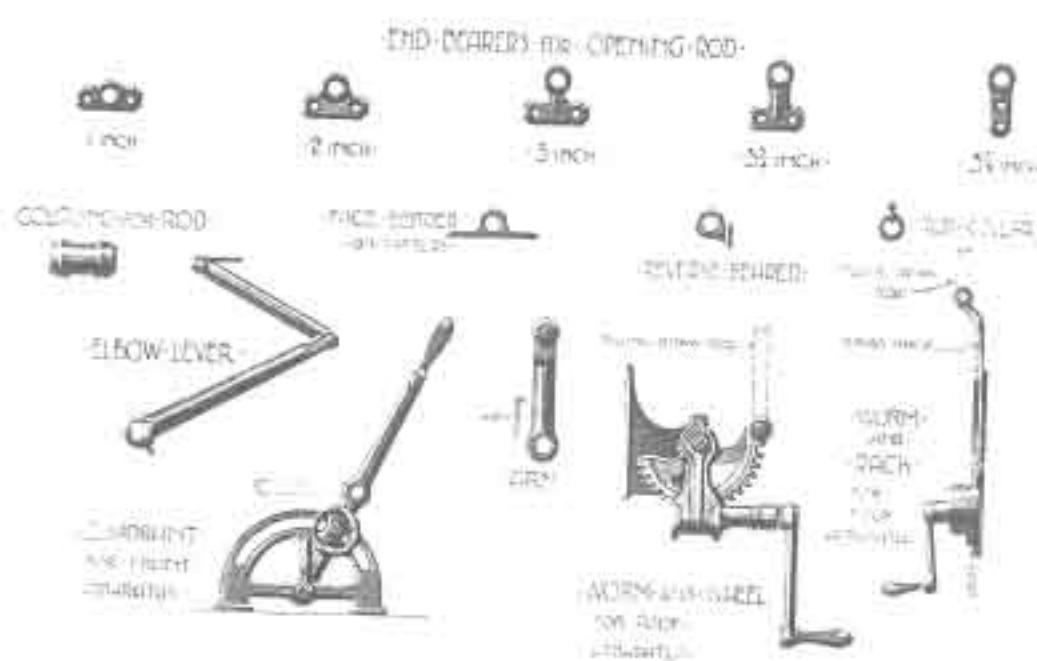
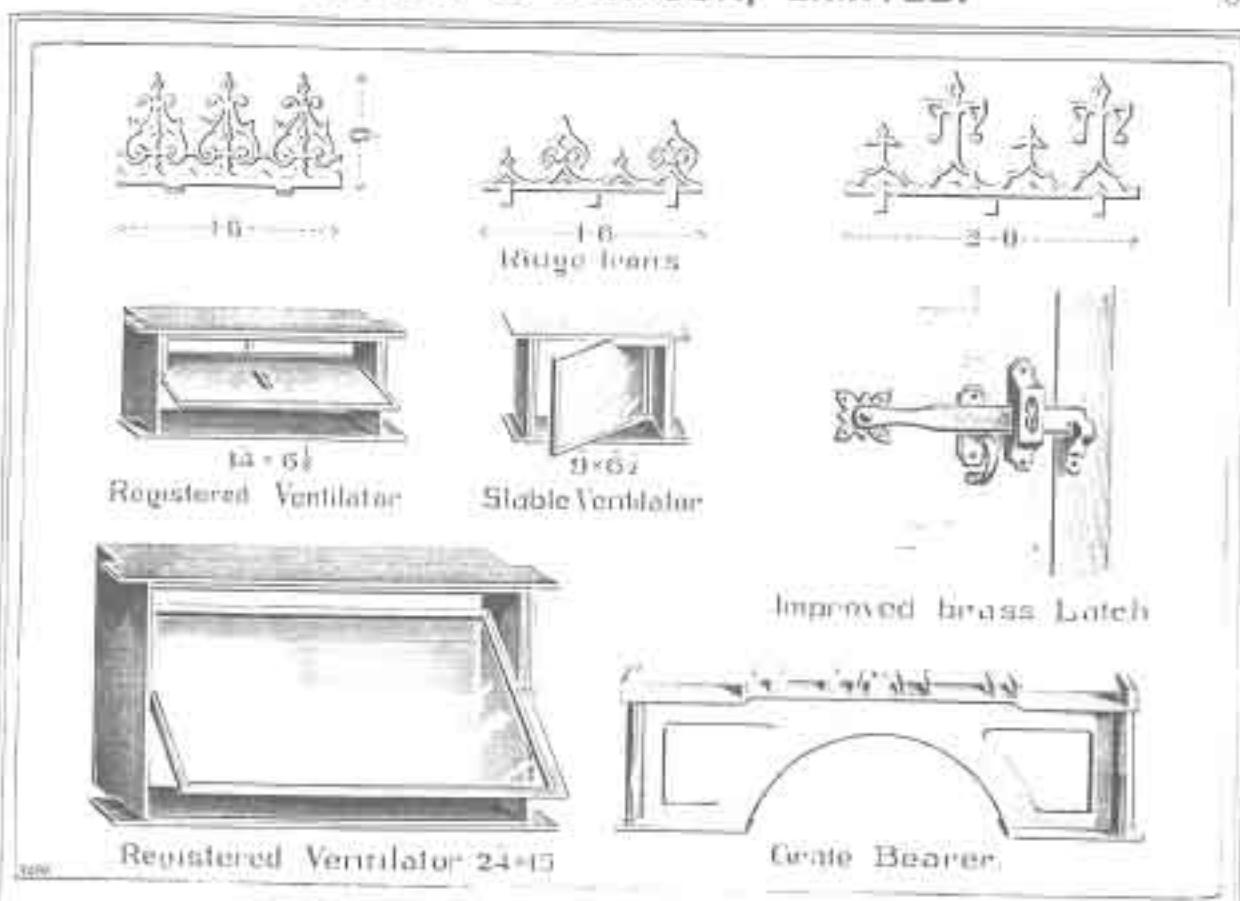
No. 3 - 3 ft. 0 in. x 6 ft. 0 in.



New Gun Metal Air-Cock.

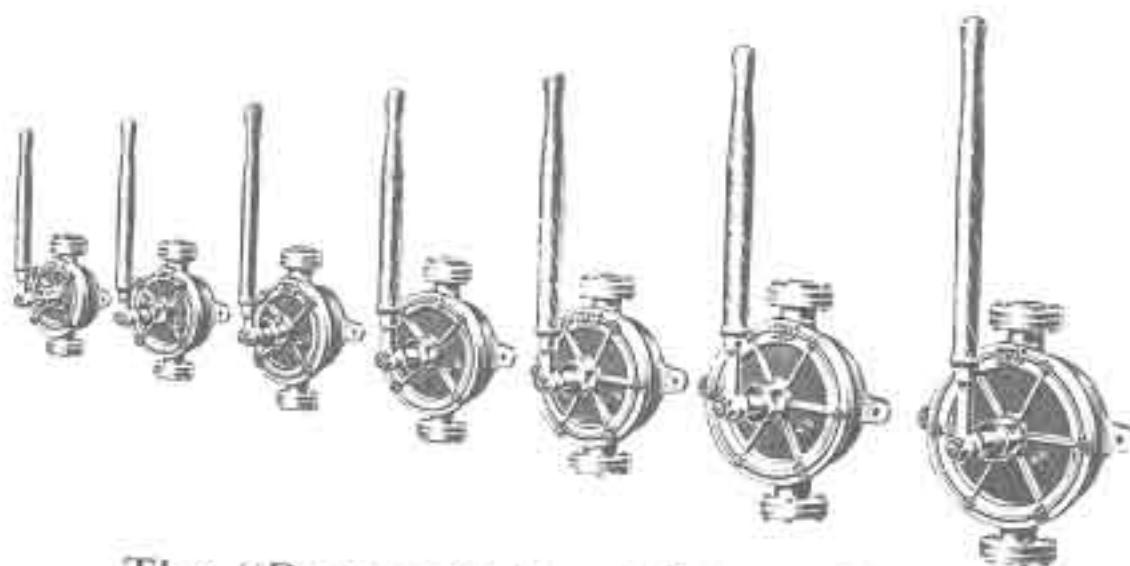


This and every other Fosters' Patent Air-Cock is twice that of all others.  
Price 10d.



Opening Apparatus. Prices on application. Can be adapted to old houses.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



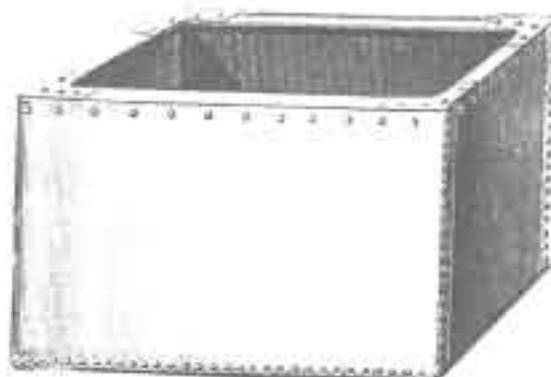
### The "Paragon" Semi-Rotary Pump.

A most useful pump for Greenhouse supply, etc.



### The "Paragon" Colonial Pump.

For Fixing on Iron  
Cisterns, etc.



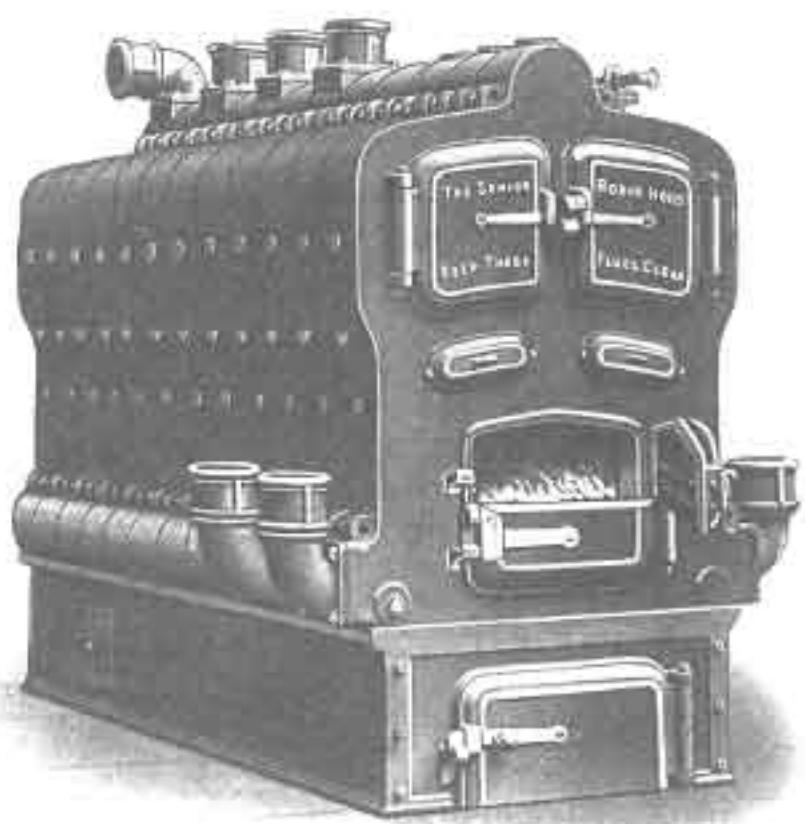
### Galvanised Open Cisterns.

With Strong Anglo-Iranian and Carnot Plates.

### Painting.

We undertake the Painting of Houses erected by ourselves or others in any part of the country.

We have a large staff of men constantly engaged on this work, and intimated to use only pure genuine Lead.



## The "Senior Robin Hood" Boiler.

Registered No. 440833.

This is an Independent Cast Iron Sectional Boiler with deeply corrugated surface, which gives nearly three times more direct Heating Surface than in the case of a plain wrought boiler, and will therefore heat considerably more piping with the same consumption of fuel.

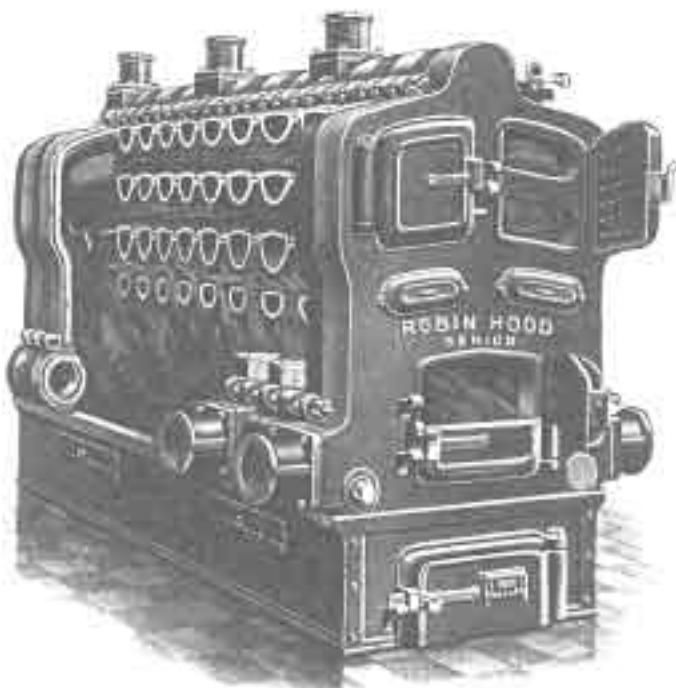
All cost of expensive brickwork setting is avoided.

All sections are accurately fitted by special machinery, and the joints made with strong cast nipples (without packing or cement), ensuring perfect joints.

The boiler can always be inspected without disturbing brickwork.

The short right and left-hand bolts permit free expansion and contraction.

## FOSTER & PEARSON, LIMITED.



### The "Robin Hood" (Senior).

Registered No. 440813.

No.	Serial Number or Name	Trade Name or of Owner	Size of Boiler	No. of Cylinders	Type of Boiler	No. of Holes Bore	Price per Hour
14	418	A	100	1	W	10	38 10 0
15	419	B	100	1	W	10	44 0 0
16	420	C	100	1	W	10	51 10 0
17	421	D	100	1	W	10	59 0 0
18	422	E	100	1	W	10	67 10 0
19	423	F	100	1	W	10	76 0 0
20	424	G	100	1	W	10	83 0 0
21	425	H	100	1	W	10	93 0 0

Price includes soft 4-inch wrought-iron tanks at A, B, C and E, except for 14, 15, 16, 17, 18, 19, 20, and 21, which are fitted with four glands of fine 4-inch wrought-iron tanks. The serial numbers A, B, C, E, U, V, and W are New Registered Premium Price. All tanks, tanks, fittings, manometers, safety valves, and hose fittings.

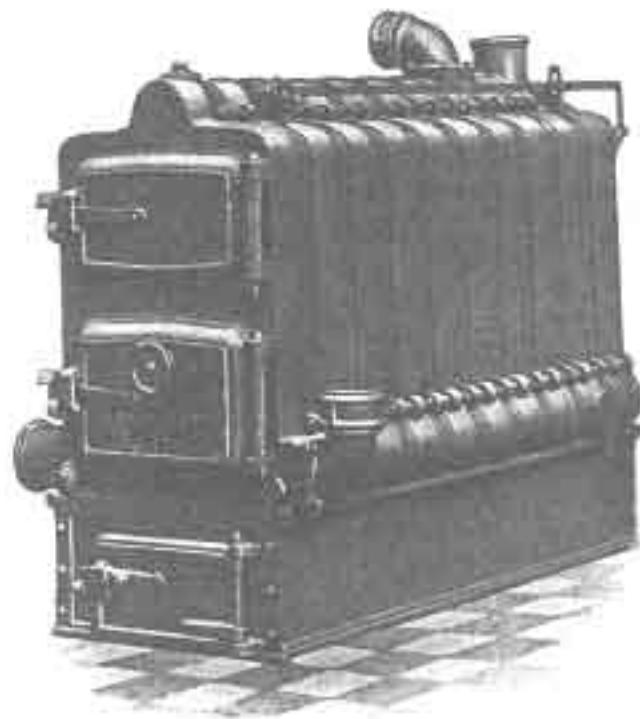
#### ADVANTAGES

- 1. Larger working surface on Boiler.
- 2. Fully enclosed.
- 3. Larger heating tubes and lower temperature.
- 4. Larger working area, ensuring good circulation.
- 5. Easy cleaning.

All boilers must be cleaned and tested before leaving the Works.

All steam fittings sent out in separate sections.

**HORTICULTURAL WORKS, BEESTON, NOTTS.**



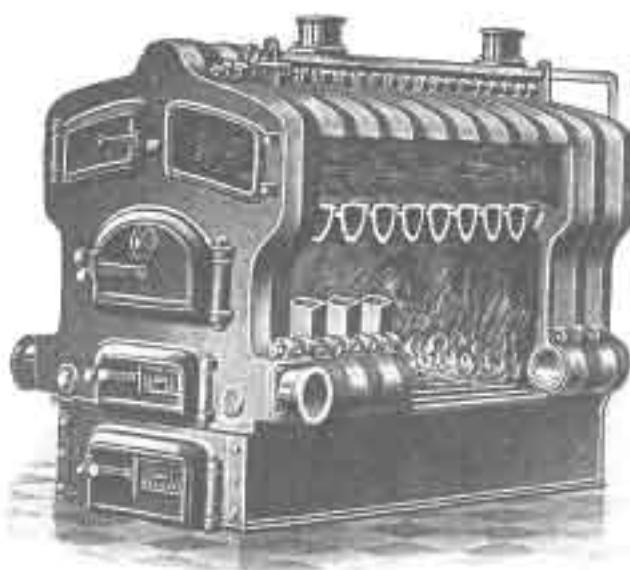
## The "Robin Hood" Boiler. D Pattern.

Registered No. 379,360.

Many thousands of these well-known boilers are now in use, and we can strongly recommend them.

No brickwork setting required.  
Always open to inspection.  
Most economical in fuel.  
Easy to strike. Easy to keep clean.

No.	Outer diameter inches.	Total height in feet & inches.	Size of flue inches.	Size of boiler inches.	Size of front door inches.	Size of back door inches.	Size of flue inches.	Size of water tubes inches.	Fuel Capacity cubic feet.	Heat Capacity per hour.	Heat Capacity per hour.	Hottest point from bottom inches.	Sight-glass.
10	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	120	17 0 0
11	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	140	21 5 0
12	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	160	25 10 0
13	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	180	30 0 0
14	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	200	34 5 0
15	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	220	38 0 0
16	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	240	42 0 0
17	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	260	46 0 0
18	14	4	11	100 x 11	14 x 11	11	11	11	100	100	100	280	50 0 0



## The "Robin Hood" Boiler. C Pattern.

Height from ground to centre of 4-in. Elbow Flue, 4-ft. 6½-in.

Weight of Boiler per Section— $\frac{1}{2}$  cwt. including Stand.

This Boiler is especially suitable for Horticultural Work, as it will burn a long time without attention.  
This Boiler has a large Fire Box Surface.

... ... Large Fuel Capacity

... ... Large Flue Area

Easier to work, and easier to clean.

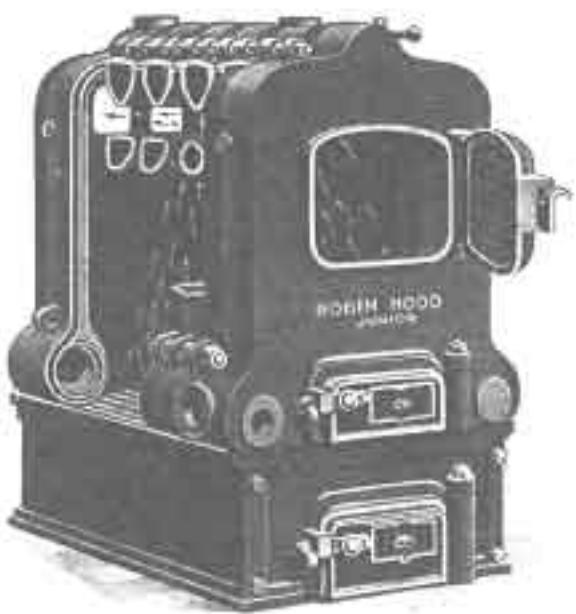
No.	Diameter of Stand.	Diameter of Flue Pipe.	Size of Flue Pipe.	No. of sections required.	Dimensions of Boiler in feet.	Heating Surface in square feet.	Flue Capacity (square feet).	To Boiler Furnace Pipes.	To Boiler Flue Pipes.	To Boiler Water Pipes.	Boiling Water in Gallons per minute.	Boiling Time in minutes.	Price.
SC	52½ x 304	24 x 24 x 43	20 x 21½	2	10x6	60.00	2.76	8.00	20.00	120.00	122.040	20	0 0
TC	52 x 304	20 x 24 x 43	18 x 23½	3	10x6	60.00	2.76	10.00	17.00	170.00	134.140	25	0 0
TC	152 x 304	36 x 24 x 23	28 x 23½	7	10x6	147.24	11.22	19.00	19.00	190.00	100.180	30	0 0
SC	52 x 304	27 x 24 x 23	24 x 23½	8	10x6	74.54	10.44	16.00	16.00	160.00	122.750	25	10 0
SC	52 x 304	17½ x 24 x 23	14 x 23½	9	10x6	66.00	12.12	17.00	17.00	170.00	140.710	41	0 0
TC	54 x 304	34 x 24 x 23	30 x 23½	10	10x6	103.87	17.72	24.00	24.00	240.00	132.650	38	10 0
TC	70½ x 304	36 x 24 x 23	30 x 23½	11	10x6	115.53	11.11	27.00	27.00	270.00	105.270	52	0 0
TC	77 x 304	36 x 24 x 23	30 x 23½	12	10x6	100.23	22.22	30.00	30.00	300.00	98.550	58	0 0

Price includes four 4-in. straight flanged Sockets of A, B, C and X, except at liability Nos. 100, 110, and 120, which are fitted with one 4-in. or four 2-in. straight sockets in the usual positions A, B, C, F, X.

Price also includes one tapping hole for Safety Valve on top of second section from front, and two tapped holes on front of Boiler for draw-offs.

4-in. or 3-in. Sockets can be fitted in place of 4-in. without extra charge.

HORTICULTURAL WORKS, BEESTON, NOTTS.



## The Junior "Robin Hood" Boiler.

This Boiler is similar in construction to our other "Robin Hood" patterns, but is smaller and specially designed for medium and small installations in private residences. There is a Large Fuel Space with deeply corrugated surface, which ensures slow combustion and economical working.

No.	Outside Diameter of Boiler	Inside Dimensions of Firebox	Size of Flue Pipe	Number of Baffles	T. Holes Front of Flue Pipes	T. Holes Side of Boiler	Heat of Evaporation per square foot per hour		Price
							inch	inch	
1.	W. 10in.	L. 36 $\frac{1}{2}$	W. 10	1 $\frac{1}{4}$	1	340	250	160	7. 5 0
2.	W. 10 $\frac{1}{2}$	L. 36 $\frac{1}{2}$	W. 10	1 $\frac{1}{4}$	1	340	250	160	8. 10 0
3.	W. 11	L. 36 $\frac{1}{2}$	W. 10	1 $\frac{1}{4}$	1	340	250	160	8. 10 0
4.	W. 11 $\frac{1}{2}$	L. 36 $\frac{1}{2}$	W. 10	1 $\frac{1}{4}$	1	340	250	160	10. 0 0
5.	W. 12	L. 36 $\frac{1}{2}$	W. 10	1 $\frac{1}{4}$	1	340	250	160	11. 10 0
6.	W. 12 $\frac{1}{2}$	L. 36 $\frac{1}{2}$	W. 10	1 $\frac{1}{4}$	1	340	250	160	12. 10 0
7.	W. 13	L. 36 $\frac{1}{2}$	W. 10	1 $\frac{1}{4}$	1	340	250	160	13. 10 0

(Prices do not include Sockets, which are charged as per list given below).

Prices include three 2-inch Tapped Holes at A, B and C, or at S, St, for all boilers except Nos. 6 and 7, which prices include four 2-inch Tapped Holes at A, B, C, E. The price also includes one 1-inch Tapped Hole on left-hand side of Boiler for draw-off, and 1-inch Hole on top of front section for safety-valves.

The cost of Sockets and Tapped Holes, when placed in other positions is as follows:—

Straight Sockets, 2-in. at 3.6 each net, 3-in. at 4.0 each net.

Elbow Sockets, 2-in. at 3.6 " " 3-in. at 6.0 " "

Tapped Holes, 2-in. and under, 1.6 each net.



## The "Mona" Boiler.

Registered No. 310028.

This boiler is similar in construction to the "Robin Hood," but has the smoke flue brought to the front. It is especially suitable for Damp Stoke Holes, as the height from floor to centre of flue socket at S is only 37 inches. All boilers are fitted with Double Feed Doors to facilitate bousing up the fire for the night.

EASILY FIRED.

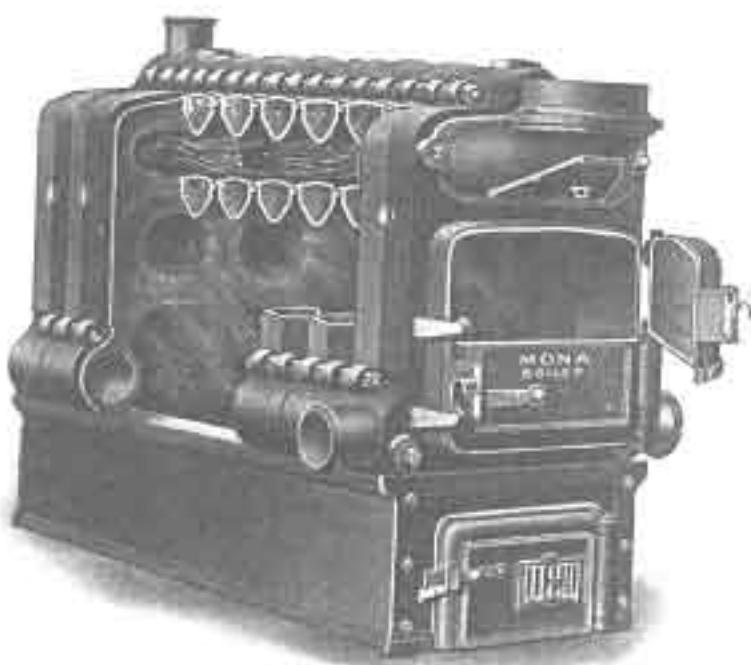
EASILY STORED.

EASILY CLEANED.

For prices see page 75.

From Mr. S. A. Goo, The Nurseryman, Dunstable:

"I consider it the best boiler I have had to do with, and would recommend you to build certainly have a "Mona." It is extremely economy and simplicity of working, it is unexcelled."



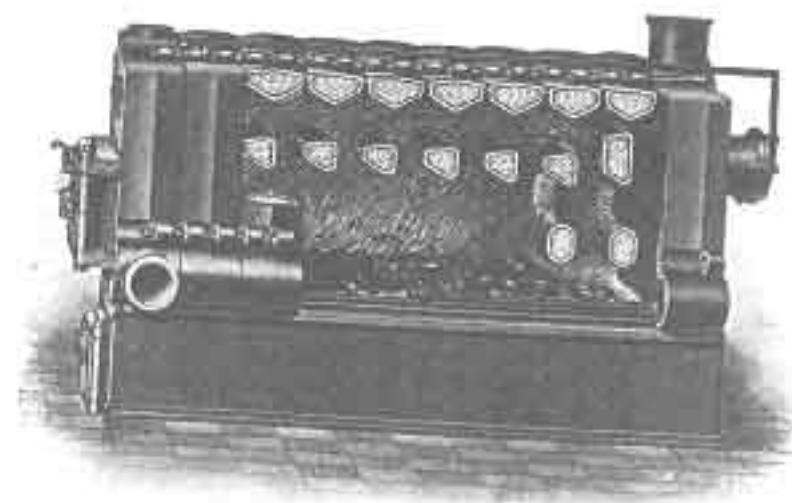
### Sectional View of Mona Boiler.

No.	Outside Dimensions of Boiler.	Width Dimensions of Fire-box.	Size of Flame Tubes.	Size of Water Tubes.	Size of Flue Pipes.	Diameter Sight-glass in mm.	Fin Area sq. mm.	Heat Capacity sq. ft. sq. ft. sq. ft. sq. ft.	Volume Boiler in litres.	Volume Boiler in litres.	Price.
1	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.	Width L. W. E. S. H. mm.
2	14 x 252	18 x 194 x 25	18 x 194	18 x 194	18 x 194	£100					
3	14 x 252	22 x 194 x 25	22 x 194	22 x 194	22 x 194	£13 0 0					
4	14 x 252	26 x 194 x 25	26 x 194	26 x 194	26 x 194	£16 0 0					
5	14 x 252	30 x 194 x 25	30 x 194	30 x 194	30 x 194	£18 0 0					
6	14 x 252	36 x 194 x 25	36 x 194	36 x 194	36 x 194	£19 0 0					
7	14 x 252	42 x 194 x 25	42 x 194	42 x 194	42 x 194	£22 0 0					
8	14 x 252	48 x 194 x 25	48 x 194	48 x 194	48 x 194	£26 10 0					
9	14 x 252	54 x 194 x 25	54 x 194	54 x 194	54 x 194	£29 10 0					

Prices include three 1-inch straight Sockets at A, B and C on all Boilers except No. 4, which price includes three 1-inch straight Sockets. The price also includes one 1-inch tapered hole on left-hand side of Boiler for draw-off, and one 1-inch hole on top of second section for Safety Valve.

All Boilers are fitted with divided plates as illustrated.

We do not recommend Boilers to be worked up to their full capacity, a size larger than actually required should always be provided.



## The "Friar" Boiler. A Pattern.

*This Boiler is suitable for five chimneys, but requires a larger working margin than the other patterns.*

Registered No. 433338.

Showing the Feeding Door divided, to prevent the fuel falling out when banking up.

The "Friar" Boiler is similar to the "Mona," with the exception of the Smoke Flue, which is fixed at the back of the Boiler, as illustrated above; the Sections are also spaced so that the flame can rise to the Crown of the Boiler.

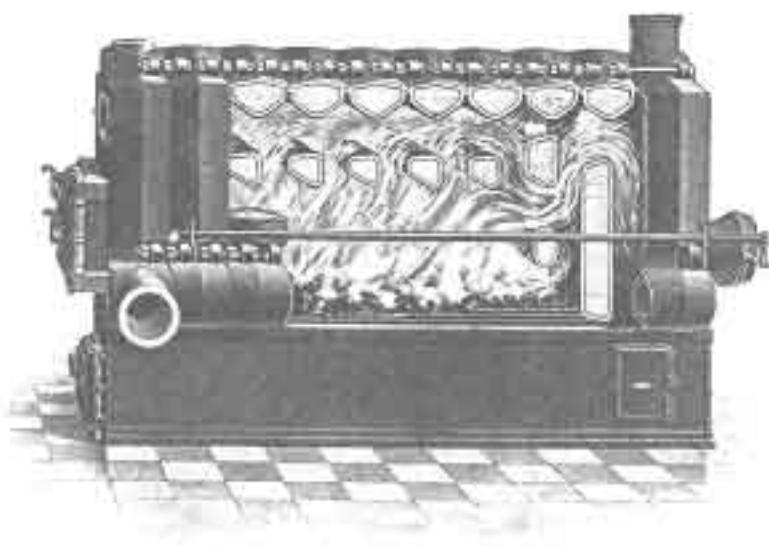
All Boilers fitted with Horizontal Smoke Flues unless ordered otherwise.

Height from ground to centre of Horizontal Smoke Socket 3½ in., and to top of Vertical 5 $\frac{1}{2}$  in.

Smoke Flue, Horizontal and Vertical, projects 10 $\frac{1}{2}$  in. from back of Boiler.

---

Prices same as the "Mona" Boiler, see p. 75.



## The "Friar" Boiler.

B Pattern.

*This Boiler requires a good Chimney.*

Registered No. 517460.

We make the "Friar" Boiler in two patterns—A pattern as illustrated on page 76, which will work with almost any chimney. B pattern with snake outlet near bottom of Boiler, as illustrated above, which is much more powerful, but requires a good draught.

The "Friar" Boiler is similar to the "Mona," with the exception of the Smoke Flue, which is fixed at the back, as illustrated above: the Sections are (18) spaced so that the flame can rise to the Crown of the Boiler and then descend between the Check and the Back Sections.

Height from ground to centre of Horizontal Smoke Socket, 19½ in., and to top of Vertical, 25½ in.

Smoke Flue Horizontal projects 10½ in. from back of Boiler.

Smoke Flue Vertical            "      10½ in.            "

All Boilers fitted with Horizontal Smoke Flues unless ordered otherwise.

Prices same as the "Mona" Boiler, see p. 75.



## Dead Weight Safety Valves for Hot Water Boilers.

$\frac{1}{2}$  in., weighted to blow off at 30 lbs., 6 9; 50 lbs., 10 0 each,  
1 in., " " " 30 lbs., 8 6; 50 lbs., 12 0 "



### Hot Water Thermometer.

This Thermometer will accurately indicate the temperature of the water in a hot water apparatus. Will admit of quick repairs without the inconvenience of emptying the Boiler or system.

Straight Stem, Fahrenheit ..... Price 5 3 each.  
Angle Stem ..... " " 7 9 "

Straight Stem.



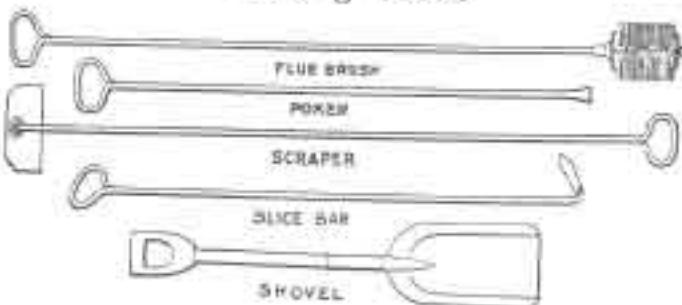
Angle Stem.



### Draw-off Tap for Boilers.

$\frac{3}{4}$  in. at 3 6 each. 1 inch at 4 6 each.

### Stoking Tools.



Complete set including—

Poker  
Slice Bar  
Shovel  
Flue Brush  
Scraper

Size of Tools.

Mono and  
Fitter.

Robin Hood  
C & D Patterns.

Senior  
Robin Hood.

Junior  
Robin Hood.

No. 4, 5 & 6  
No. 7 & 8  
No. 9 & 10  
No. 11, 12 & 13

21 0  
23 0  
25 0  
27 0

21 0  
23 0  
25 0  
27 0

23 0  
25 0  
27 0  
30 0

8 6  
7 6  
—  
—

If Locomotive Shovel with strapped over-handle supplied in place of ordinary, 4 0 extra.  
Flue Brush only, with rod—No. 4 to No. 8, 4 0 each, No. 9 to No. 13, 5 6 each. "Junior" set consists of Shovel, Slice Bar, and Poker.



## The Cast Beeston Boiler.

Patent No. 9644.

### Tapped for Wrought Connections.

Fitted with Patent Smoke Consumer, which consists of a Tubular Baffle Plate, through which the Air passes and ignites the Gases as they leave the Fuel.

### Prices of Cast Iron Boilers.

No. A.—24 in. high over all × 13 in. wide × 13 in. deep to heat 40 ft. of 4 in. pipe	<b>£3 3 0</b>
" A1.—Same size as No. A, but with waterway back extended to level of fire-bars, to heat 60 ft. of 4 in. pipe	... ... ... 3 11 0
" B.—15 in. high over all × 16 in. wide × 10 in. deep, to heat 110 ft. of 4 in. pipe	4 12 0
" C.—17 in. high over all × 10 in. wide × 14 in. deep, to heat 175 ft. of 4 in. pipe	6 12 0

The above prices include two 2 in. or 4 in. joints or Sockets on A, A1, B and C Boilers. 3 in. Sockets can be placed on B and C Boilers if preferred.

Smoke Sockets provided for 3 in. Pipe on No. A, A1, B and C.

Two Pads cast on boiler in any position and tapped 2 in. and under, free extra tubes at 10 each net.

Sockets or Joints can only be placed on back of Boiler.

Joints and Sockets on A Boilers = 6½" Centres.      Joints and Sockets on B Boilers = 11" Centres.  
Joints and Sockets on A1 Boilers = 12" Centres.      Joints and Sockets on C Boilers = 10" Centres.

Tapping Pads on Stock Boilers are 11 in. from front to centre of holes.  
Carriage Paid in nearest Station. (Over 7,000 "Beeston Delivery" in use).

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The heating of Dwelling-Houses with Hot Water was formerly considered a luxury, but no modern house is now complete without it.

If Radiators be fixed in suitable positions in entrance hall and passages, cold draughts are checked and warm currents of air are diffused throughout the house; or each room may be separately heated if desired.

The "Mona" and "Rome Hood" Boilers shown on pp. 69 to 75, are well adapted for this class of heating.

We have carried out a number of important contracts for heating Mansions, Churches, Schools, etc., and shall be pleased to submit plans and estimates for this class of work on the most approved principles.



THE "DUCHESS" LOOP  
RADIATOR.



THE "BEESTON DECORATED" LOOP  
RADIATOR.

Registered No. 280,475.

HORTICULTURAL WORKS, BEESTON, NOTTS.



Section of house, showing radiators, boiler and pipes.



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Heated by Hot Water for His Grace the Duke of Sutherland.

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